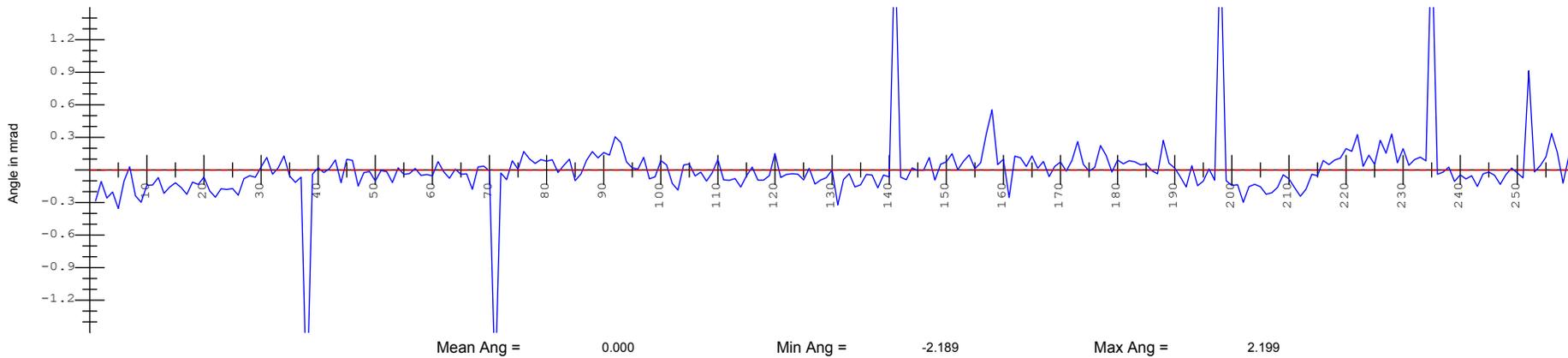


Included Angle Between Pole Tips

Pole Tip Num. ----->

Angle of Symmetry Line between Pole Tips to Tuning Gap ZX Plane



Dimensions in MM, Angles in Milliradians

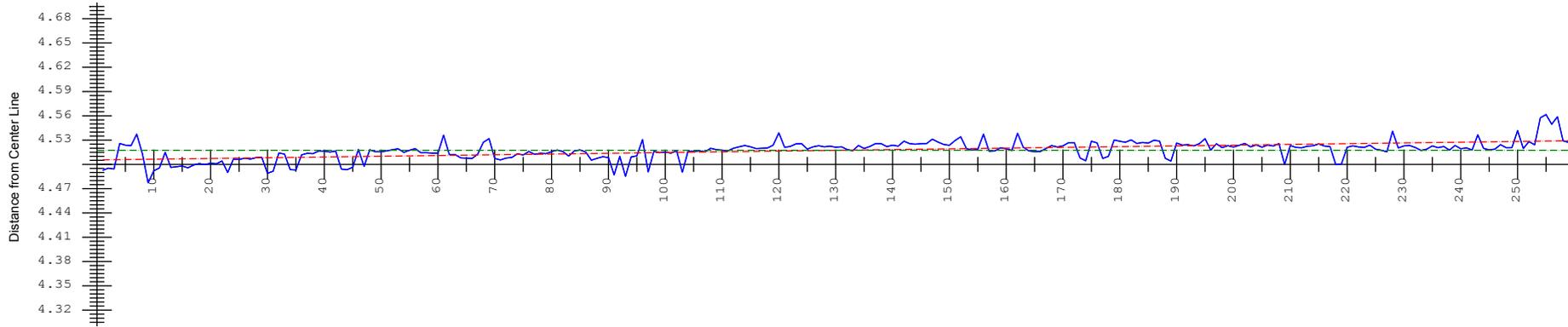


HGVPU - Pole Tip Angles

Nominal Gap :	9.000	US Full :	9.0000	DS Full :	9.0001
Nom. Taper :	0.000	US Wall Half :	4.5018	DS Wall Half :	4.5001
		US Aisle Half :	4.5002	DS Aisle Half :	4.5044

S/N	: HXU_006
Date	: 08-JUL-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B

