Top Jaw Pole Tips

Y Dev. from Mean

Mean TOP = 5.0391    Regression Line Ang. (mrad) = 0.0014

Pole Tip Num. ---->    Bottom Jaw Pole Tips    Minimum Effective Gap = 9.973

Y Dev. from Mean

Mean BTM = -4.9619    Regression Line Ang. (mrad) = 0.0020

Y Value Scales Centered on Mean Values    Regression Line Through Points = ‒‒‒‒‒‒
Step Between Measured Pole Tips = 1    Dimensions in mm

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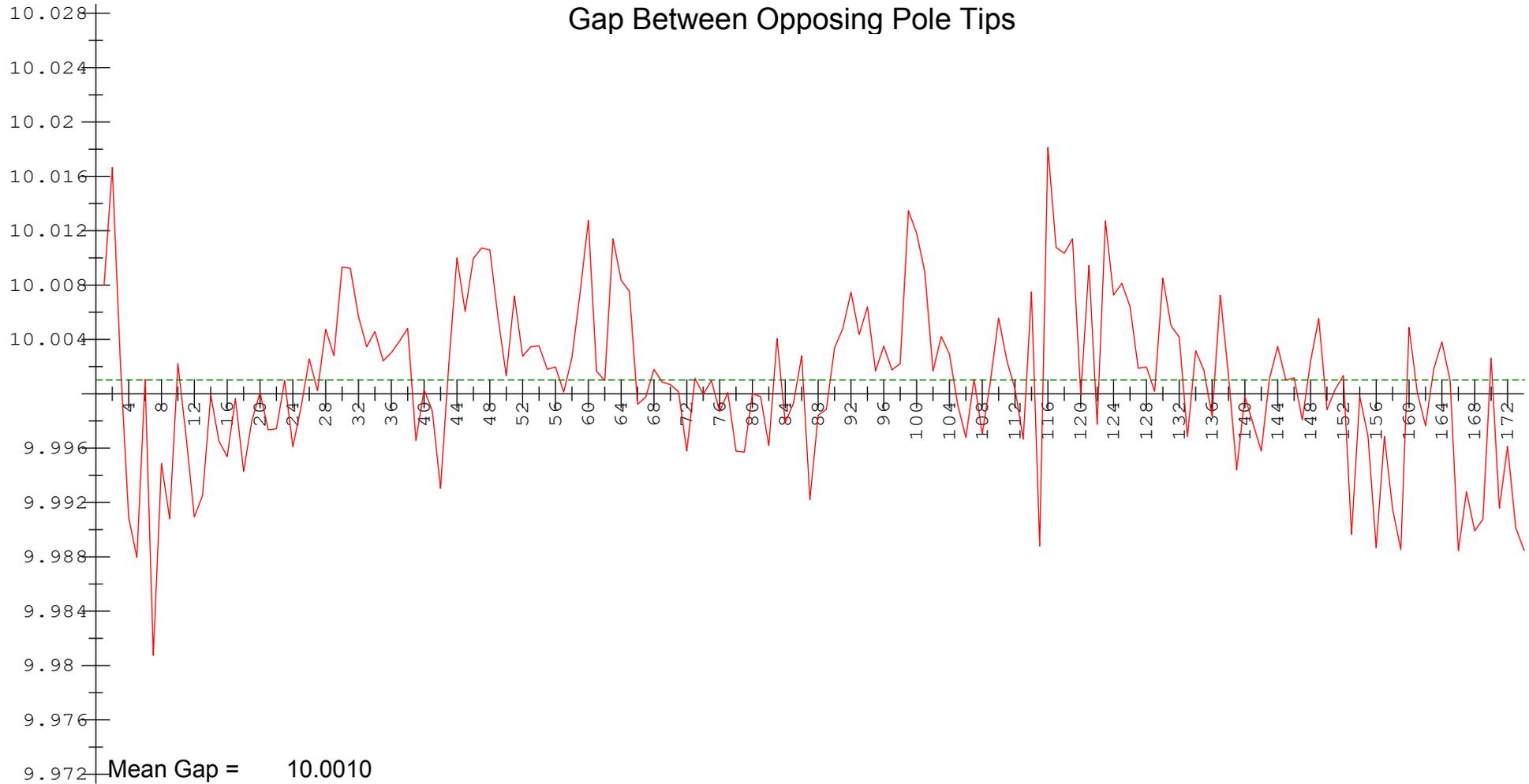METROLOGY

**LCLS II - SXR Undulator**
Nominal Gap = 10    Nominal Taper = 0.000
Gap Reading = 10.0000    US Encoder = 10.0000    DS Encoder = 10.0000

