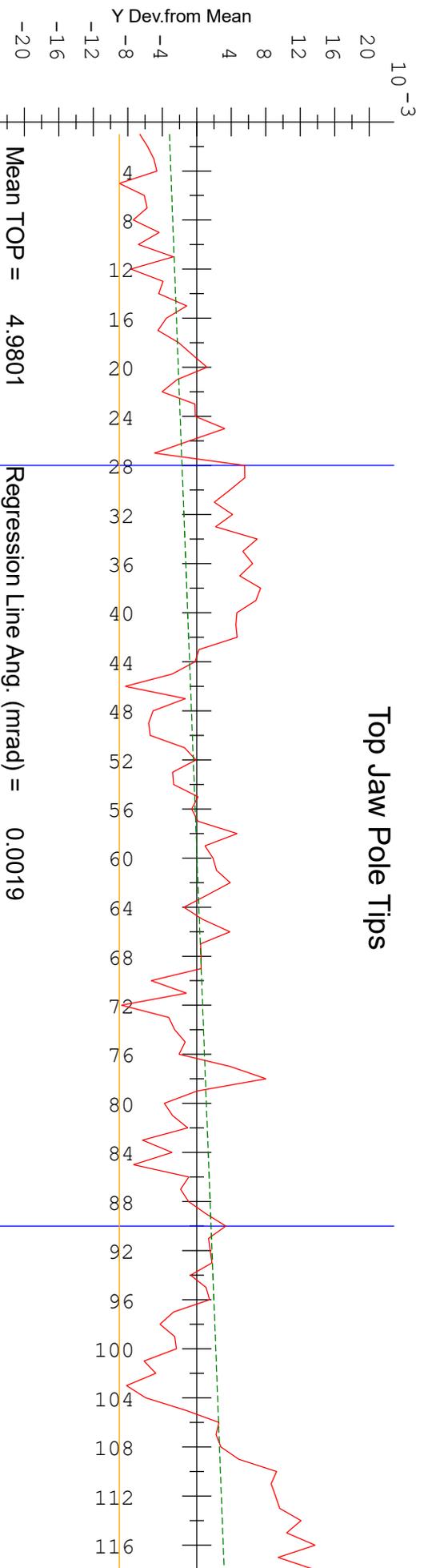


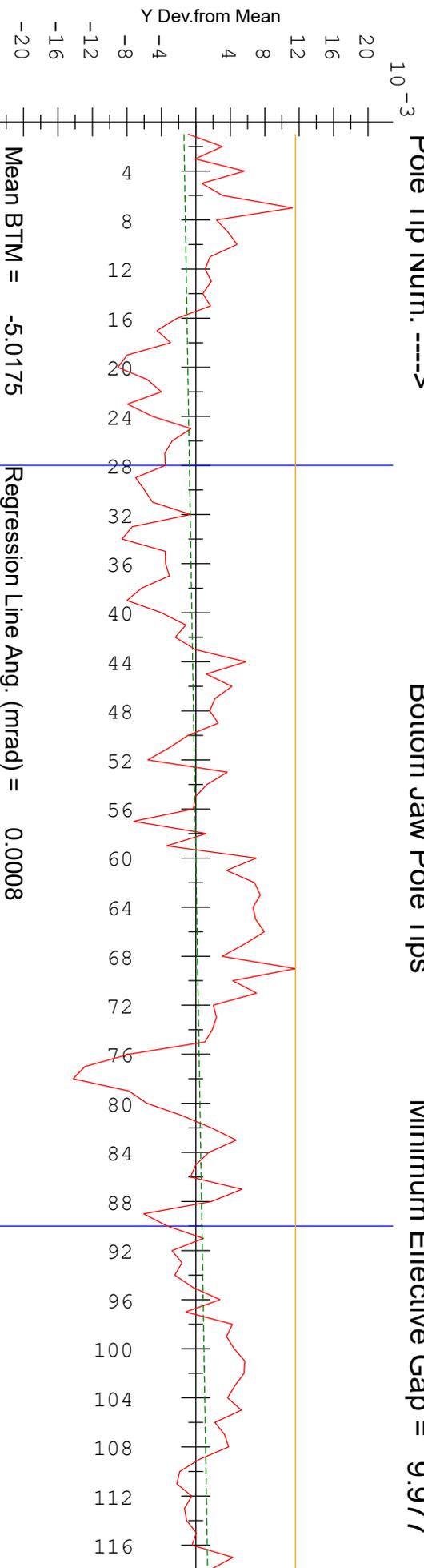
Top Jaw Pole Tips



Pole Tip Num. ---->

Bottom Jaw Pole Tips

Minimum Effective Gap = 9.977



Y Value Scales Centered on Mean Values
Step Between Measured Pole Tips = 1