Aisle Pole Mean = 4.517 Aisle Pole Min. = 4.477 Aisle Pole Max. = 4.562 Reg. Line Ang. = 0.007



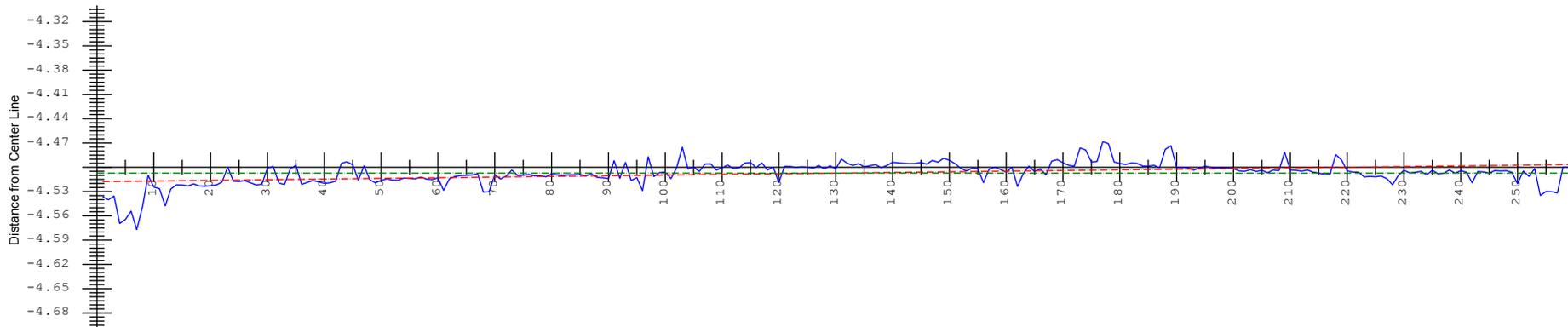
Aisle Pole Tips at Nom. Beam Height

Blue = Pole Tip points
Green = Mean line
Red = Regression line thru points

Pole Tip Num. ----->

Wall Pole Tips at Nom. Beam Height

Minimum Clearance Gap = 8.937



Wall Pole Mean = -4.507 Wall Pole Min. = -4.577 Wall Pole Max. = -4.468 Reg. Line Ang. = 0.006

Girder centerline in reference to Pointed Magnets

Dimensions in MM, Angles in Milliradians



HGVPU - Pole Tip Location from Girder Centerline

Nominal Gap :	9.000	US Full :	9.0000	DS Full :	9.0001
Nom. Taper :	0.000	US Wall Half :	4.5018	DS Wall Half :	4.5001
		US Aisle Half :	4.5002	DS Aisle Half :	4.5044

S/N	: HXU_006
Date	: 08-JUL-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B

Values Calculated from Regression Line End Points

Dimension	X Value	Y Value	Z Value	Calc. Value
US Aisle Pole Tip(1)	4.506	0.000	8.750	
US Wall Pole Tip(1)	-4.518	0.000	8.750	
US Sym. Pt.	-0.006			
US Gap				9.023
DS Aisle Pole Tip(260)	4.529	0.000	3375.750	
DS Wall Pole Tip(260)	-4.497	0.000	3375.750	
DS Sym. Pt.	0.016			
DS Gap				9.026
Taper				0.003

