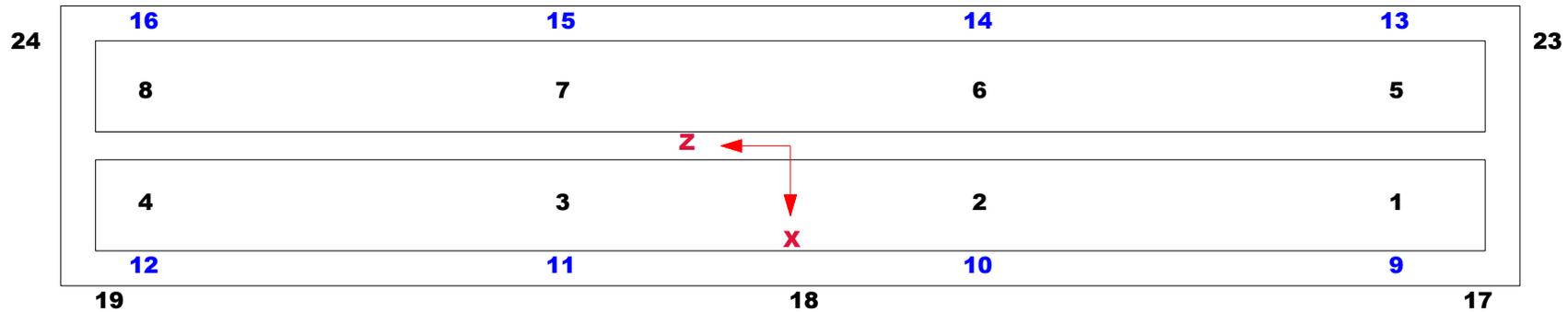


.5in Tooling Ball Center Coordinates

| Name | X Corr. | Y Corr. | Z Corr. |
|-------|----------|---------|-----------|
| TB 9 | 430.026 | -0.194 | -1489.906 |
| TB 10 | 430.226 | -0.486 | -524.653 |
| TB 11 | 430.366 | 0.303 | 525.518 |
| TB 12 | 430.218 | 0.421 | 1489.358 |
| TB 13 | -429.740 | 0.004 | -1489.829 |
| TB 14 | -429.791 | 0.170 | -524.130 |
| TB 15 | -429.889 | 0.447 | 523.522 |
| TB 16 | -429.764 | 0.362 | 1490.107 |

1.5in Tooling Ball Center Coordinates

| Name | X Corr. | Y Corr. | Z Corr. |
|-------|----------|----------|-----------|
| TB 1 | 98.258 | 136.017 | -1665.715 |
| TB 2 | 98.461 | 136.121 | -555.893 |
| TB 3 | 98.542 | 136.155 | 556.287 |
| TB 4 | 98.553 | 136.105 | 1666.097 |
| TB 5 | -98.641 | 136.008 | -1666.510 |
| TB 6 | -98.358 | 136.061 | -556.209 |
| TB 7 | -98.347 | 136.090 | 555.459 |
| TB 8 | -98.106 | 136.129 | 1665.663 |
| TB 17 | 472.419 | -230.265 | -1581.774 |
| TB 18 | 472.896 | -227.791 | 85.825 |
| TB 19 | 471.906 | -231.946 | 1575.939 |
| TB 23 | -404.863 | -230.893 | -1709.110 |
| TB 24 | -406.012 | -231.186 | 1703.501 |



