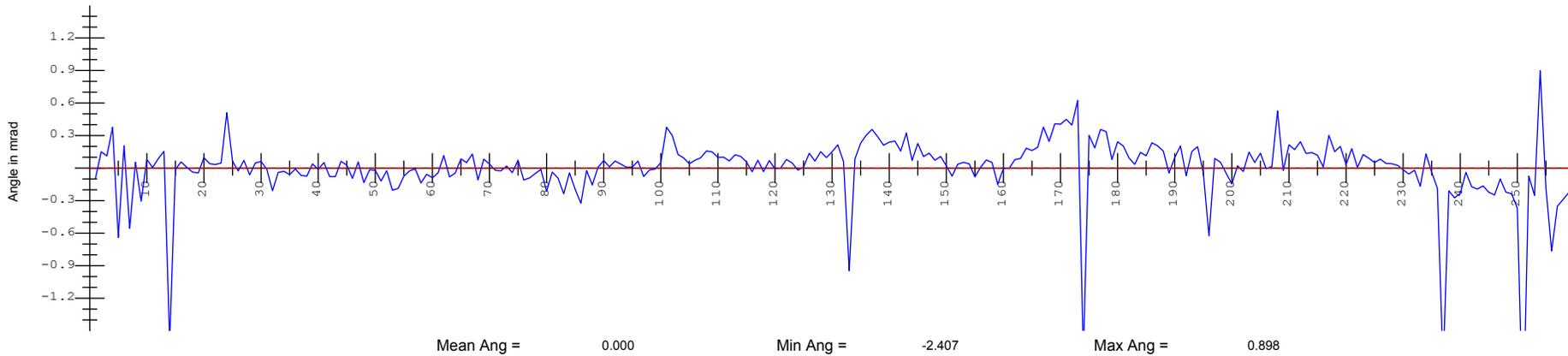


**Included Angle Between Pole Tips**

Pole Tip Num. ----->

**Angle of Symmetry Line between Pole Tips to Tuning Gap ZX Plane**



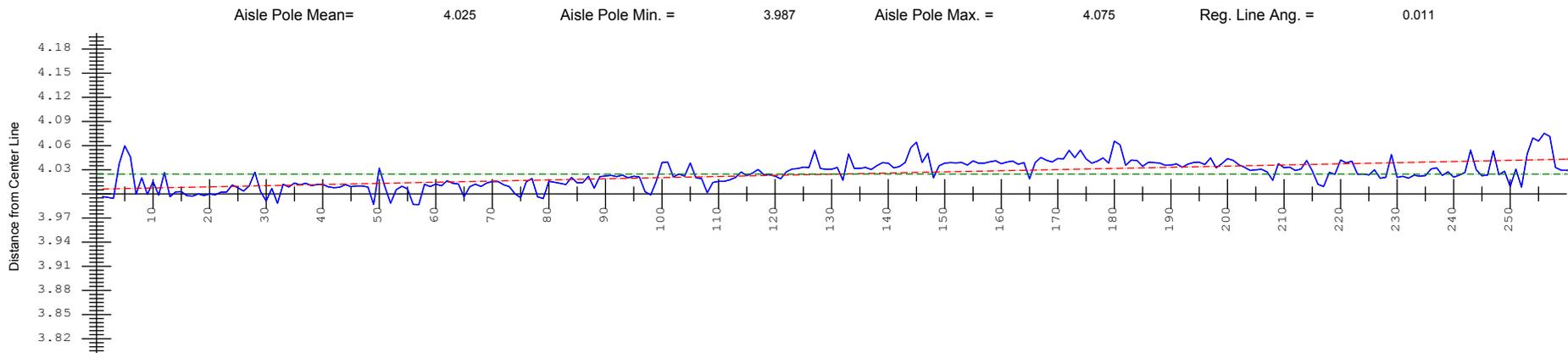
Dimensions in MM, Angles in Milliradians



**HGVPU - Pole Tip Angles**

<b>Nominal Gap :</b>	<b>8.000</b>	<b>US Full :</b>	<b>7.9996</b>	<b>DS Full :</b>	<b>8.0001</b>
<b>Nom. Taper :</b>	<b>0.000</b>	<b>US Wall Half :</b>	<b>4.0058</b>	<b>DS Wall Half :</b>	<b>4.0035</b>
		<b>US Aisle Half :</b>	<b>4.0018</b>	<b>DS Aisle Half :</b>	<b>4.0056</b>

<b>S/N</b>	<b>: HXU_005</b>
<b>Date</b>	<b>: 14-AUG-2019</b>
<b>Data Set</b>	<b>: 0002</b>
<b>Run</b>	<b>: FINAL</b>
<b>Cam Pos.</b>	<b>: B</b>