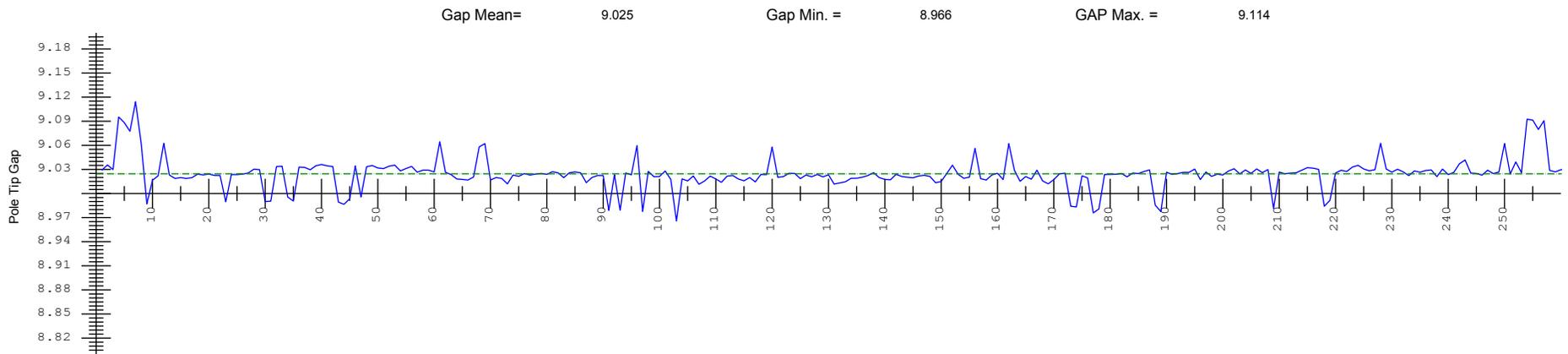
Dimensions in MM



HGVPU - Gap Calc. from Regression Line End Points

Nominal Gap :	9.000	US Full :	9.0000	DS Full :	9.0001
Nom. Taper :	0.000	US Wall Half :	4.5018	DS Wall Half :	4.5001
		US Aisle Half :	4.5002	DS Aisle Half :	4.5044

S/N	: HXU_006
Date	: 08-JUL-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B

