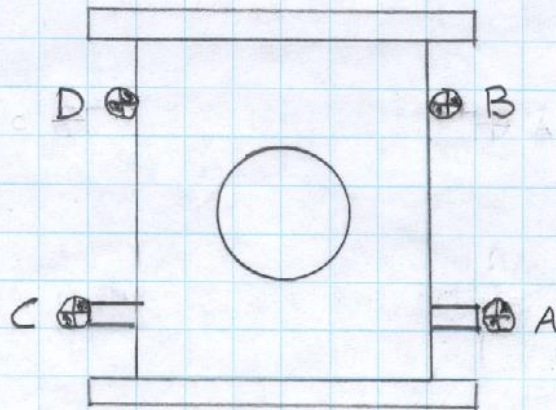


SSRL B/L LO STOPPER (OLD B/L10)

NEW VALUES 1" T/B'S

SCANNED



BEAM DIRECTION

	X	Y	Z
A	-12.531	-1.043	+5.918
B	-6.895	-0.151	+23.413
C	+12.556	-0.996	+6.050
D	+6.855	-0.336	+25.080

SSRL B/L 6 STOPPER
(OLD B/L 10)

7-23-03 AM
M.R., L.G.

NEW VALUES 1" T/B'S

SCANNED

(Y)

+ 18.339 HI

A) 18.382

1.000

19.382 ✓

18.339

-1.043 ✓

+2

B) 17.490

1.000

18.490 ✓

18.339

-.151 ✓

+2

C) 18.335

1.000

19.335 ✓

18.339

-.996 ✓

+2

D) 17.675

1.000

18.675 ✓

18.339

-.336 ✓

+1

(X)

15.560 LOS

-18.271 LOS

C) 2.004

1.000

3.004 ✓

15.560

+12.556 ✓

D) 7.705

1.000

8.705 ✓

15.560

+6.855 ✓

A) 4.740

1.000

5.740 ✓

18.271

-12.531 ✓

B) 10.376

1.000

11.376 ✓

18.271

-6.895 ✓

SSRL B/L 6
STOPPER

7-23-03
M.R., L.G.

②

28. -

7-25-03

- φ
- φ
- 8.000
- 7.573
- 5.500
- 5.403

4.765
4.765 ✓

+ 5.905 LOS from D/S END (-28.0 to U/S FLANGE +33.905 LOS)

Z'S FROM U/S FLANGE

A) 26.987
1.000

B) 9.492
1.000

C) 26.855
1.000

D) 7.825
1.000

27.987 ✓
33.905

10.492 ✓
33.905

27.855 ✓
33.905

8.825 ✓
33.905

+5.918 ✓

+23.413 ✓

+6.050 ✓

+25.080 ✓

SSRL B/L 6 STOPPER
(OLD B/L 10) REG T/B'S

CHECKING OLD VALUES
BLOCK WELDED ABOVE A & C

AM

7-23-03
MR, LG

(+) SIDE

(-) SIDE

W
7-25-03

INSERT
u/s FL) 5.785 ✓
D) 6.170 (REG. T/B) ✓

INSERT) ~~5.785~~
- 6.208 ✓

17.000 + ∅

14.985

6.568 + 1

17.000 + ∅

11.000 + ∅

14.766 + 1

9.221 + 1

11.000 + ∅

9.775 ✓

9.840 + 1

9.390 - 1 = 8.390 STR ✓

12.486

13.490 - 8.391 ✓

12.043 - 1 ✓

+ 15.560 LOS ✓✓

- 18.271 ✓

C) 2.692

A) 5.428

11.000

1.000

3.692 ✓

6.428 ✓

15.560

18.271

11.868 ✓

11.843 ✓

Coll.

1.256 X 3.950

SSRL B|6 STOPPER (OLD B|L10) 7-23-03
 CHECKING T/B'S A & C (BLOCKS WELDED ABOVE) M.R., L.G.

7-25-03

$$\begin{array}{r} \text{B) } 17.473 \\ 1.000 \\ \hline 18.473 \checkmark \\ (-) 1.152 \\ \hline 18.321 \checkmark \end{array}$$

$$\begin{array}{r} \text{D) } 17.624 \\ 1.000 \\ \hline 18.624 \checkmark \\ (-) .301 \\ \hline 18.323 \checkmark \end{array}$$

11.570 DIA
 U/S FLANGE INSERT

$$\begin{array}{r} 12.537 \\ 5.785 \text{ RAD} \\ \hline 18.322 \checkmark \end{array}$$

$M = 18.322 \text{ HI}$

$$\begin{array}{r} \text{A) } 18.389 \\ 1.000 \\ \hline 19.389 \checkmark \\ 18.322 \end{array}$$

$$\begin{array}{r} \text{C) } 18.280 \\ 1.000 \\ \hline 19.280 \checkmark \\ 18.322 \end{array}$$

$$\boxed{-1.067} \checkmark$$

$$\boxed{-.958} \checkmark$$

INSERT

$$\begin{array}{r} 12.555 \\ 5.785 \\ \hline 18.340 \checkmark \\ \times \end{array}$$

$$\begin{array}{r} \text{A) } 18.135 \\ 1.250 \\ \hline 19.385 \checkmark \\ 1.066 \\ \hline 18.325 \checkmark \end{array}$$

$$\begin{array}{r} \text{B) } 17.496 \\ 1.000 \\ \hline 18.496 \checkmark \\ (-) 1.152 \\ \hline 18.338 \checkmark \\ \times \end{array}$$

$$\begin{array}{r} \text{C) } 18.091 \\ 1.250 \\ \hline 19.341 \checkmark \\ 1.007 \\ \hline 18.334 \checkmark \end{array}$$

$$\begin{array}{r} \text{D) } 17.640 \\ 1.000 \\ \hline 18.640 \checkmark \\ .301 \\ \hline 18.339 \checkmark \\ \times \end{array}$$

\times USED FOR HI