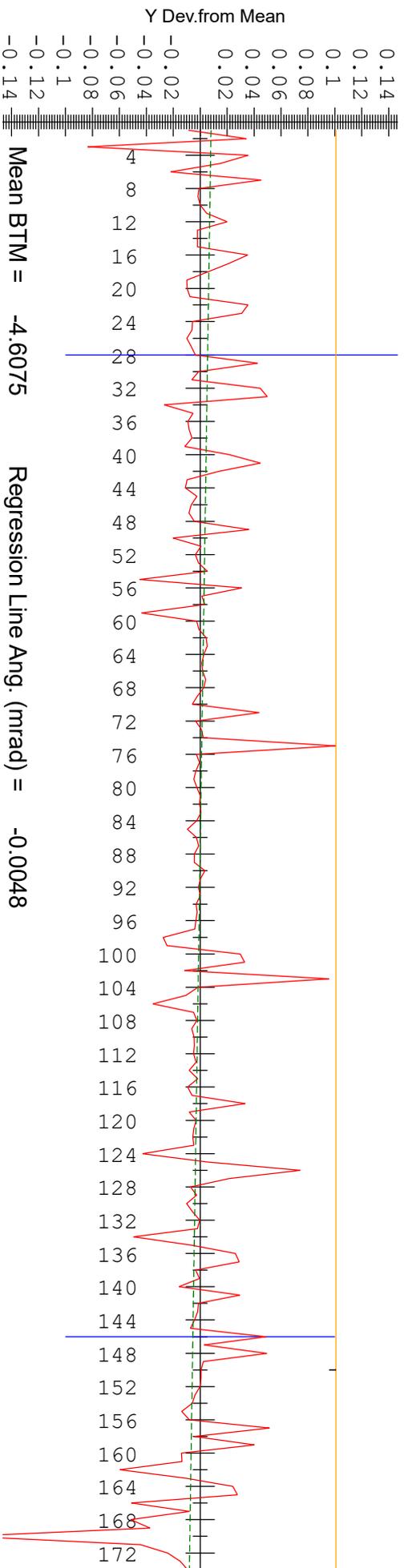
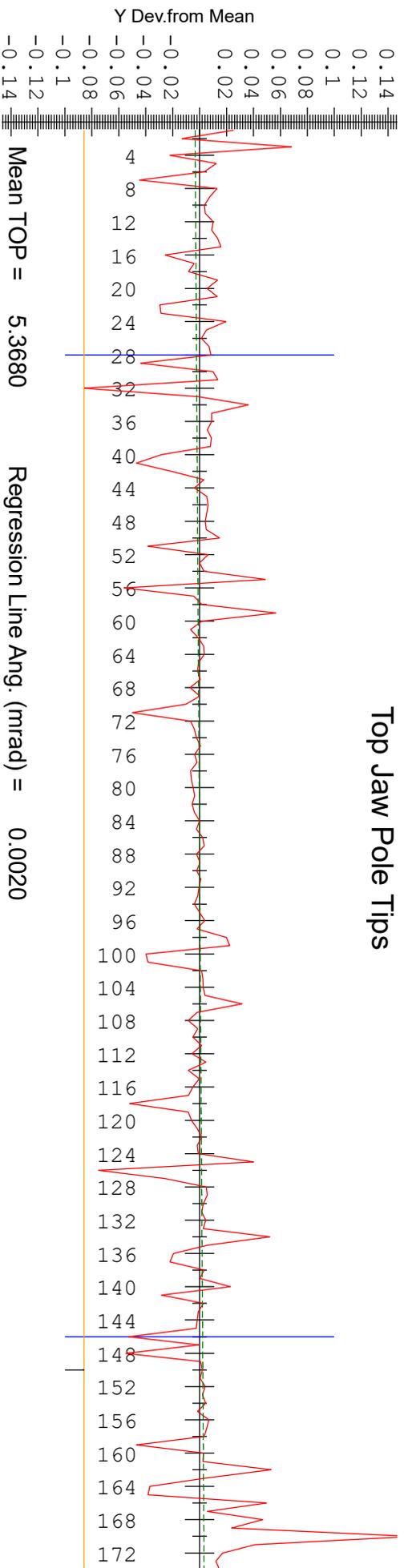


