

Quindos Measuring Report



3D-Application Center

Description	RETTET PROBE TESTI	Customer	QC-INSP
Drawing Number	N/A	Serial Number	RP-05 340-92.02
Remarks		Article Number	
Supplier	RETTET	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	06-1110-0	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	10-JUN-2009, 10:58:53
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9160-B
User Name	kcaban	WKP Name	RETTET_GAGE

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$SPH		SPH					
FORM		0.00138					
DM		30.00024	30.00000	0.00100	-0.00100	0.00024	
SPH_30		SPH					
FORM		0.00153					
DM		30.00031	30.00000	0.00150	-0.00150	0.00031	
X		0.00000	0.00000			0.00000	
Y		0.00005	0.00000			0.00005	
Z		0.00020	0.00000			0.00020	
RG_30		CIR					
FORM		0.00240					
DM		30.00102	30.00000	0.00150	-0.00150	0.00102	
X		171.59949					
Y		0.41922					
Z		-21.79969					
SPH\$SCN_XY		CIR					
FORM		0.00178					
DM		30.00045	30.00000	0.00150	-0.00150	0.00045	
X		0.00010	0.00000			0.00010	
Y		0.00015	0.00000			0.00015	
Z		0.00160	0.00000			0.00160	
PTS		480.00000					
ACNO\$SPH_XY		CIR					
MIN		-0.00147	0.00000			0.00147	
MAX		0.00031	0.00000			0.00031	
SPH\$SCN_YZ		CIR					
FORM		0.00016					
DM		30.00006	30.00000	0.00150	-0.00150	0.00006	
X		0.00028					
Y		0.00021					
Z		0.00046					
PTS		360.00000					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 10-Jun-09, 10:58:53		RETTET_GAGE				Page 1 of 6	

Date: 10-Jun-09, 10:58:53			RETTTER_GAGE			Page 2 of 6	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

ACNO\$SPH_YZ **CIR**

MIN -0.00009
MAX 0.00060

SPH\$SCN_ZX **CIR**

FORM	0.00003						
DM	30.00081	30.00000	0.00150	-0.00150	0.00081		
X	-0.00005	0.00000			0.00005		
Y	-0.00338	0.00000			0.00338		
Z	0.00000	0.00000			0.00000		
PTS	360.00000						

