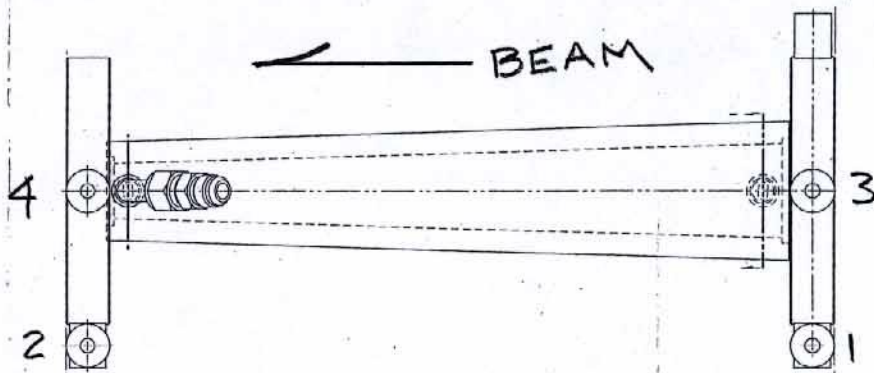


SSRL

9-11-07

BL13 6mm FIXED MASK



Part rotated  $-9^\circ$  to match bolt pattern

10/07 HI

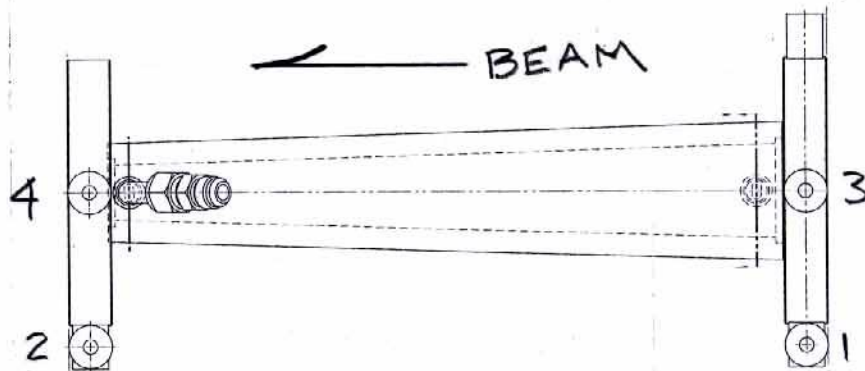
	X	Y	Z
1	<del>2.671</del>	<del>1.848</del>	<del>406.872</del>
2	<del>2.709</del>	<del>1.807</del>	<del>419.259</del>
3	<del>-.004</del>	<del>3.802</del>	<del>406.874</del>
4	<del>.003</del>	<del>3.790</del>	<del>419.286</del>

	X	Y	Z
	2.927	1.407	406.872
	2.958	1.361	419.259
	.591	3.756	406.874
	.596	3.743	419.286

SSRL

9-11-07

## BL13 6mm FIXED MASK



	X	Y	Z
1	2.671	1.848	406.872
2	2.709	1.807	419.259
3	-.004	3.802	406.874
4	.003	3.790	419.286

SSRC BL13  
6MM FIXED MASK

9-11-07  
M.R., L.G.

(X) BODY  
u/s) 1.205 R  
D/s) .859 R  
  
6.000  
6.102  
2.000  
2.612  
4.086 s/r  
4.432 s/r  
- 5.291 u/s ✓

6MM AP  
(+) 10.709 (-) 10.709  
.120 R .120 R  
10.589 s/r ✓ 10.829 s/r ✓

u/s BORE  
16.000 REF.  
5.291  
10.709 =  $\phi$  +004  
  
(+) 10.709 (-) 10.709  
.441 R .441 R  
10.268 s/r ✓ 11.150 s/r +007

FLANGE DIS 4.622  $\phi$

5.291  
2.311 R  
2.982 s/r ✓  
2.980  $\phi$

1) 1.062 6.900 <u>7.962 ✓</u> 5.291 <u>+2.671 ✓</u>	2) 1.100 6.900 <u>8.000 ✓</u> 5.291 <u>+2.709 ✓</u>	3) 4.287 1.000 <u>5.287 ✓</u> 5.291 <u>- .004 ✓</u>	4) 4.294 1.000 <u>5.294 ✓</u> 5.291 <u>+003 ✓</u>
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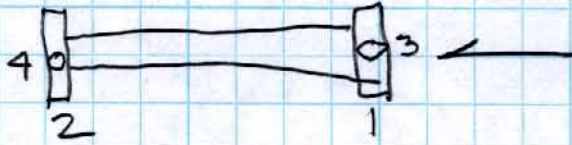
SSRL BL 13  
LMM FIXED MASK

9-11-07  
M.R., L.G.

④ 18.197 READ  
11.552 €  

---

5.645 HI  
6.645



1) 3.797  
1.000  

---

4.797 ✓  
6.645  

---

+1.848

2) 3.838  
1.000  

---

4.838  
6.645  

---

+1.807

3) 1.843  
1.000  

---

2.843  
6.645  

---

+3.802

4) 1.855  
1.000  

---

2.855 ✓  
6.645  

---

+3.790

SSRL BL13  
6MM FIXED MASK

9-11-07  
M.R., L.G.

⑦

4/5 FL 10.3246M  
406.480"

1/8" BUCK IN

3) -1.004/

4) +1.003

- 22.000 +1

- 21.800 +1

- 20.000 +1

- 20.096 +1

- 21.601 -1 = 20.601 S/R

- 21.608 -1 = 20.608 S/R

- 21.605 LOS

8.185 READ

406.480 u/5 FL ⑦

398.295 LOS ✓

1) 7.577

1.000

8.577 ✓

398.295

406.872 ✓

2) 19.964

1.000

20.964 ✓

398.295 ✓

419.259 ✓

3) 7.579

1.000

8.579 ✓

398.295

406.874 ✓

4) 12.434

8.557

20.991 ✓

398.295

419.286 ✓

SSRL BL13

7-10-07  
J.M., L.G.

6MM FIXED MASK

(Y)

BODY

2.4108	1.718 φ
4(s) 5.445	0(s) 5.789
<u>1.205R</u>	<u>.859R</u>
6.650 ✓	6.648 ✓

6.649 HI
18.197 REF.
<u>11.548 = E ✓</u>

6MM APERTURE

<u>TOP</u>	<u>BOT</u>
11.548	11.548
.118	.118
<u>11.666 s/r ✓</u>	<u>11.430 s/r ✓</u>
+ .006	+ .002
11.672 ✓	11.432 ✓
E 11.552 ✓	

4(s) BORE .8820

<u>TOP</u>	<u>BOT</u>
.441	.441
11.552	11.552
<u>11.993 s/r ✓</u>	<u>11.111 s/r ✓</u>
+ .002	<del>0</del>