### Top Jaw Pole Tips



Y Value Scales Centered on Mean Values  
Step Between Measured Pole Tips = 1

Regression Line Through Points = -----  
Dimensions in mm



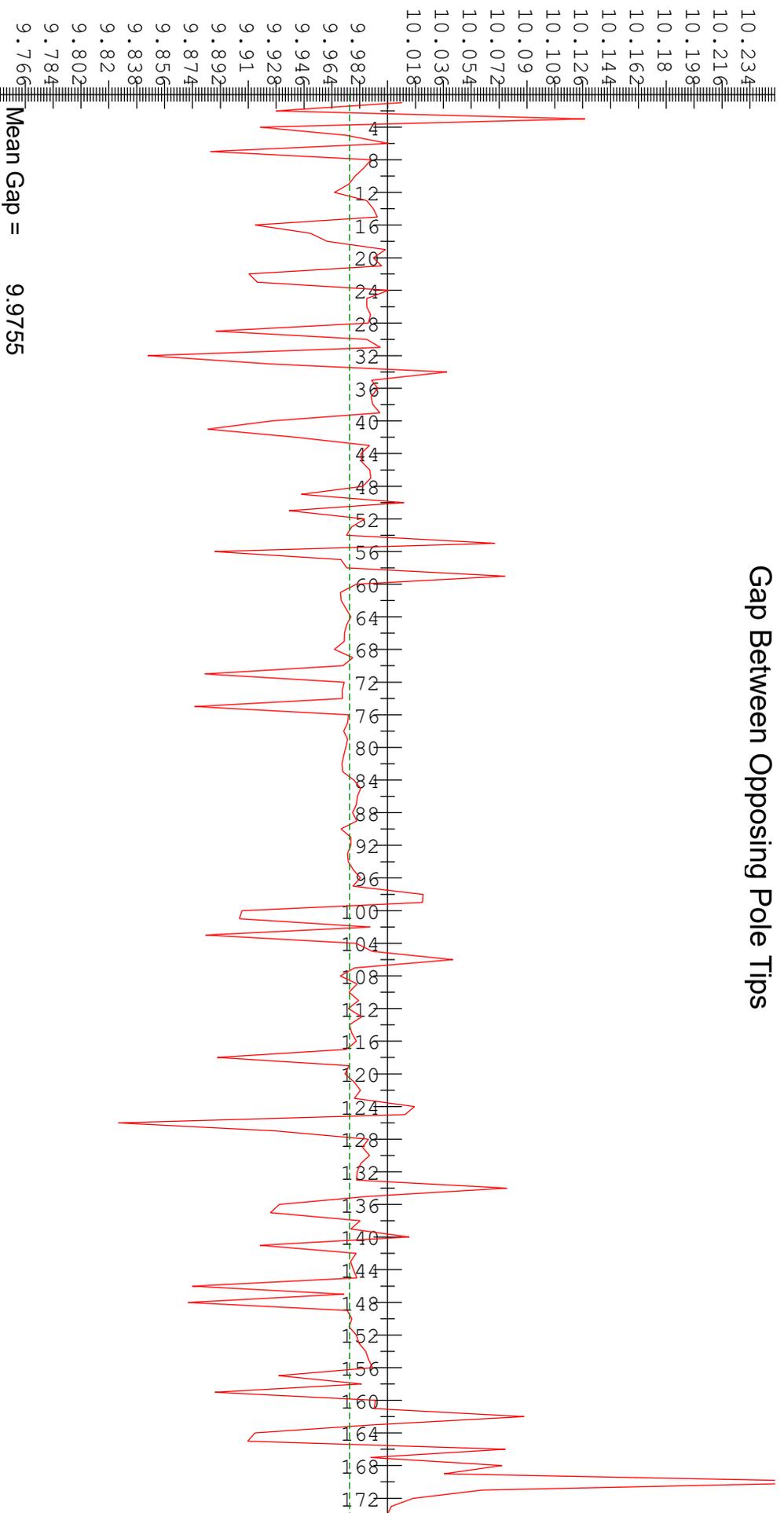
METROLOGY

## LCLS II-HE - SXR Undulator

Nominal Gap = 10      Nominal Taper = 0.000  
Gap Reading = 10.0000      US Encoder = 10.0000      DS Encoder = 10.0000

