

SSRL B/L 6-Z
 VERT. SLIT TANK
 CLEANROOM

8/24/04
 J.M.C., L.G.

(Y)

+ 11.245 TOP OF FRAME TO B/L
 - 0.300 READING FROM TOP
+ 10.945 HI

Check
 Jim

3.592 DIA. OF
 INSERT

u/s) 10.945
 1.796 RAD
9.149 5/12
9.149

o/s) 9.149 5/12
9.148

+ 7.797 - 7.794
 7.760 7.755

(X)

BACK OF SUPPORT
 4.750 to EDGE OF BASKET
 1.500 to ϕ FROM EDGE
6.250 BACK OF SUPPORT ϕ
3.367
2.883

3.367

2.883
 2.883
 24.400
23.694
 21.400
 21.212
 20.311 str
 20.281
 20.104 5/12
 20.104 5/12 20.107

u/s) 17.221 o/s) 15.425 5/12
 1.796 RAD
15.425 5/12

15.650 15.660
 15.700

15.700
 1.796
17.496

-17.221 LOS

SSRL B/L 6-2 SLITS
TOP
(RBI)

8/24/02

J.M., L.G.

CLEAN ROOM

Ⓟ +10.945

Check
SM

$$\begin{array}{r}
 c) \quad 10.945 \\
 \quad 15.207 \\
 \hline
 \quad 4.262 \\
 \quad 1. \quad \quad \quad \\
 \hline
 \quad 3.262 \text{ S/R}
 \end{array}$$

$$\begin{array}{r}
 4.262 \\
 \quad .250 \\
 \hline
 4.012 \text{ S/R} \\
 4.012 \\
 \hline
 \boxed{\emptyset}
 \end{array}$$

Ⓧ -17.221

17.496

17.496

$$\begin{array}{r}
 A) 17.221 \\
 \quad -2.065 \\
 \hline
 \quad 15.156 \\
 \quad 1. \quad \quad \quad \\
 \hline
 \quad 14.156 \text{ S/R} \\
 \quad 14.155
 \end{array}$$

$$\begin{array}{r}
 B) 17.221 \\
 \quad \quad -0.163 \\
 \hline
 \quad 17.058 \\
 \quad 1. \quad \quad \quad \\
 \hline
 \quad 16.058 \text{ S/R} \\
 \quad 16.057
 \end{array}$$

$$\begin{array}{r}
 C) 17.221 \\
 \quad -2.194 \\
 \hline
 \quad 15.027 \\
 \quad 1. \quad \quad \quad \\
 \hline
 \quad 14.027 \text{ S/R} \\
 \quad 14.030
 \end{array}$$

$$\begin{array}{r}
 D) 17.221 \\
 \quad \quad -0.164 \\
 \hline
 \quad 17.057 \\
 \quad 1. \quad \quad \quad \\
 \hline
 \quad 16.057 \text{ S/R} \\
 \quad 16.061
 \end{array}$$

$\boxed{-001}$

$\boxed{-001}$

$\boxed{+003}$

$\boxed{+004}$

Ⓩ

$\Delta = .023 \text{ S/B}$

$$\begin{array}{r}
 A) \quad \underline{6.028} \\
 21.544 \\
 21.567 \\
 21.550 \\
 560 \\
 21.560
 \end{array}$$

$$\begin{array}{r}
 C) \quad \underline{-1.005} \\
 21.514 \\
 21.600 \\
 21.545 \\
 21.581
 \end{array}$$

$\Delta = .021 \text{ S/B}$

4620

TOP - 12
Bot +40

SSRL B/L 6-2
BOTTOM SLIT
RT1

8-25-04
J.M., L.G.

(Y)

check
Jim

CLEAN ROOM

Buckin

u/s 9.405
o/s 9.407
M = 9.406
1.796 RAO
- 11.202 HI

A) 11.202
- 8.740

2.462
1. -----
1.462 s/R
1.462

0

A) -1.260 NEAR
B) -1.232 FAR
26.000 + 1 F
25.352 + 1 N
22.000 + 1 F
22.052 + 1 N
23.457 - 1 = 22.457 s/R
23.429 - 1 = 22.429 s/R
- 24.689 LOS

(X)

- 24.689 LOS

8.557

A) 24.689
- 2.030

22.659
1. -----
21.659 s/R
21.661

+0.002

B) 24.689
- 0.067

24.622
8.557

16.065 s/R
16.061

-0.004

C) 24.689
- 2.113

22.576
8.557

14.019 s/R
14.024

+0.005

D) 24.689
- 1.086

24.603
8.557

16.046 s/R
16.044

-0.002

(Z)

A) +0.006
14.692

14.698
1. -----
15.698

C) -0.029
7.170

7.141
8.557

15.698

Y

BL 6-2
Vert Slit Tank

9-14-04
MP JMc

A	B	C	D	
19.310	19.310	19.310	19.310	HL
4.145	4.118	4.151	4.123	Val
15.165	15.192	15.159	15.187	
1	1	1	1	
14.165 ✓	14.192 ✓	14.159 ✓	14.187 ✓	
14.168	14.198	14.162	14.191	
14.172	14.203	14.165	14.193	
14.169	14.194	14.167	14.187	
-4 ✓	-2 ✓	-3 ✓	0 ✓	

HRLS010	HBL6530	
-41.034	-41.363	Val
19.597	19.918	Rd
40.750	40.750	Rd
19.313 ✓	19.305 ✓	
19.310		

X

A	B	
19.685	19.685	LOS
-1.260	-1.232	Val
18.425	18.453	
1	1	ft
17.425 ✓	17.453 ✓	s/R
17.633	17.558	
17.430	17.424	
+5 ✓	17.458	
	17.448	-5 ✓

New Scribes on
back side plug line

Come on 17" on blade

$$\frac{39.370}{56.370} \text{ blade} = .5M$$

2/2
9/04