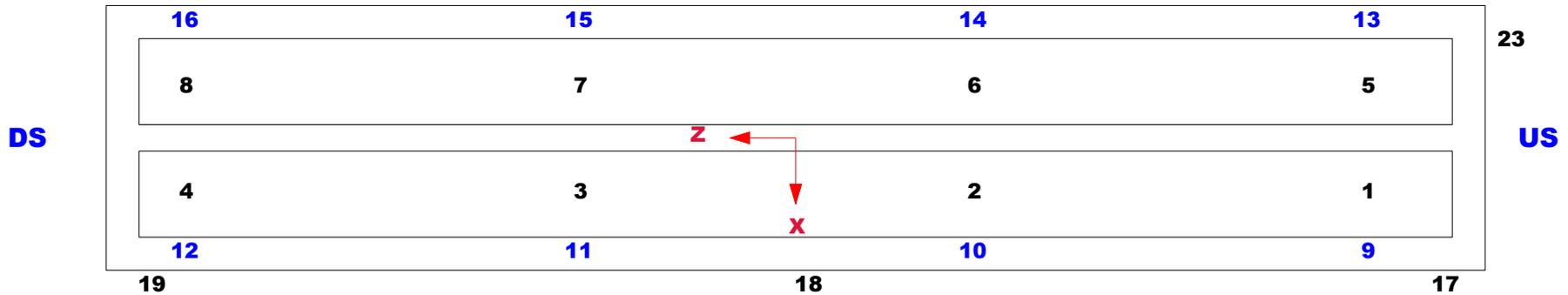**.5in Tooling Ball Center Coordinates**

Name	X Corr.	Y Corr.	Z Corr.
TB 9	430.188	-0.540	-1489.284
TB 10	430.262	-0.249	-523.873
TB 11	430.235	-0.279	524.295
TB 12	430.301	-0.532	1489.595
TB 13	-430.188	-0.324	-1489.381
TB 14	-430.196	-0.275	-524.328
TB 15	-430.175	0.135	523.705
TB 16	-430.122	-0.577	1489.104

1.5in Tooling Ball Center Coordinates

Name	X Corr.	Y Corr.	Z Corr.
TB 1	98.784	135.762	-1665.609
TB 2	98.765	135.777	-555.459
TB 3	98.594	135.778	556.072
TB 4	98.909	135.770	1666.432
TB 5	-98.550	135.714	-1666.539
TB 6	-98.670	135.843	-555.991
TB 7	-98.808	135.792	555.583
TB 8	-98.604	135.709	1665.979
TB 17	472.668	-231.308	-1581.485
TB 18	473.538	-228.484	86.903
TB 19	472.280	-229.115	1579.084
TB 23	-404.469	-229.960	-1709.445

Grider centerline in reference to Beam Pipe Locating Pins

Dimensions in MM, Angles in Milliradians

HGVPU - Pre-Tune Fiducials at 9mm Gap, Tooling Balls

		US Full :	8.983	DS Full :	8.9825
Nominal Gap :	9.000	US Wall Half :	4.5000	DS Wall Half :	4.4999
Nom. Taper :	0.000	US Aisle Half :	4.5000	DS Aisle Half :	4.4999

S/N	: HXU_020
Date	: 07-MAY-2019
Data Set	: 0001
Run	: 001
Cam Pos.	: B

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