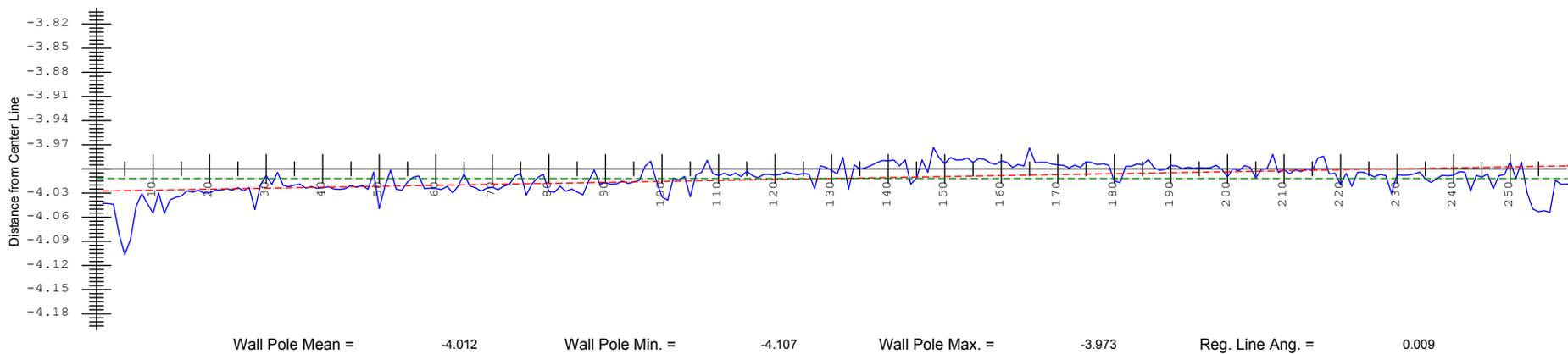
### Aisle Pole Tips at Nom. Beam Height

Blue = Pole Tip points  
 Green = Mean line  
 Red = Regression line thru points

Pole Tip Num. ----->

### Wall Pole Tips at Nom. Beam Height

Minimum Clearance Gap = 7.947



### Girder centerline in reference to Pointed Magnets

Dimensions in MM, Angles in Milliradians



### HGVPU - Pole Tip Location from Girder Centerline

<b>Nominal Gap :</b>	<b>8.000</b>	<b>US Full :</b>	<b>7.9996</b>	<b>DS Full :</b>	<b>8.0001</b>
<b>Nom. Taper :</b>	<b>0.000</b>	<b>US Wall Half :</b>	<b>4.0058</b>	<b>DS Wall Half :</b>	<b>4.0035</b>
		<b>US Aisle Half :</b>	<b>4.0018</b>	<b>DS Aisle Half :</b>	<b>4.0056</b>

<b>S/N</b>	<b>: HXU_005</b>
<b>Date</b>	<b>: 14-AUG-2019</b>
<b>Data Set</b>	<b>: 0002</b>
<b>Run</b>	<b>: FINAL</b>
<b>Cam Pos.</b>	<b>: B</b>

**Values Calculated from Regression Line End Points**

<b>Dimension</b>	<b>X Value</b>	<b>Y Value</b>	<b>Z Value</b>	<b>Calc. Value</b>
<b>US Aisle Pole Tip(1)</b>	<b>4.006</b>	<b>0.000</b>	<b>8.750</b>	
<b>US Wall Pole Tip(1)</b>	<b>-4.027</b>	<b>0.000</b>	<b>8.750</b>	
<b>US Sym. Pt.</b>	<b>-0.011</b>			
<b>US Gap</b>				<b>8.034</b>
<b>DS Aisle Pole Tip(260)</b>	<b>4.043</b>	<b>0.000</b>	<b>3375.750</b>	
<b>DS Wall Pole Tip(260)</b>	<b>-3.996</b>	<b>0.000</b>	<b>3375.750</b>	
<b>DS Sym. Pt.</b>	<b>0.023</b>			
<b>DS Gap</b>				<b>8.039</b>
<b>Taper</b>				<b>0.006</b>