ACNO\$SPH_ZX **CIR**

MIN	0.00034	0.00000	0.05000	-0.05000	0.00034	
MAX	0.00047	0.00000	0.05000	-0.05000	0.00047	

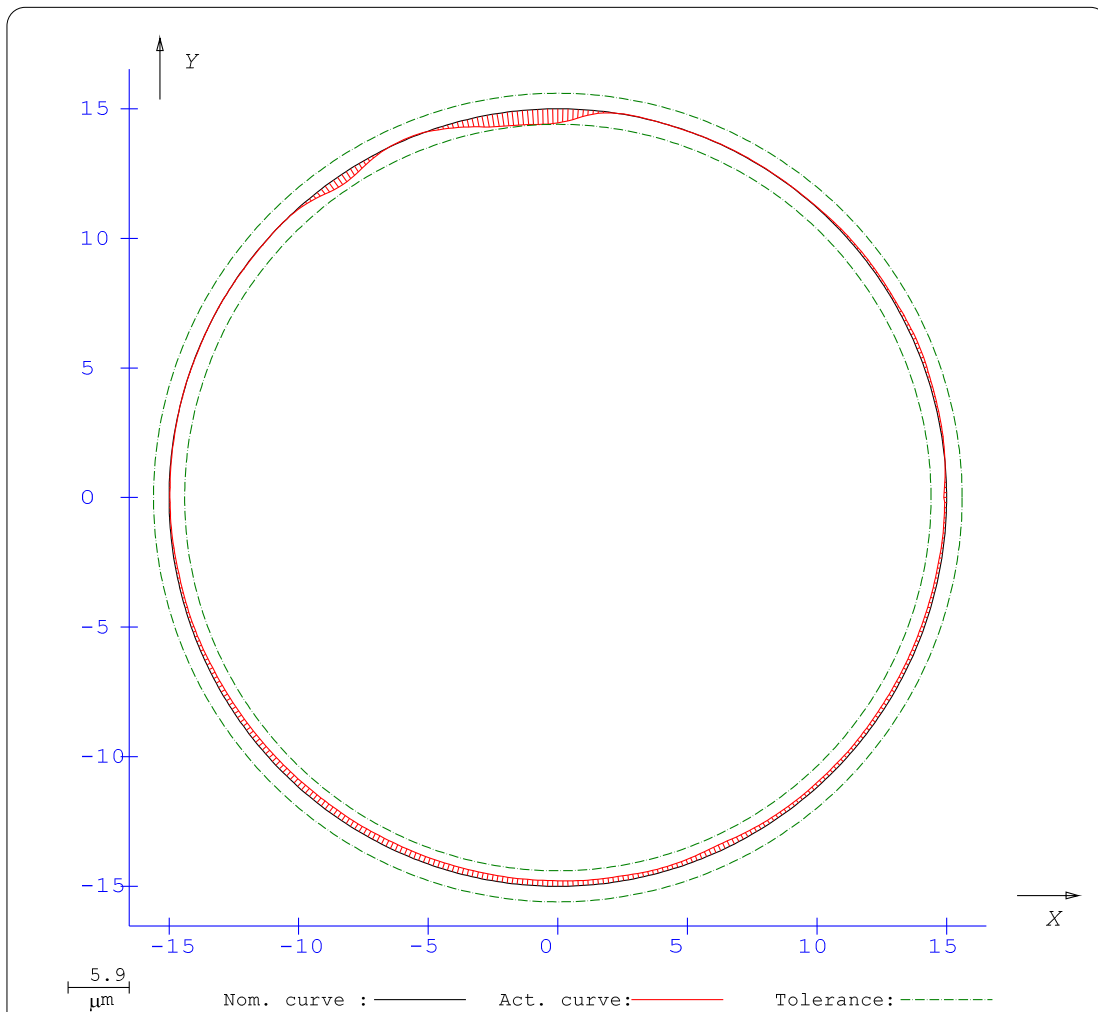
RING\$SCN **CIR**

FORM	0.00159					
DM	30.00058	30.00000	0.00150	-0.00150	0.00058	
X	-0.00012	0.00000			0.00012	
Y	0.00009	0.00000			0.00009	
Z	-21.79963					
PTS	479.00000					