Grider centerline in reference to Pointed Magnets

Dimensions in MM, Angles in Milliradians



HGVPU - Fiducialization at 9mm Gap, Tooling Balls

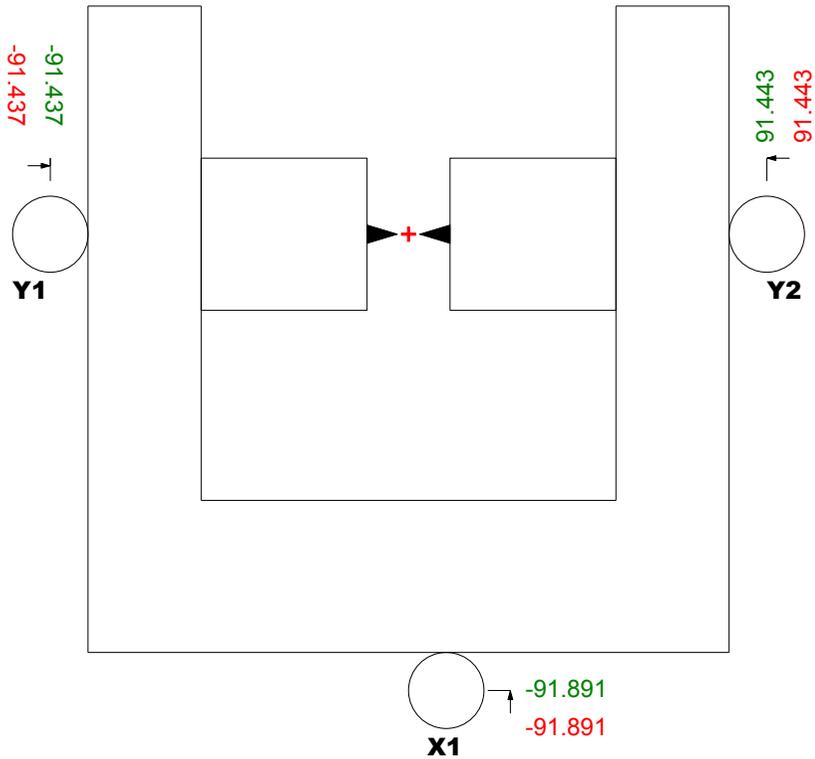
| | | | | | |
|----------------------|--------------|------------------------|---------------|------------------------|---------------|
| Nominal Gap : | 9.000 | US Full : | 8.999 | DS Full : | 8.9998 |
| Nom. Taper : | 0.000 | US Wall Half : | 4.4990 | DS Wall Half : | 4.5042 |
| | | US Aisle Half : | 4.4999 | DS Aisle Half : | 4.5010 |

| | |
|-----------------|----------------------|
| S/N | : HXU_007 |
| Date | : 08-AUG-2019 |
| Data Set | : 0001 |
| Run | : FINAL |
| Cam Pos. | : B |

PM 2

Up Stream

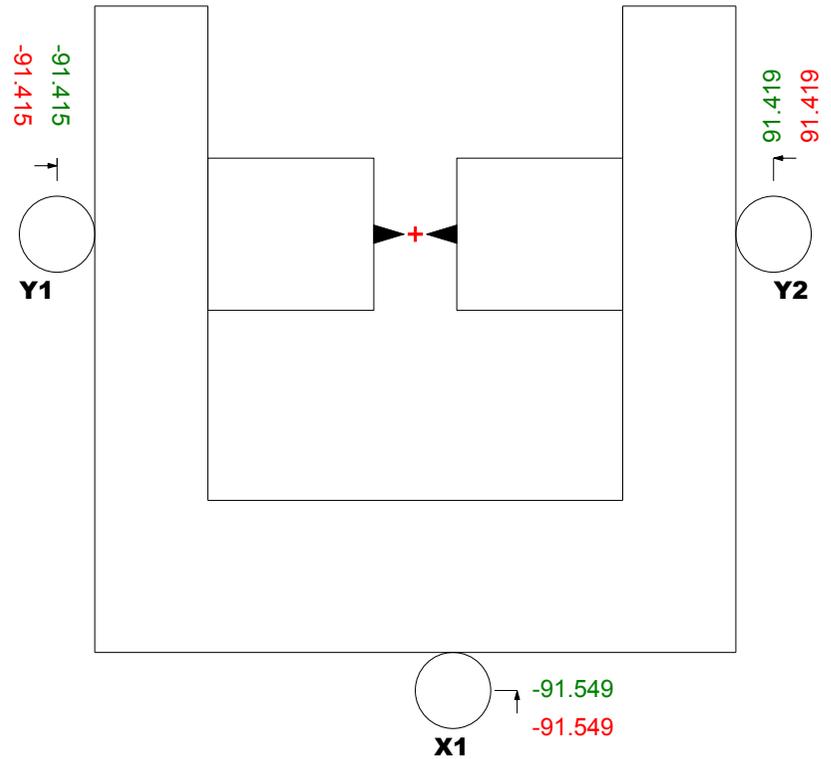
Z Center = -1842.387



PM 3

Down Stream

Z Center = 1842.368



Red values are in Girder Coordinate System, includes Roll component from Girder

Green values are in End Magnet Coordinate System

Girder centerline in reference to Pointed Magnets

Dimensions in MM, Angles in Milliradians



HGVPU - Fiducialization, Pointed End Magnet Values

| | | | | | |
|---------------|-------|-----------------|--------|-----------------|--------|
| Nominal Gap : | 9.000 | US Full : | 8.999 | DS Full : | 8.9998 |
| Nom. Taper : | 0.000 | US Wall Half : | 4.4990 | DS Wall Half : | 4.5042 |
| | | US Aisle Half : | 4.4999 | DS Aisle Half : | 4.5010 |

| | |
|----------|---------------|
| S/N | : HXU_007 |
| Date | : 08-AUG-2019 |
| Data Set | : 0001 |
| Run | : FINAL |
| Cam Pos. | : B |