Regression Line Through Points = -----
Dimensions in mm



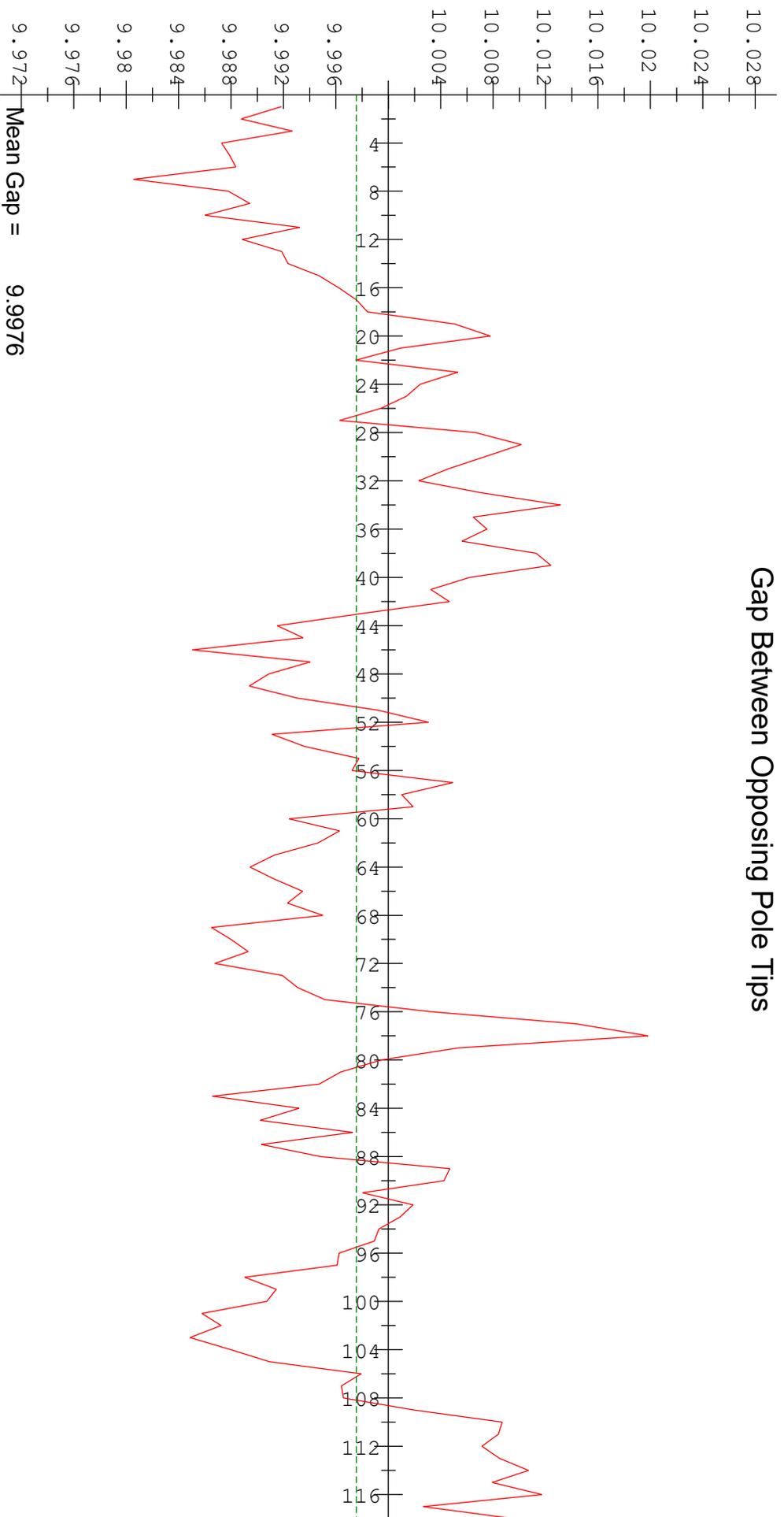
METROLOGY

LCLS II-HE - SXR Undulator

Nominal Gap = 10 Nominal Taper = 0.000
Gap Reading = 10.0000 US Encoder = 10.0000 DS Encoder = 10.0000