ACNO\$RING **CIR**

MIN -0.00128
MAX 0.00037

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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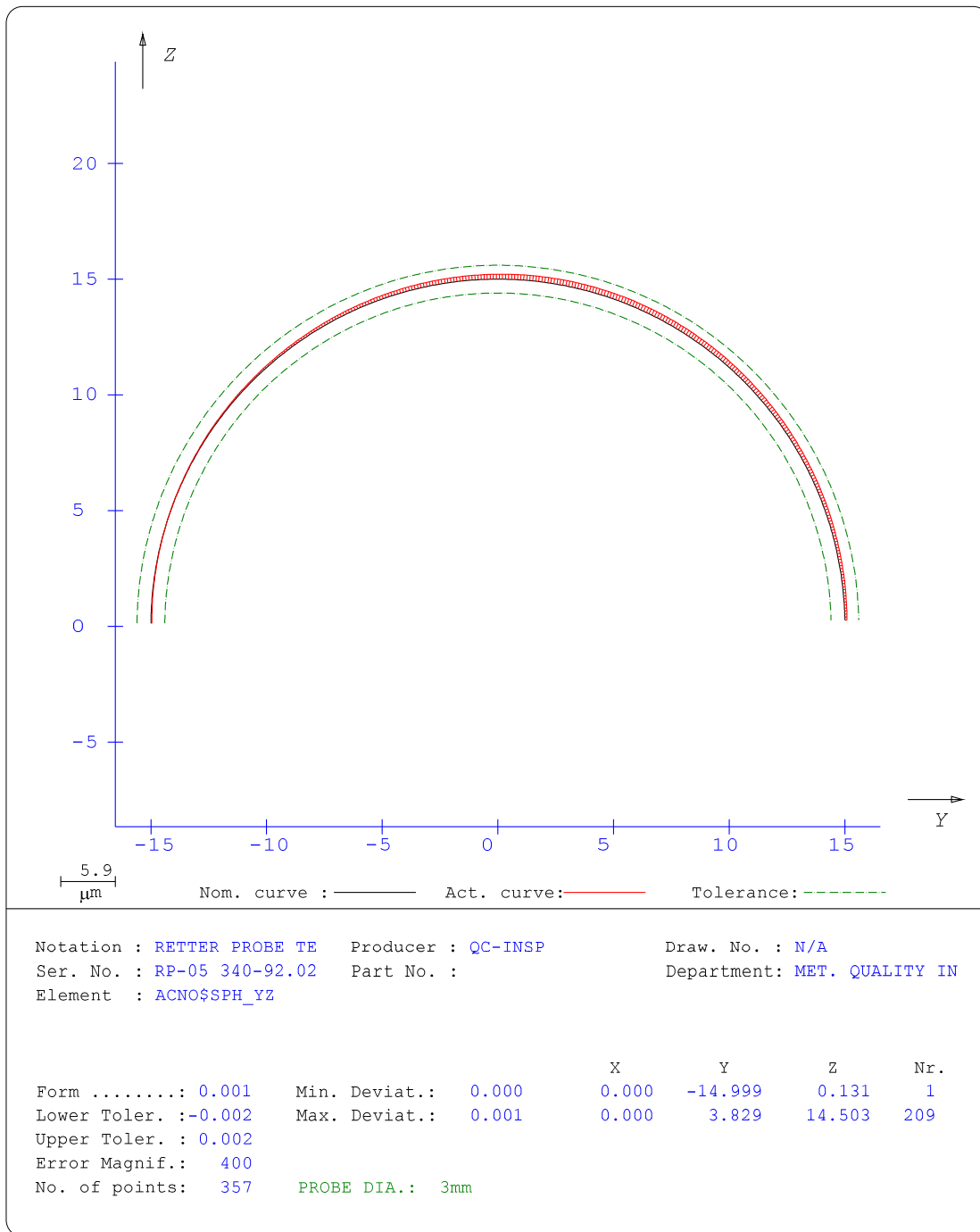
Notation : **RETTET PROBE TE** Producer : **QC-INSP** Draw. No. : **N/A**
 Ser. No. : **RP-05 340-92.02** Part No. : Department: **MET. QUALITY IN**
 Element : **ACNO\$SPH_XY**

		X	Y	Z	Nr.		
Form	0.002	Min. Deviat.:	-0.001	-0.589	14.989	0.000	124
Lower Toler. :	-0.002	Max. Deviat.:	0.000	13.859	5.740	0.000	31
Upper Toler. :	0.002						
Error Magnif.:	400						
No. of points:	480	PROBE DIA.:	3mm				