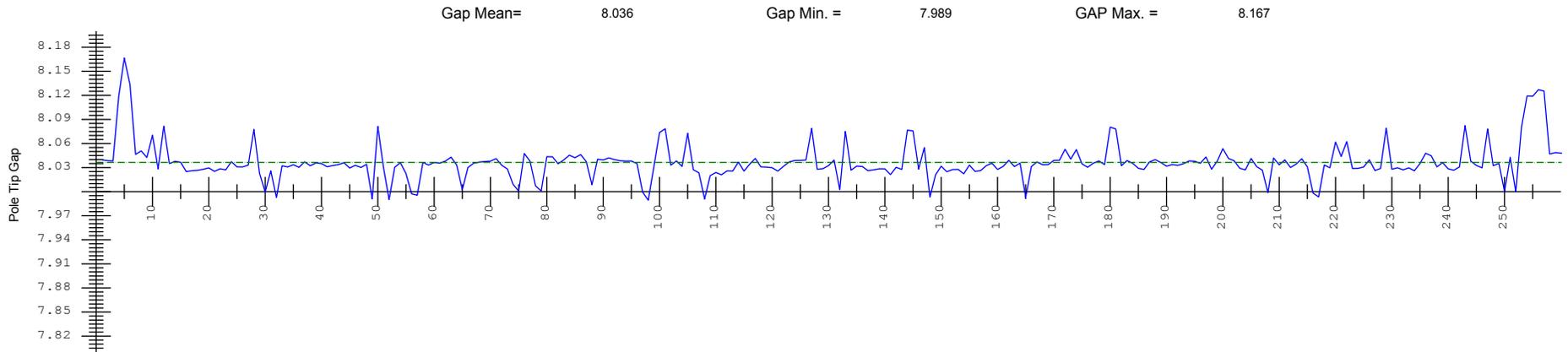
Dimensions in MM



**HGVPU - Gap Calc. from Regression Line End Points**

<b>Nominal Gap :</b>	<b>8.000</b>	<b>US Full :</b>	<b>7.9996</b>	<b>DS Full :</b>	<b>8.0001</b>
<b>Nom. Taper :</b>	<b>0.000</b>	<b>US Wall Half :</b>	<b>4.0058</b>	<b>DS Wall Half :</b>	<b>4.0035</b>
		<b>US Aisle Half :</b>	<b>4.0018</b>	<b>DS Aisle Half :</b>	<b>4.0056</b>

<b>S/N</b>	: HXU_005
<b>Date</b>	: 14-AUG-2019
<b>Data Set</b>	: 0002
<b>Run</b>	: FINAL
<b>Cam Pos.</b>	: B

