

Y Value Scales Centered on Mean Values

Step Between Measured Pole Tips = 7

Regression Line Through Points =

Dimensions in mm



LCLS II - SXR Undulator

Nominal Gap = 20

Gap Reading = 0.00000

US Encoder = 10.00000

DS Encoder = 0.00000

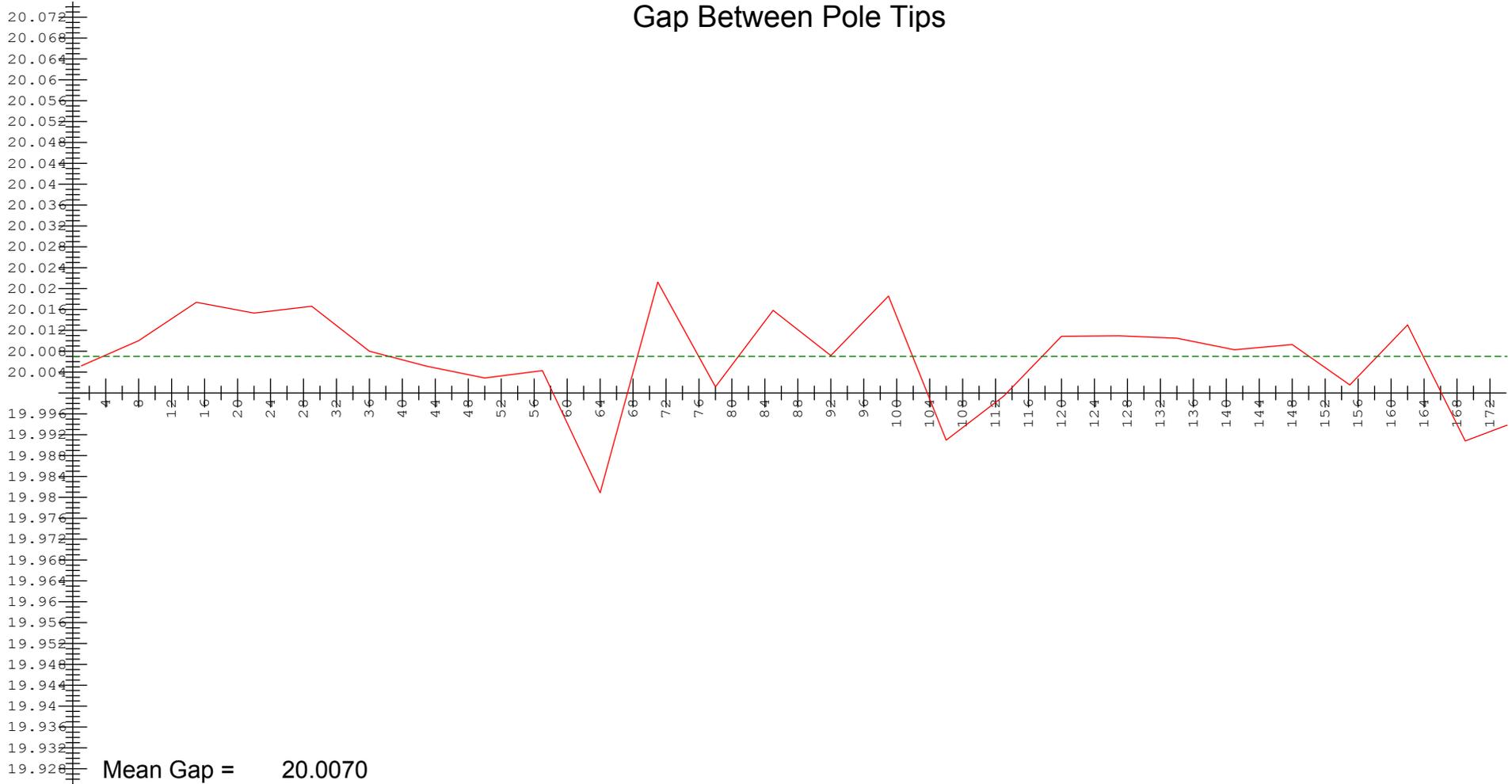
30-OCT-2017

S/N = 004

D/S = 0001

Run = 13

Gap Between Pole Tips



Step Between Measured Pole Tips = 7

Dimensions in mm



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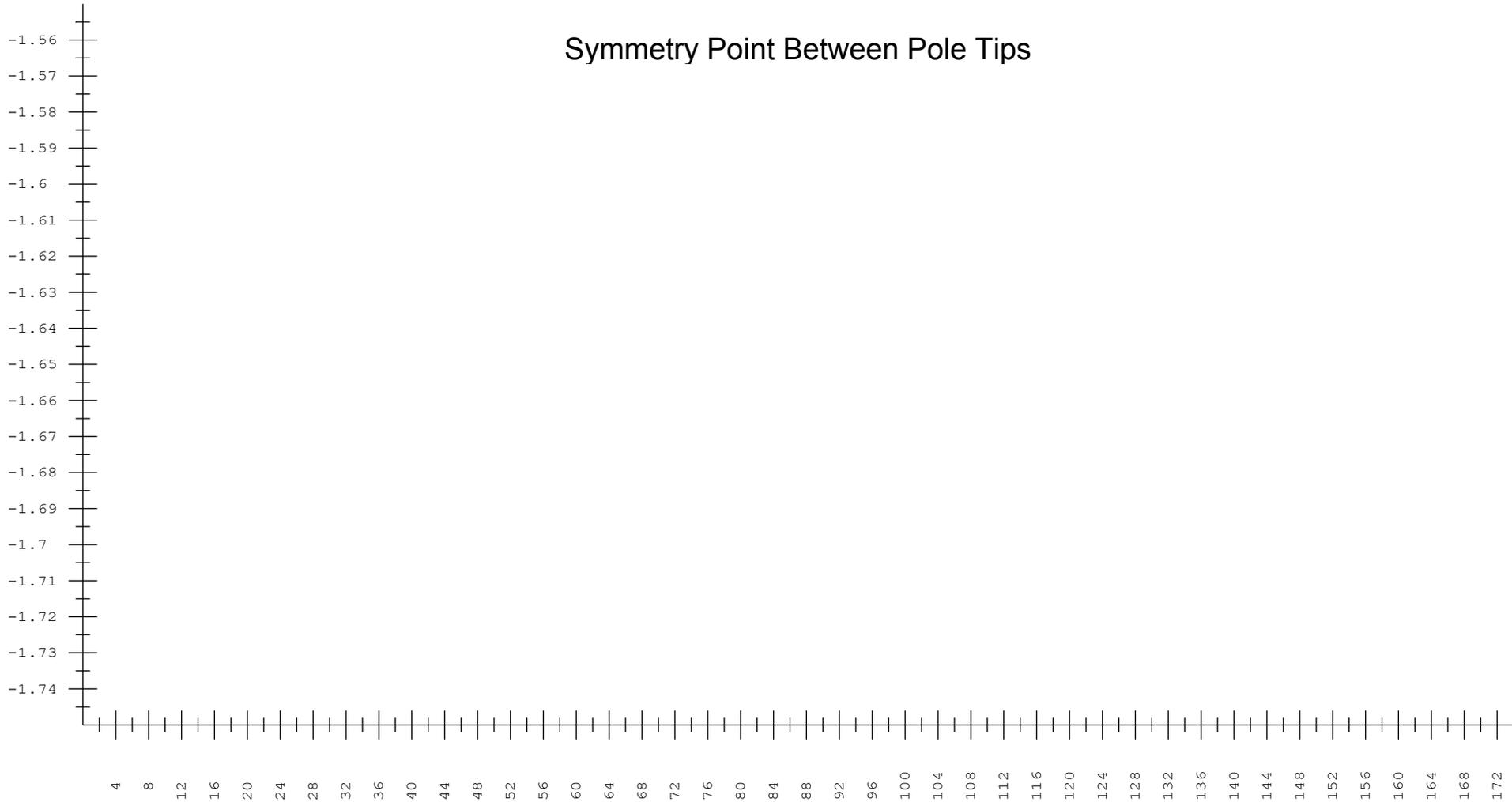
30-OCT-2017

S/N = 004

D/S = 0001

Run = 13

Symmetry Point Between Pole Tips



Mean Symmetry Value = -0.8084

Step Between Measured Pole Tips = 7

Dimensions in mm



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Top and Bottom Jaw Regression Line Intersect Points

Jaw	First Pole (Pole 1)	US Actuator (Pole 39)	DS Actuator (Pole 135)	Last Pole (Pole 174)
Top	9.1785	9.1856	9.2034	9.2107
Bottom	-10.8320	-10.8232	-10.8009	-10.7918

Summary of Mean Values

Top Jaw Poles	Btm. Jaw Poles	Gap Values	Sym. Pt. Values
9.1951	-10.8119	20.0070	-0.8084

Outside Pole Ends to Ref. Block on Kugler Bench Points Measured with Gap at 10mm during Datuming Procedure

Jaw	Pole #1	Pole #174	Average
Top			
Bottom			
Ave. of Jaws			

Dimensions in mm



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