

# BL14 Break out

9-17-08  
MP JM

Y

<u>1</u>	<u>2</u>	<u>3</u>
23.870	23.870	23.870
- .196	8.479	+ .173
24.066	15.391	23.697
1	1	1
23.066	14.391	22.697
23.102 -36		22.552 +145
23.097		22.667 +30
23.104		22.691
<span style="border: 1px solid black; padding: 2px;">23.066</span> ⓧ		<span style="border: 1px solid black; padding: 2px;">22.680</span>
		<span style="border: 1px solid black; padding: 2px;">22.697</span> ⓧ

SM18F1	SM18F6
-42.032	-41.892
8.152	8.011
57.750	57.750
23.870	23.869

copper flange for pitch

X

<u>3</u>
27.559
-8.474
19.085
1
18.085
<span style="border: 1px solid black; padding: 2px;">18.083 -2</span>

23.870
1.05
<span style="border: 1px solid black; padding: 2px;">22.820</span> ✓

13.240

# BL 14 Breakout yaw check

9-30-08  
MP JM

	<u>1</u>	<u>3</u>	629.921 / 16m
Z	596.631	596.631	13.45
	<u>505.078</u>	<u>505.109</u>	<u>19.84</u>
	91.553	91.522	596.631

	<u>1</u>	<u>3</u>
	76.25	76.25
	<u>15.303</u> S/R	<u>15.272</u> S/R
	15.525 .220	15.580 .3
	15.387 -.084	15.355 -.083
	15.397 .094	15.346 .074

Y

15.382 -.079	15.344 -.072
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<u>1</u>	<u>3</u>
10.409	10.409
<u>- .196</u>	<u>+ .173</u>
10.605	10.236

<u>F1 for pitch</u>
10.409
<u>1.050</u>
9.359 S/R

BL 14 F19  
574.74004  
575.7911  
-41.380  
11.039  
40.75  
10.409

<u>1</u>	<u>1</u>	<u>1</u>
9.605 S/R	9.236 S/R	9.359 ✓
9.597	9.237	
9.607 -2	9.238 -2	

X

<u>2</u>
-2.009
<u>+ .122</u>
2.131
<u>1</u>
1.131 S/R
1.134
1.142
1.131 ✗

.65m	25.591
	<u>27.6</u>
	-2.009