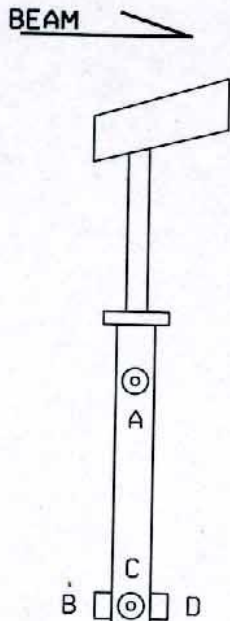


# BL 9-3 BOTTOM

SSRL SLIT RT2

\* SHORT ARM \*



SCANNED

53      55  
 12  
 63  
 75

TB	X	Y	Z
A	-2.097	-8.734	-1.005
B	-.222	-15.260	-2.088
C	-2.257	-15.215	-1.069
D	-.236	-15.265	+1.970

**BL 9-3 ASSEMBLY INSTALLED ON BL 4-3**

**THIS IS NOW 4-3**

"RT2"

ALIG SLIT IN CLEAN ROOM

Check 7-28-4  
-m

1.906

7-28.  
FG  
IM

F VAL  
N VAL

SCANNED

F 17.834  
N 17.900  
F 19.500  
N 19.465

F 18.923  
LOS 19.874

<u>A</u>	<u>B</u>	<u>C</u>	<u>D</u>
11.096	9.221	11.256	9.235
10.877	10.877	10.877	10.877
21.973	20.098	22.133	20.112
19.876	19.876	19.876	19.876
2.097	1.222	2.257	.236

Compare for values  
A B C D

TOP RIGHT \* SHORT ARM USED \*

SSRL SLIT RT2

7-28-04  
FG, JMC

Y)  
D/S  
(+)  
- .013

(-)  
- .013

U/S

560

SCANNED

.013

S/R .547

FND .546

Ref. Blade 8.974 short

$$B = \frac{8.974 - .013}{1} = 8.961$$

Ref. Blade 29.141 Tall

$$HI = \frac{29.141 - 8.961}{1} = 20.180$$

A

10.446

1. -

11.446

20.180

8.734

B

3.920

1. -

4.920

20.180

15.260

C

3.965

1. -

4.965

20.180

15.215

D

3.915

1. -

4.915

20.180

15.265

\* SHORT ARM USED \*

A

"RT2"

ALIGN SLIT CLEAN ROOM

7-28-4  
FG  
JM

Check  
7-28-4  
JM

center Pipe = 980/.490

Pipe 19.762

$$\begin{array}{r}
 1 \\
 20.762 \\
 .490 \\
 \hline
 21.252 \\
 \text{LOS} +
 \end{array}$$



SCANNED

A

B  
D+B

C

D

20.257

4.058

20.321

18.282

1. —

1.970

1. —

1. —

21.257

-2.088

21.321

19.282

21.252

21.252

21.252

-1.005

-.069

1.970