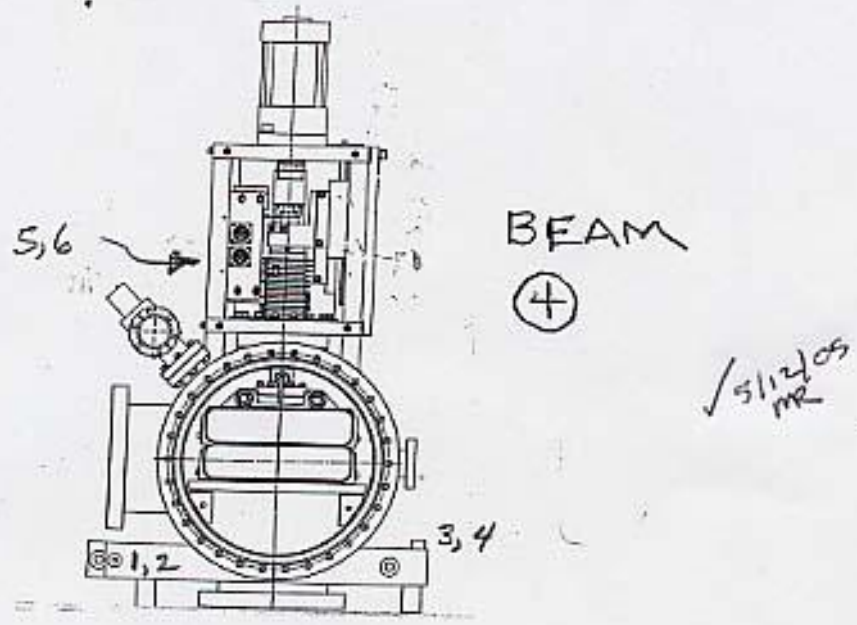


SSRL
BL 4 INJ. STOPPER

5/05



	X	Y	Z
1	+8.664 ✓	-5.724 ✓	-7.974 ✓
2	+8.675 ✓	-5.667 ✓	+8.041 ✓
3	-7.782 ✓	-3.180 ✓	-5.514 ✓
4	-7.805 ✓	-3.199 ✓	+5.518 ✓
5	+2.095 ✓	+10.548 ✓	—
6	+2.117 ✓	+10.552 ✓	—

T/B's 5 & 6 ON SHAFT OF STOPPER

SSRL
BL 4 INJ. STOPPER
CLEAN ROOM
SETTING TANK TO FRAME

2-19-05
M.R., L.G

✓ 5/12/05
MR

⊗ 18.930
 $\begin{array}{r} 18.930 \\ + 1.365 R \\ \hline 18.565 \checkmark \\ + 34.045 \\ \hline 52.610 \end{array}$
 - 15.480 LOS ✓
 15.000 REF BLADE
 $\begin{array}{r} 15.000 \\ + 30.480 = \text{€} \checkmark \\ \hline 45.480 \end{array}$
 - 4.000 LOS
 $\begin{array}{r} 45.480 \\ - 4.000 \\ \hline 41.480 \end{array}$
 26.480 BACK ✓

u/s) 15.480
 $\begin{array}{r} 15.480 \\ + 6.627 R \\ \hline 22.107 \end{array}$
 8.853 1/2 ✓

d/s) 15.480
 $\begin{array}{r} 15.480 \\ + 5.788 \\ \hline 21.268 \end{array}$
 9.692 1/2 ✓

SETTING X ON BRICKS - 4,000 LOS

u/s STOPPER

d/s STOPPER

u/s) -0.002

u/s) 0

d/s) +0.001

d/s) +0.010

-1.003 1/2

LAB DATA

1) 17.525
 $\begin{array}{r} 17.525 \\ + 17.619 \\ \hline 35.144 \checkmark \\ - 26.480 \\ \hline 8.664 \end{array}$

2) 17.536
 $\begin{array}{r} 17.536 \\ + 17.619 \\ \hline 35.155 \checkmark \\ - 26.480 \\ \hline 8.675 \end{array}$

3) 17.692
 $\begin{array}{r} 17.692 \\ + 1.000 \\ \hline 18.692 \checkmark \\ - 26.480 \\ \hline -7.788 \end{array}$

4) 17.675
 $\begin{array}{r} 17.675 \\ + 1.000 \\ \hline 18.675 \checkmark \\ - 26.480 \\ \hline -7.805 \end{array}$

41.000 Back in
 $\begin{array}{r} 41.000 \\ + 30.480 = \text{€} \\ \hline 71.480 \end{array}$
 +10.520 LOS ✓

5) 7.425
 $\begin{array}{r} 7.425 \\ + 1.000 \\ \hline 8.425 \\ + 10.520 \\ \hline 18.945 \end{array}$
 +2.095 ✓

6) 7.403
 $\begin{array}{r} 7.403 \\ + 1.000 \\ \hline 8.403 \checkmark \\ + 10.520 \\ \hline 18.923 \end{array}$
 +2.117 ✓

SSRL
BL4 INJ. STOPPER

5-11-05
M.R., L.G.