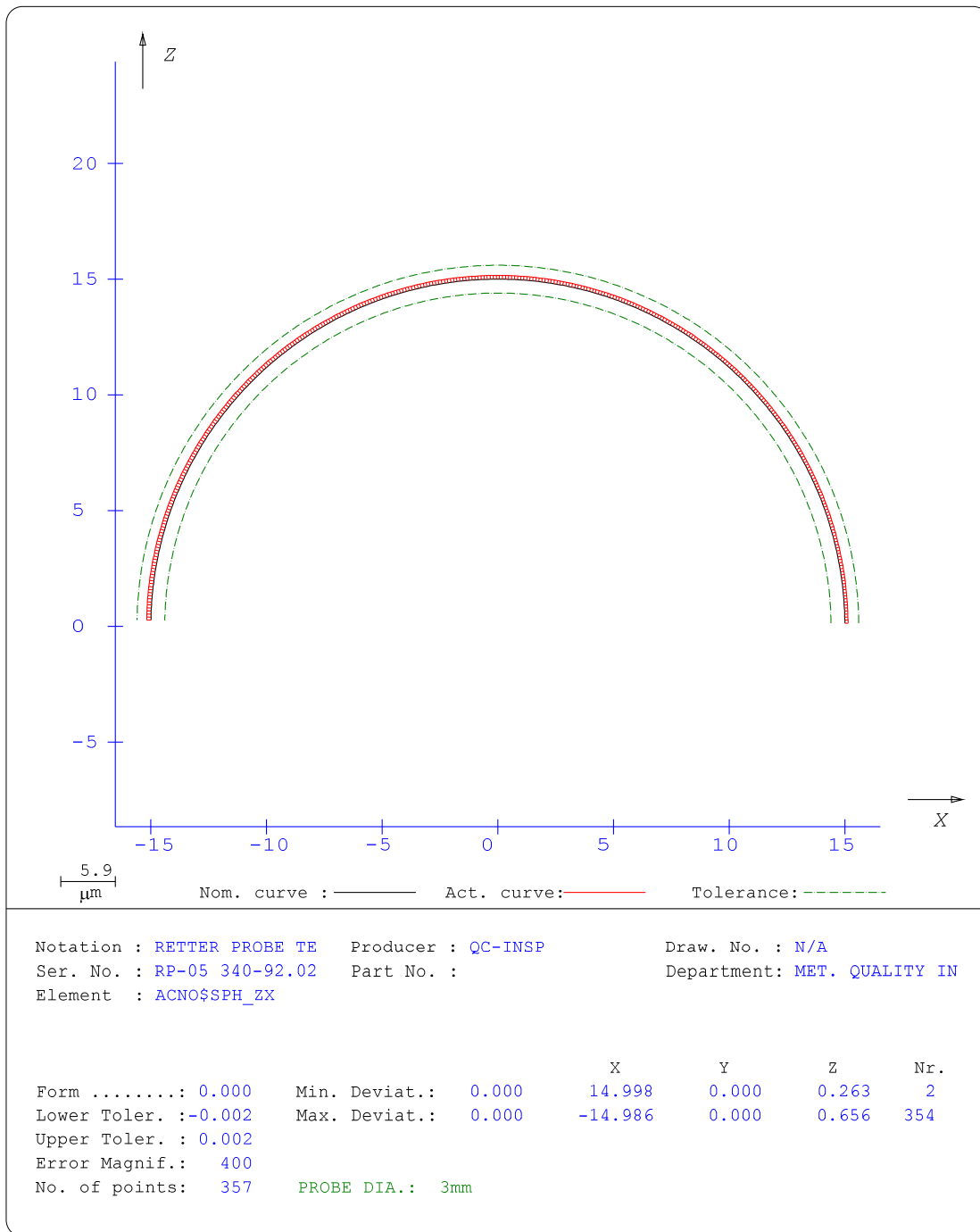
2D - CONTOUR

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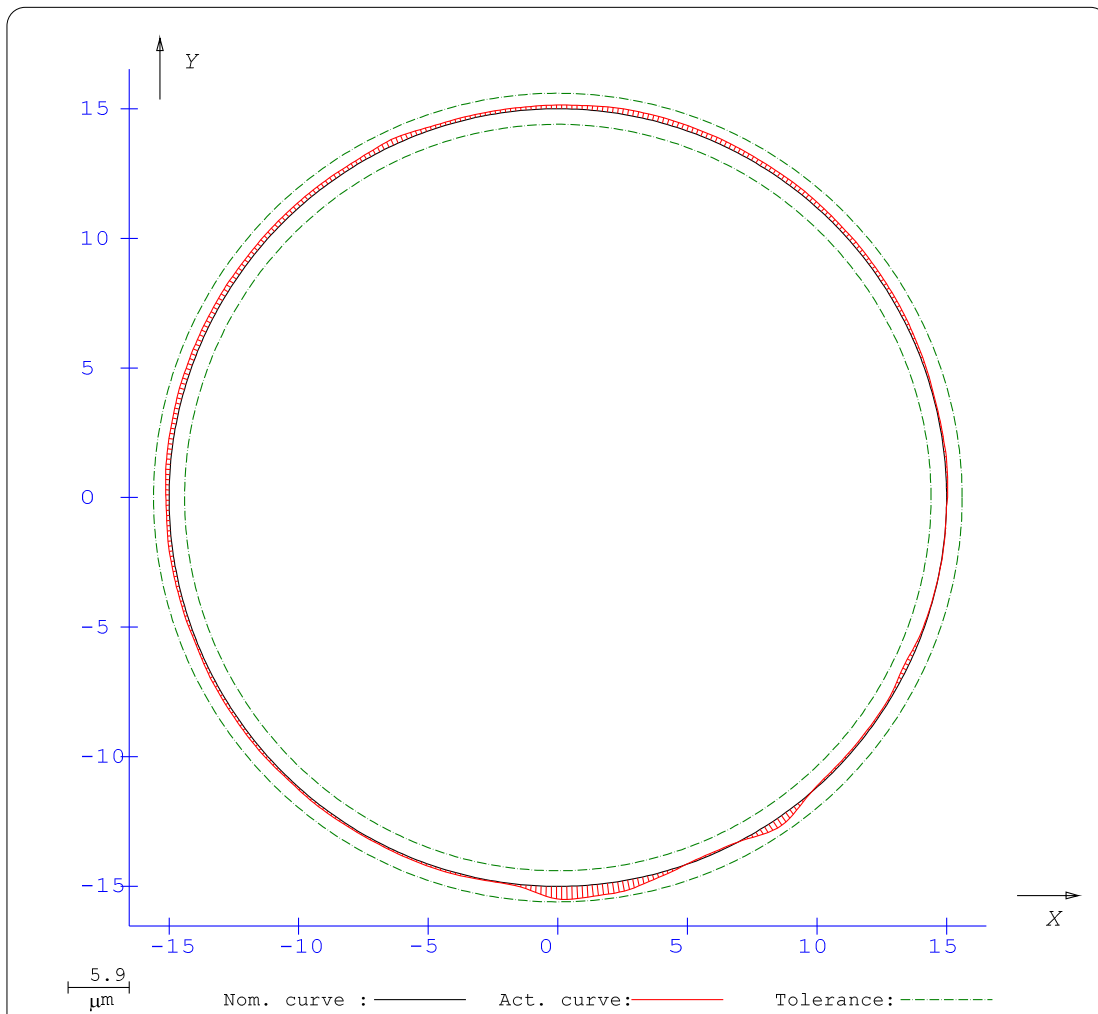
2D - CONTOUR

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Notation : **RETTET PROBE TE** Producer : **QC-INSP** Draw. No. : **N/A**
 Ser. No. : **RP-05 340-92.02** Part No. : Department: **MET. QUALITY IN**
 Element : **ACNO\$RING**

	X	Y	Z	Nr.		
Form	0.002	Min. Deviat.: -0.001	0.344	-14.996	0.000	362
Lower Toler. :	-0.002	Max. Deviat.: 0.000	13.447	-6.647	0.000	445
Upper Toler. :	0.002					
Error Magnif.:	400					
No. of points:	479	PROBE DIA.:	3mm			



2D - CONTOUR

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