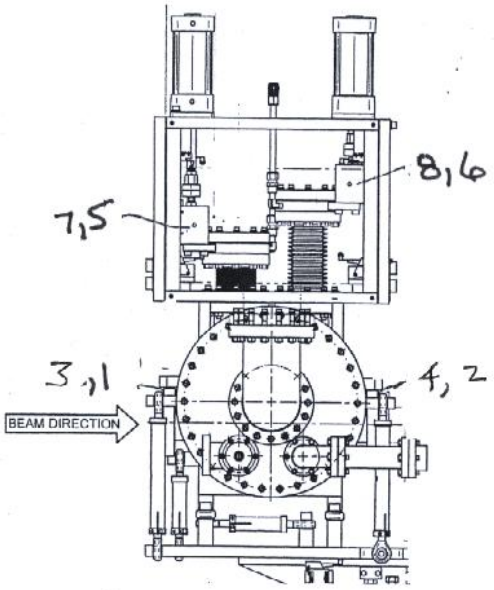
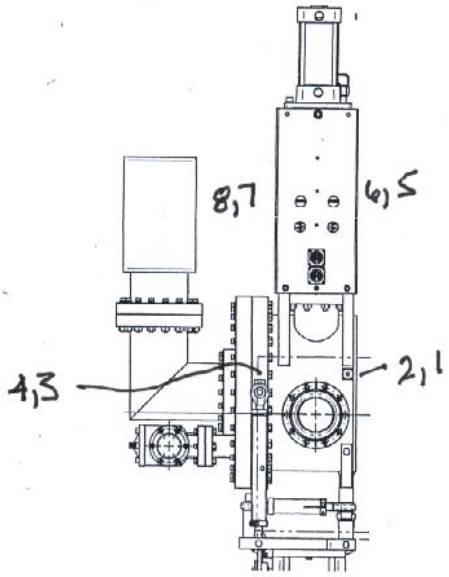
LCLS

2-22-10

SXR STOPPER





	X	Y	Z
1	2.140	2.862	-8.820
2	-3.866	2.885	8.660
3	2.150	3.355	-7.107
4	-3.868	3.360	6.969
5	2.956	13.805	-5.417
6	2.938	13.790	5.269
7	-3.044	13.731	-5.473
8	-3.062	13.768	5.349

LCL 5
SXR STOPPER

2-19-10
JM, LG

(X) -25.211 LOS

1) 26.351
1
27.351
25.211
+2.140

*
3) 20.345
1
21.345
25.211
-3.866

*
2) 26.361
1
27.361
25.211
+2.150

4) 20.343
1
21.343
25.211
-3.868

5) 6.500 (5-7)
.500
6.000
3.044
2.956

6) 6.500 (6-8)
.500
6.000
3.062
2.938

7) 21.167
1
22.167
25.211
-3.044

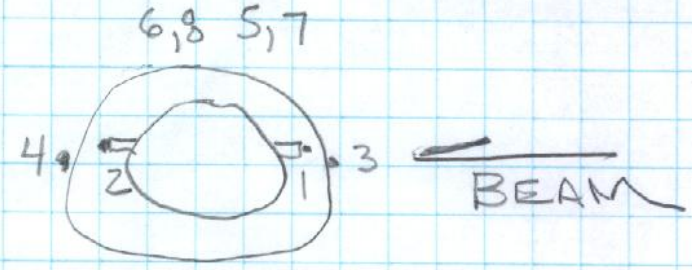
8) 21.149
1
22.149
25.211
-3.062

5.930
8.935
3.105

LCLS
SXR STOPPER

2-19-10
JM, LG

(Y) 6.980 HI



1) 3.118
1 ——
4.118
6.980
2.862

2) 3.095
1 ——
4.095
6.980
2.885

3) 2.625
1 ——
3.625
6.980
3.355

4) 2.620
1 ——
3.620
6.980
3.360

5) 2.670
1 ——
3.670
17.475
13.805

6) 2.685
1 ——
3.685
17.475
13.790

7) 2.744
1 ——
3.744
17.475
13.731

8) 2.707
1 ——
3.707
17.475
13.768

35.785
18.310 = ℄
17.475 HI for 5-8

8.918
5.915
3.003

LCLS

2-19-10
JM, LG

SXR STOPPER

(Z) FOR 1, 3, 5, 6, 7, 8 FOR 2, 4

10.247 U/STACK

8.300

-18.547 LOS

8.300

16.600 BLANK OFF 2 B.O.

÷ 2

8.300

1) 8.727
1 /
9.727
-18.547
-8.820

2) 17.980 (1-2)
.500
17.480
8.820
8.660

3) 10.440
1 /
11.440
18.547
-7.107

4) 14.576 (3-4)
.500
14.076
7.107
6.969

5) 12.130
1 /
13.130
18.547
-5.417

6) 22.816
1 /
23.816
18.547
5.269

7) 12.074
1 /
13.074
18.547
-5.473

8) 22.896
1 /
23.896
18.547
5.349

YAW ON BLKS.

4/S

+) 1.882 -) 1.900

0.018

D/S

+) 2.475 -) 2.480

.005

LCLS
SXR STOPPER

2-19-10
JM, LG

(X)

BUCKED IN ON SUPPORT PLATE (-) SIDE

-14.000 WIDTH
2.835 B/L
-11.165 VALUE FROM B/L

-11.165
-11.165
14.100
14.091
13.000
13.173

14.046
14.046

-25.211 LOS

FLANGE

U/S) 25.211
2.308
22.9035 S/R
22.902
-001

D/S) 25.211
2.308 R
22.903 S/R
22.903
0

Roll (ON FACE OF 13.25 FL)
B. 20.807
T 20.805

STOPPER BLOCKS 3.250

U/S

T) 25.211
1.625 1/2
23.586 S/R

B) 23.586 S/R

.579

.595

D/S

572
T) 23.586 S/R

580
B) 23.586 S/R

613
.513

625
.483

586
298
088

525

529

.060

LCLS
SXR STOPPER

2-19-10
JM, LG

(Y)

u/s 4.620 ϕ
D/S 4.610 ϕ
M = 4.615
R = 2.308

14.480 TOP OF STAND
9.500 TO B/L
6.980 HI

FLANGES (PITCH)

u/s) 6.980
2.308 R
4.672 S/R
4.670

D/S) 6.980
2.308
4.672 S/R
4.670

13.250

6.625
1.625
5.000

25.290 REF.
6.980 HT
18.310 = ℄
1.625 ½ BUL
19.935 = +1.625 HI

2.885
1.625
1.260
.250
1.010