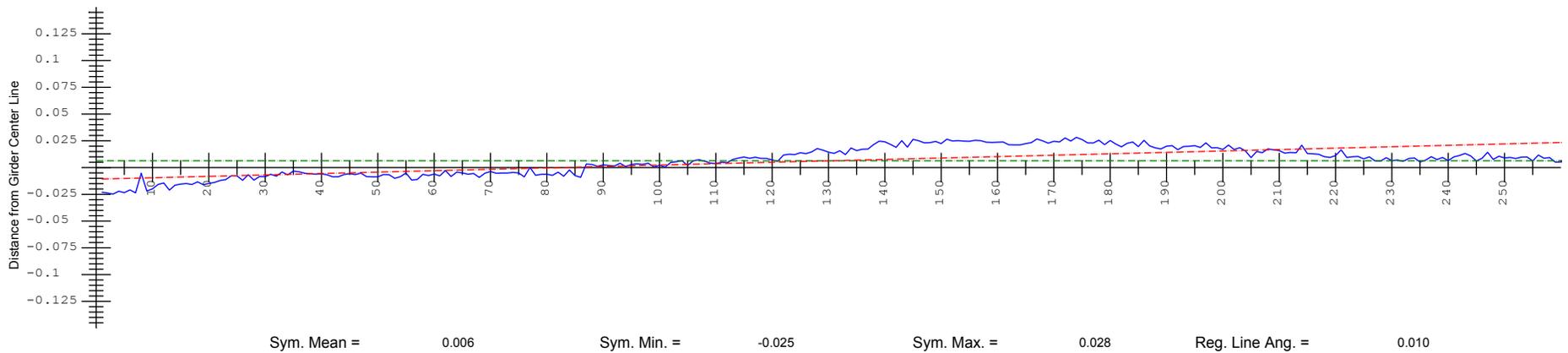


### Pole Tip Gap at Nom. Beam Height

Blue = Pole Tip points  
 Green = Mean line  
 Red = Regression line thru points

Pole Tip Num. ----->

### Pole Tip Symmetry Point at Nom. Beam Height



### Girder centerline in reference to Pointed Magnets

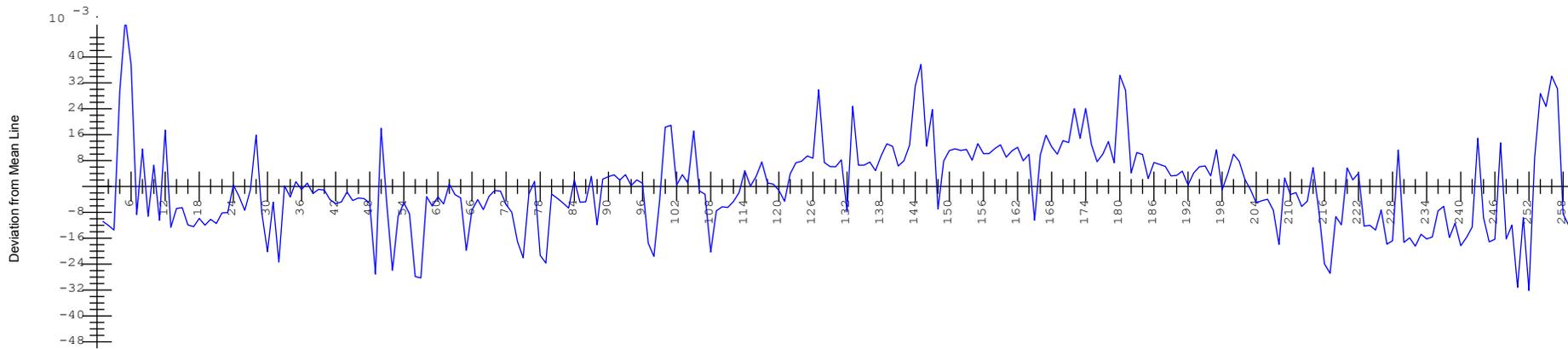
Dimensions in MM, Angles in Milliradians



### HGVPU - Pole Tip Gap and Symmetry Point Location

<b>Nominal Gap :</b>	<b>8.000</b>	<b>US Full :</b>	<b>7.9996</b>	<b>DS Full :</b>	<b>8.0001</b>
<b>Nom. Taper :</b>	<b>0.000</b>	<b>US Wall Half :</b>	<b>4.0058</b>	<b>DS Wall Half :</b>	<b>4.0035</b>
		<b>US Aisle Half :</b>	<b>4.0018</b>	<b>DS Aisle Half :</b>	<b>4.0056</b>

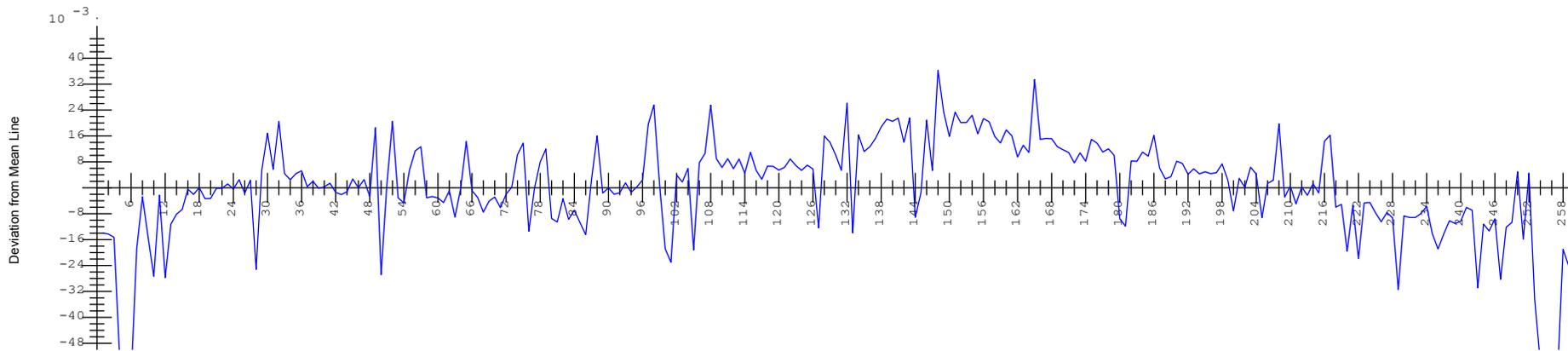
<b>S/N</b>	<b>: HXU_005</b>
<b>Date</b>	<b>: 14-AUG-2019</b>
<b>Data Set</b>	<b>: 0002</b>
<b>Run</b>	<b>: FINAL</b>
<b>Cam Pos.</b>	<b>: B</b>



### Aisle Pole Tips

Pole Tip Num. ----->

### Wall Pole Tips



### Pole Tip Deviations from Jaw Mean Lines when aligned to actual Gap Sym. Plane

Dimensions in MM



## HGVPU - Pole Tip Deviation from Mean Line

**Nominal Gap :** 8.000  
**Nom. Taper :** 0.000

**US Full :** 7.9996  
**US Wall Half :** 4.0058  
**US Aisle Half :** 4.0018

**DS Full :** 8.0001  
**DS Wall Half :** 4.0035  
**DS Aisle Half :** 4.0056

**S/N :** HXU\_005  
**Date :** 14-AUG-2019  
**Data Set :** 0002  
**Run :** FINAL  
**Cam Pos. :** B