15-OCT-2024
S/N = 027
D/S = 0001
Run = 3

Gap Between Opposing Pole Tips



Step Between Measured Pole Tips = 1

Dimensions in mm



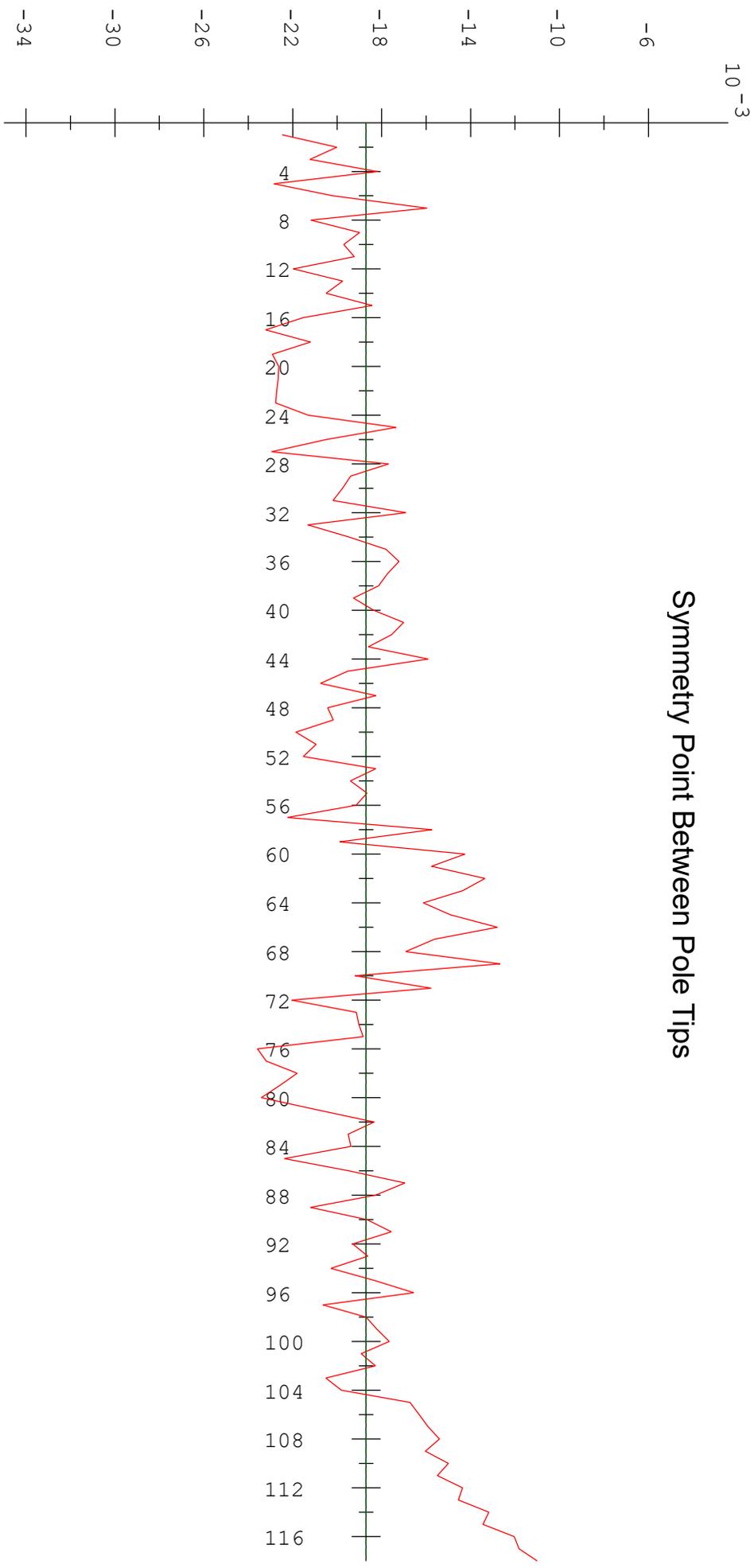
METROLOGY

LCLS II-HE - SXR Undulator

Nominal Gap = 10 Nominal Taper = 0.000
Gap Reading = 10.0000 US Encoder = 10.0000 DS Encoder = 10.0000

15-OCT-2024
S/N = 027
D/S = 0001
Run = 3

Symmetry Point Between Pole Tips



Mean Symmetry Value = -0.0187

Step Between Measured Pole Tips = 1

Dimensions in mm



METROLOGY

LCLS II-HE - SXR Undulator

Nominal Gap = 10

Gap Reading = 10.0000

US Encoder = 10.0000

Nominal Taper = 0.000

DS Encoder = 10.0000

15-OCT-2024

S/N = 027

D/S = 0001

Run = 3

Top and Bottom Jaw Regression Line Intersect Points

Jaw	First Pole <i>(Pole -1)</i>	US Actuator <i>(Pole 28)</i>	DS Actuator <i>(Pole 90)</i>	Last Pole <i>(Pole -118)</i>
Top	4.9769	4.9784	4.9817	4.9833
Bottom	-5.0189	-5.0182	-5.0168	-5.0161
Gap	9.9958			9.9994
Taper				0.0036

Summary of Mean Values

Top Jaw Poles	Btm. Jaw Poles	Gap Values	Sym. Pt. Values
4.9801	-5.0175	9.9976	-0.0187

Additional Calculated Values

Bottom Pole #1 Z Value	978.897
Top Jaw Pitch (mrad)	0.002
Bottom Jaw Pitch(mrad)	0.001
Minimum Effective Gap	9.977
Reference Block Gap	6.801

Dimensions in mm



METROLOGY

LCLS II-HE - SXR Undulator

Nominal Gap = 10 Nominal Taper = 0.000
 Gap Reading = 10.0000 US Encoder = 10.0000 DS Encoder = 10.0000

15-OCT-2024
 S/N = 027
 D/S = 0001
 Run = 3