18-APR-2025  
S/N = 006  
D/S = 0002  
Run = 3

# Gap Between Opposing Pole Tips



Step Between Measured Pole Tips = 1

Dimensions in mm

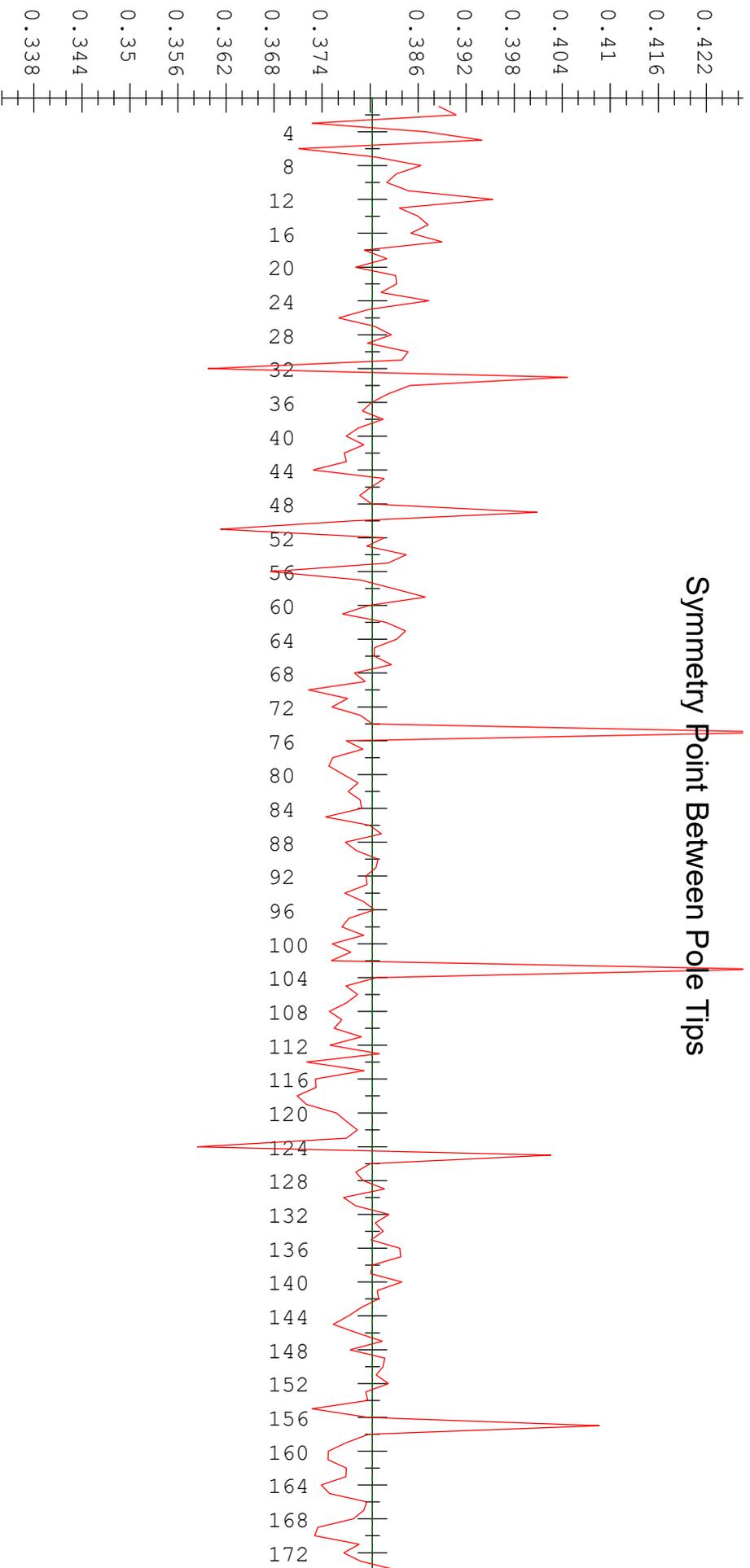


METROLOGY

## LCLS II-HE - SXR Undulator

Nominal Gap = 10      Nominal Taper = 0.000  
 Gap Reading = 10.0000      US Encoder = 10.0000      DS Encoder = 10.0000

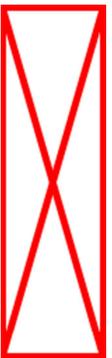
18-APR-2025  
 S/N = 006  
 D/S = 0002  
 Run = 3



Mean Symmetry Value = 0.3803

Step Between Measured Pole Tips = 1

Dimensions in mm



METROLOGY

# LCLS II-HE - SXR Undulator

Nominal Gap = 10      Nominal Taper = 0.000  
 Gap Reading = 10.0000      US Encoder = 10.0000      DS Encoder = 10.0000

18-APR-2025  
 S/N = 006  
 D/S = 0002  
 Run = 3

## Top and Bottom Jaw Regression Line Intersect Points

Jaw	First Pole <i>(Pole -1)</i>	US Actuator <i>(Pole 28)</i>	DS Actuator <i>(Pole 90)</i>	Last Pole <i>(Pole 118)</i>
<b>Top</b>	5.3647	5.3657	5.3703	5.3713
<b>Bottom</b>	-4.5994	-4.6019	-4.6129	-4.6155
<b>Gap</b>	9.9641			9.9869
<b>Taper</b>				0.0228

### Summary of Mean Values

Top Jaw Poles	Btm. Jaw Poles	Gap Values	Sym. Pt. Values
5.3680	-4.6075	9.9755	0.3803

### Additional Calculated Values

<b>Bottom Pole #1 Z Value</b>	<b>983.086</b>
<b>Top Jaw Pitch (mrad)</b>	<b>0.002</b>
<b>Bottom Jaw Pitch(mrad)</b>	<b>-0.005</b>
<b>Minimum Effective Gap</b>	<b>9.789</b>
<b>Reference Block Gap</b>	<b>6.800</b>

Dimensions in mm



METROLOGY

## LCLS II-HE - SXR Undulator

Nominal Gap = 10      Nominal Taper = 0.000  
 Gap Reading = 10.0000      US Encoder = 10.0000      DS Encoder = 10.0000

18-APR-2025  
 S/N = 006  
 D/S = 0002  
 Run = 3