14-NOV-2018
S/N = 017
D/S= 0001
Run= 7

Gap Between Opposing Pole Tips

Mean Gap =        10.0010

Step Between Measured Pole Tips =    1
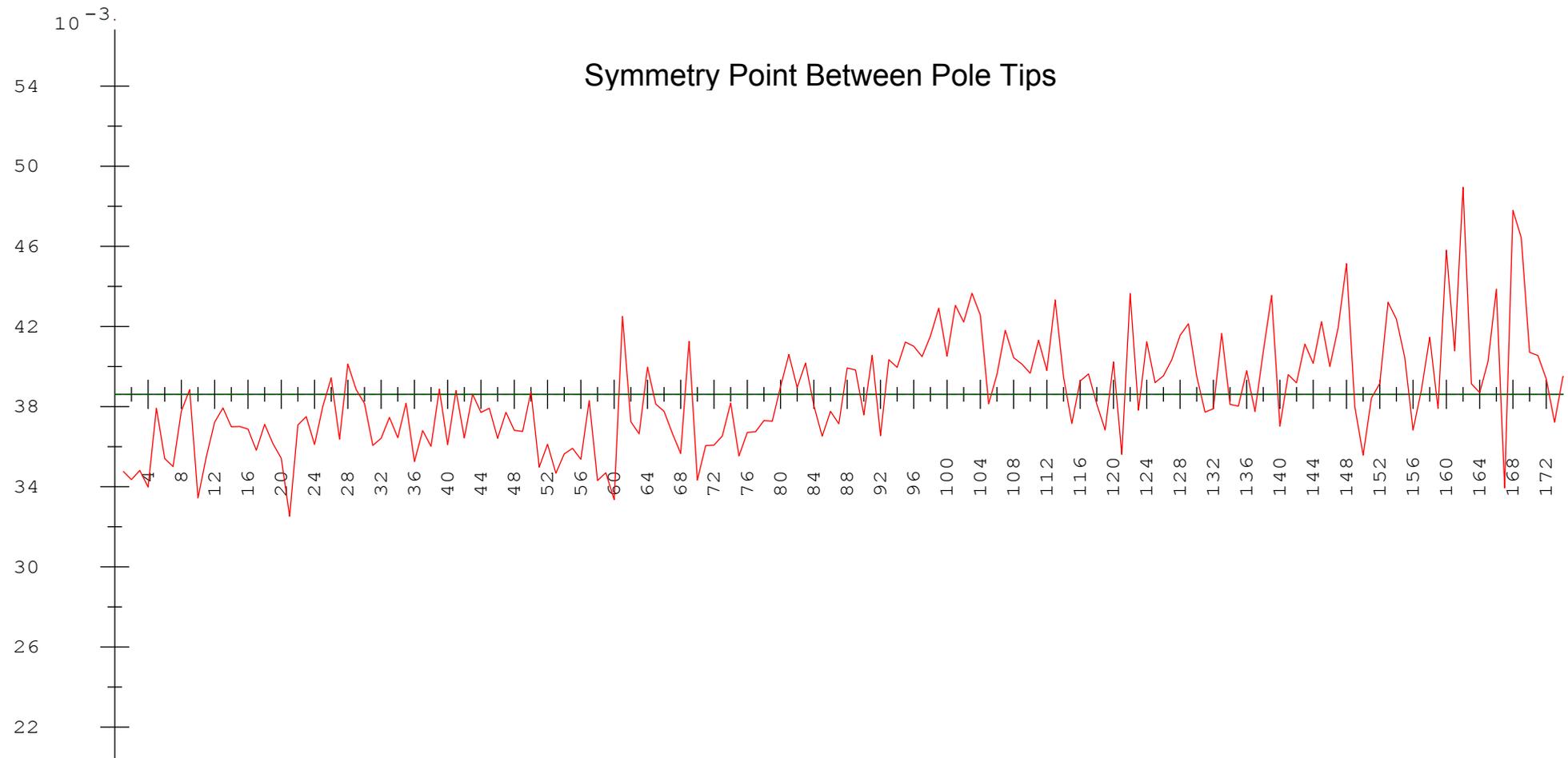
Dimensions in mm

**LCLS II - SXR Undulator**

Nominal Gap = 10        Nominal Taper = 0.000

Gap Reading = 10.0000        US Encoder  = 10.0000        DS Encoder  = 10.0000

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METROLOGY

14-NOV-2018
S/N =    017
D/S=    0001
Run=    7

Symmetry Point Between Pole Tips

Mean Symmetry Value =     0.0386

Step Between Measured Pole Tips =    1

Dimensions in mm

**LCLS II - SXR Undulator**

Nominal Gap = 10      Nominal Taper = 0.000

Gap Reading = 10.0000      US Encoder = 10.0000      DS Encoder = 10.0000

14-NOV-2018
S/N =   017
D/S=   0001
Run=   7

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## Top and Bottom Jaw
## Regression Line Intersect Points

| Jaw | First Pole (Pole 1) | US Actuator (Pole 39) | DS Actuator (Pole 135) | Last Pole (Pole 174) |
|---|---|---|---|---|
| Top | 5.0368 | 5.0378 | 5.0404 | 5.0414 |
| Bottom | -4.9652 | -4.9637 | -4.9601 | -4.9586 |
| Gap | 10.0020 | | | 10.0000 |
| Taper | | | | -0.0019 |

## Summary of Mean Values

| Top Jaw Poles | Btm. Jaw Poles | Gap Values | Sym. Pt. Values |
|---|---|---|---|
| 5.0391 | -4.9619 | 10.0010 | 0.0386 |

## Additional Calculated Values

| | |
|---|---|
| Bottom Pole #1 Z Value | 980.178 |
| Top Jaw Pitch (mrad) | 0.001 |
| Bottom Jaw Pitch(mrad) | 0.002 |
| Minimum Effective Gap | 9.973 |
| Reference Block Gap | 6.806 |

Dimensions in mm

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# LCLS II - SXR Undulator
Nominal Gap = 10     Nominal Taper = 0.000
Gap Reading = 10.0000     US Encoder = 10.0000     DS Encoder = 10.0000

14-NOV-2018
S/N =   017
D/S=   0001
Run=   7