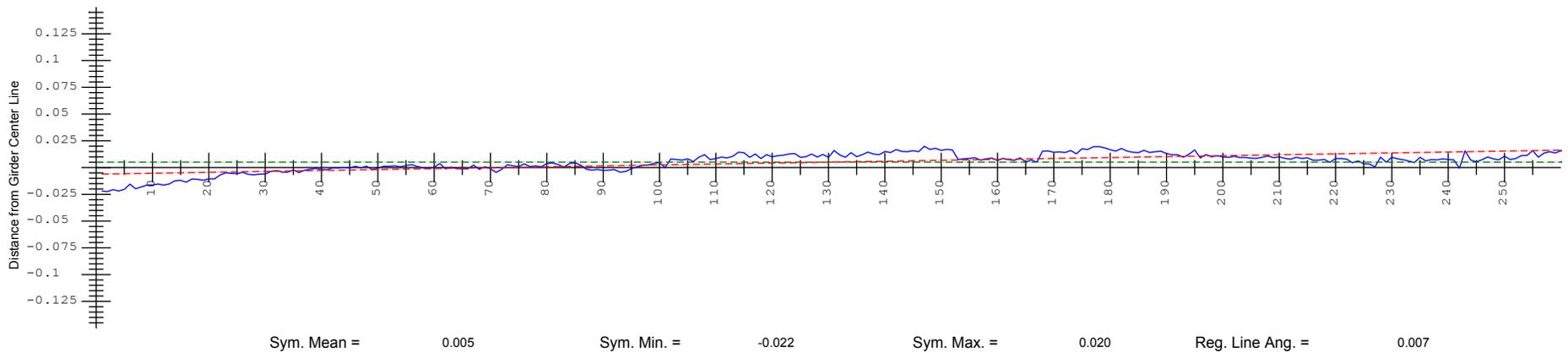


Pole Tip Gap at Nom. Beam Height

Blue = Pole Tip points
 Green = Mean line
 Red = Regression line thru points

Pole Tip Num. ----->

Pole Tip Symmetry Point at Nom. Beam Height



Girder centerline in reference to Pointed Magnets

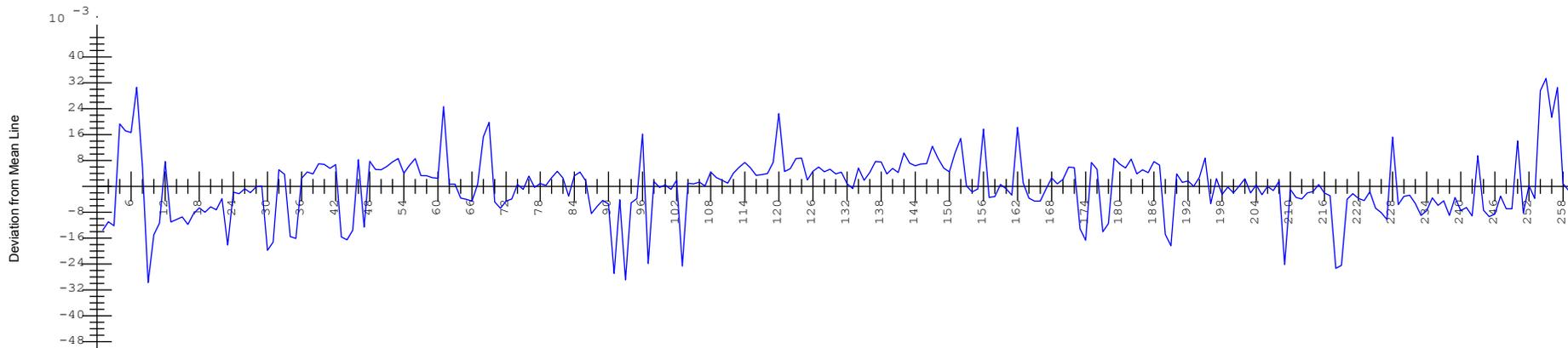
Dimensions in MM, Angles in Milliradians



HGVPU - Pole Tip Gap and Symmetry Point Location

Nominal Gap :	9.000	US Full :	9.0000	DS Full :	9.0001
Nom. Taper :	0.000	US Wall Half :	4.5018	DS Wall Half :	4.5001
		US Aisle Half :	4.5002	DS Aisle Half :	4.5044

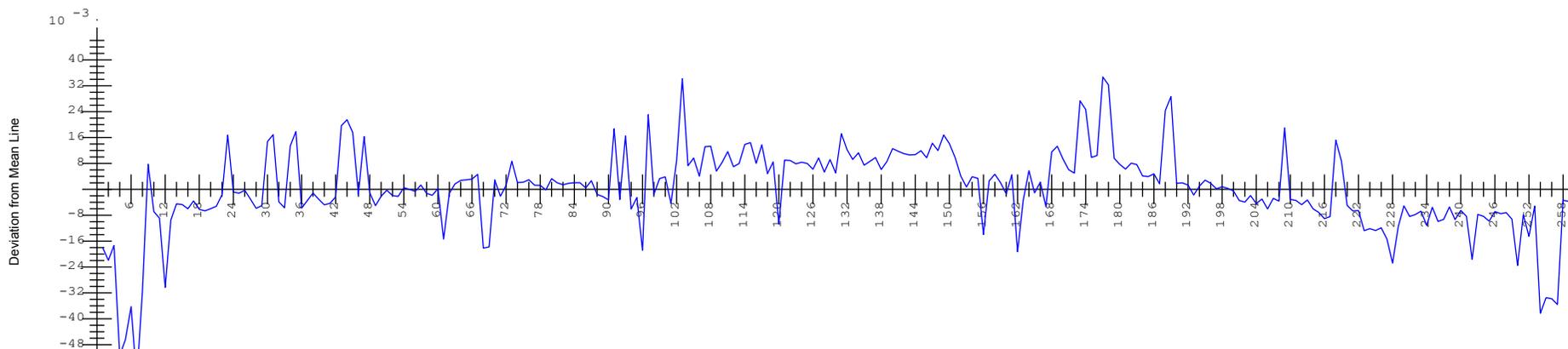
S/N	: HXU_006
Date	: 08-JUL-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B



Aisle Pole Tips

Pole Tip Num. ----->

Wall Pole Tips



Pole Tip Deviations from Jaw Mean Lines when aligned to actual Gap Sym. Plane

Dimensions in MM



HGVPU - Pole Tip Deviation from Mean Line

Nominal Gap :	9.000	US Full :	9.0000	DS Full :	9.0001
Nom. Taper :	0.000	US Wall Half :	4.5018	DS Wall Half :	4.5001
		US Aisle Half :	4.5002	DS Aisle Half :	4.5044

S/N	: HXU_006
Date	: 08-JUL-2019
Data Set	: 0001
Run	: FINAL
Cam Pos.	: B