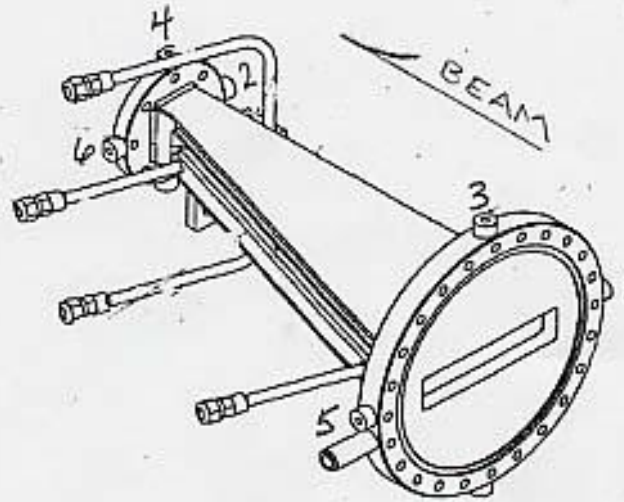


SSRL SPEAR3
SLM ABSORBER

9-15-03
M.R., L.G.

✓ 9/15/03
MR



	X	Y	Z
1	-4.079 ✓	-.017 ✓	+.432 ✓
2	-3.668 ✓	-.017 ✓	+17.032 ✓
3	+2.322 ✓	+6.397 ✓	+.432 ✓
4	+.001 ✓	+3.668 ✓	+17.035 ✓
5	+8.746 ✓	-.004 ✓	+.442 ✓
6	+3.695 ✓	+.002 ✓	+17.038 ✓

LAB DATA

SSRL SPEAR 3
SLM ABSORBER

9-12-03
M.R., L.G.

(-) SIDE OF BODY FOR YAW, & DIS SURFACES OF ABSORBER
GAP X=0

~~29.700~~
~~29.430~~
26.000
25.927
25.320
25.317
25.291
25.291

36.982 REF. FOR (-) SIDE OF GAP
37.350 REF FOR (+) SIDE OF GAP
74.332 / 2
37.166 = ϵ
GAP = .368"

37.166 = ϵ
11.000 BUCKIN
-26.166 LOS

2 | .285
1) 21.087
1.000
22.087
26.166
-4.079

2) 21.498
1.000
22.498
26.166
-3.668

3) 27.488
1.000
28.488
26.166
+2.322

4) 25.167
1.000
26.167
26.166
+0.001

5) 15.572
19.340
34.912
26.166
+8.746

6) 10.521
19.340
29.861
26.166
+3.695

LAB DATA

SSRL SPEAR 3
SLM ABSORBER

Check
9-12-03
Jm

9-12-03
M.R., L.G.

Y

1/2 BODY FOR ϵ

(-) SIDE
2.246

(+) SIDE u/s
2.257

$$\begin{array}{r} (-) \\ u/s) 13.850 \\ \quad 1.123 \\ \hline 14.973 \end{array}$$

$$\begin{array}{r} d/s) 13.850 \\ \quad 1.123 \\ \hline 14.973 \end{array}$$

$$\begin{array}{r} (+) \\ u/s) 13.844 \\ \quad 1.129 \\ \hline 14.973 \end{array}$$

+ 14.973 HI

$$\begin{array}{r} 1) 13.990 \\ \quad 1.000 \\ \hline 14.990 \\ 14.973 \end{array}$$

-0.017

$$\begin{array}{r} 2) 13.990 \\ \quad 1.000 \\ \hline 14.990 \\ 14.973 \end{array}$$

-0.017

$$\begin{array}{r} 3) 7.576 \\ \quad 1.000 \\ \hline 8.576 \\ 14.973 \end{array}$$

+6.397

$$\begin{array}{r} 4) 10.305 \\ \quad 1.000 \\ \hline 11.305 \\ 14.973 \end{array}$$

+3.668

$$\begin{array}{r} 5) 13.977 \\ \quad 1.000 \\ \hline 14.977 \\ 14.973 \end{array}$$

-0.004

$$\begin{array}{r} 6) 13.971 \\ \quad 1.000 \\ \hline 14.971 \\ 14.973 \end{array}$$

+0.002

LAB DATA

SSRL SPEAR3
SLM ABSORBER

9-12-03
M.R., L.G.

(Z)

check
9/12/03
Jme

- 10.807 LOS FROM w/s FALE

$$\begin{array}{r}
 1) \quad 10.239 \\
 \quad 1.000 \\
 \hline
 11.239 \\
 10.807 \\
 \hline
 \end{array}$$

+ .432

$$\begin{array}{r}
 2) \quad 18.499 \\
 \quad 19.340 \\
 \hline
 27.839 \\
 10.807 \\
 \hline
 \end{array}$$

+17.032

$$\begin{array}{r}
 3) \quad 10.239 \\
 \quad 1.000 \\
 \hline
 11.239 \\
 10.807 \\
 \hline
 \end{array}$$

+ .432

$$\begin{array}{r}
 4) \quad 8.502 \\
 \quad 19.340 \\
 \hline
 27.842 \\
 10.807 \\
 \hline
 \end{array}$$

+17.035

$$\begin{array}{r}
 5) \quad 10.249 \\
 \quad 1.000 \\
 \hline
 11.249 \\
 10.807 \\
 \hline
 \end{array}$$

+ .442

$$\begin{array}{r}
 6) \quad 8.505 \\
 \quad 19.340 \\
 \hline
 27.845 \\
 10.807 \\
 \hline
 \end{array}$$

+17.038

Y

SSRL SPEAR 3 SLM ABSORBER.

9-11-03
M.R., L.G.

check
9-12-03
J.M.

- 2.246 -
- 2.246 -
- 2.257 + u/s

(-)

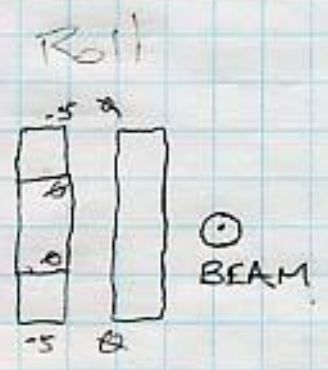
(+)

$$\begin{array}{r} u/s) \\ 13.850 \\ 1.123 \\ \hline 14.973 \end{array}$$

$$\begin{array}{r} D/s) \\ 13.850 \end{array}$$

$$\begin{array}{r} u/s) \\ 13.844 \\ 1.129 \\ \hline 14.973 \end{array}$$

14.973 HI



- 20.000
- 19.705
- 17.000

PIPE

D/S FLANGE
 $4.468 / 2 =$
 2.234 RAD

P.PE
 $2.000 / 2$
 1.000 RAD

SSRL SPEAR 3
SLM ABSORBER

9-12-03
M.R., L.G.

checked
9-12-03
SLM

Y 14.973 HI

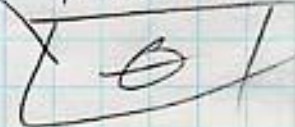
P.I.P.E
u/s) 14.973
1.000

13.973 s/r
13.971 hanging

o/s) 13.973 s/r.
13.983 hanging
13.968

D/S FLANGE
14.973
2.234

12.739 s/r
12.739



~~21.285 +1~~ 20.793 -1
~~21.478 +1~~
20.000 +1
20.385 +1
23.000 +1
23.008 +1

X - 24.872 WSS

P.I.P.E

u/s) 24.872
1.

23.872 s/r
23.880

+ .008

D/S) 23.872 s/r
23.900

+ .028

D/S FLANGE

24.872
2.234

22.638 s/r
22.665

+ .027