④ + 27.510 HI

✓ 5/12/05

1) 15.615 17.619 <u>33.234</u> ✓ 27.510 <u>-5.724</u> ✓	2) 32.177 1.000 <u>33.177</u> ✓ 27.510 <u>-5.667</u> ✓	3) 29.690 1.000 <u>30.690</u> ✓ 27.510 <u>-3.180</u> ✓	4) 29.709 1.000 <u>30.709</u> ✓ 27.510 <u>-3.199</u> ✓
---------------------------------------------------------------------	--------------------------------------------------------------------	--------------------------------------------------------------------	--------------------------------------------------------------------

5) 4.434 12.528 <u>16.962</u> ✓ 27.510 <u>+10.548</u> ✓	6) 4.430 12.528 <u>16.958</u> ✓ 27.510 <u>+10.552</u> ✓
---------------------------------------------------------------------	---------------------------------------------------------------------

T1B 3"
4.395
1.000
5.395 ✓
-3.180 Val.
+2.215 HI ✓
1.000 TO TOP OF BRUK
1.215 5/R ✓

IN 4.434
OUT 2.425
0 2.009 ✓

4.430
2.421
2.009 ✓

④
3/2

ULS STOPPER

D/S STOPPER

uls

ols

uls

ols

1) 1.213 +.002 ✓
2) 1.211 +.004 ✓
3) 1.214 +.001 ✓

1) 1.211 +.004 ✓
2) 1.214 +.001 ✓
3) 1.211 +.004 ✓

1) 1.199 +.016 ✓
2) 1.198 +.017 ✓
3) 1.199 +.016 ✓

1) 1.211 +.004 ✓
2) 1.214 +.001 ✓
3) 1.213 +.002 ✓

SSRL
 BL 4 INJ. STOPPER
 LAB DATA

5-11-05
 M.R., L.G.

Σ

$$\begin{array}{r} 25.975 \text{ D/S FACE} \\ 6.965 \text{ U/S FACE} \\ \hline 32.940/2 = 16.470 \text{ LOS } \checkmark \end{array}$$

√ 5/12/05
 ml

$\begin{array}{r} 1) \quad 7.496 \\ \quad 1.000 \\ \hline 8.496 \checkmark \\ 16.470 \\ \hline \boxed{-7.974} \checkmark \end{array}$	$\begin{array}{r} 2) \quad 16.515(-2) \\ \quad 1.500 \\ \hline 16.015 \\ 7.974 \\ \hline \boxed{+8.041} \checkmark \end{array}$	$\begin{array}{r} 3) \quad 9.956 \\ \quad 1.000 \\ \hline 10.956 \checkmark \\ 16.470 \\ \hline \boxed{+5.514} \checkmark \end{array}$	$\begin{array}{r} 4) \quad 20.988 \\ \quad 1.000 \\ \hline 21.988 \checkmark \\ 16.470 \\ \hline \boxed{+5.518} \checkmark \end{array}$
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YAW ON BRICKS

<u>u/s</u>		<u>D/S</u>	
(+)	(-)	(+)	(-)
7.345	7.347	16.222	16.240
		16.270	16.210
		16.245	
		16.226	16.206
		16.200	16.200

SSRL
BL 4 INT. STOPPER
CLEAN ROOM

5-11-05
M.R., L.G.

(Y)

LEVELING FRAME @ FEET

(+) SIDE		(-)	
u/s)	d/s)	u/s)	
39.480	39.480	40.020	
1.540	39.505 5/2	1.260	
<u>40.020</u>	39.510	<u>38.760</u>	
40.045		38.785	
1.540		1.260	
<u>39.505 5/2</u>		<u>40.045</u>	
39.505		-4.1.000 to BotoK FOOT REF	
		<u>- .955 HI</u>	0.675
		1.675	1. —
		-2.630 EL	<u>1.675</u>
		30.140 GUNZ	29.140
		+27.510 HI	1. —
			<u>30.140</u>

28.930 0.470
1. —
1.470

TANK

SETTING TANK TO FRAME

u/s)	d/s)	u/s FL.	d/s INSERT
27.510	27.510	13.250	11.570. X
6.625 R.	5.780		11.560 Y
<u>20.885</u>	<u>21.730 5/2</u>		

1.205 1.205
1.185 1.185

1.225 1.210