

# Quindos Measuring Report



3D-Application Center

Description	BYD 2 CRADLE 1	Customer	K. RATCLIFFE
Drawing Number	PF-380-738-21 RED	Serial Number	1
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	23551-3	Department	MET/QC
Inspector	KCABAN	Inspection Date	13-MAR-2008, 07:36:56
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.01.7330-
User Name	kcaban	WKP Name	PF38073821

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DIST_27P00</b> PLA							
X		26.99903	27.00000	0.02000	-0.02000	-0.00097	
<b>DIST_17P62</b> PLA							
Y		-17.61822	17.62000	0.02000	-0.02000	-0.00178	
<b>DIST_15P16</b> PLA							
Y		-15.15855	15.16000	0.02000	-0.02000	-0.00145	
<b>DIST_2P00</b> PLA							
Z		1.99340	2.00000	0.02000	-0.02000	-0.00660	
<b>DIST_3P00</b> PLA							
Z		2.97921	3.00000	0.02000	-0.02000	-0.02079	
<b>ANG_45(1)</b> PLA							
PA_PXPY		45.24608	45.00000			0.24608	
<b>DIST_P844</b> PLA							
X		0.84250	0.84400	0.01000	-0.01000	-0.00150	
<b>DIST_P656(1)</b> AXI							
Y		-0.70519	0.65600	0.01000	-0.01000	0.04919	
<b>ANG_45(2)</b> PLA							
PA_MXPY		45.23373	45.00000			0.23373	
<b>DIST_P656(2)</b> AXI							
Y		-0.70682	0.65600	0.01000	-0.01000	0.05082	
<b>DIST_25P312</b> AXI							
DX		25.31216	25.31200	0.01000	-0.01000	0.00016	
<b>CIR(1)</b> CIR							
X		15.49964	15.50000	0.02000	-0.02000	-0.00036	
Z		0.99219	1.00000	0.02000	-0.02000	-0.00781	
<b>CIR(2)</b> CIR							
X		13.50010	13.50000	0.00500	-0.00500	0.00010	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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<b>CIR(2)</b>			<b>CIR</b>				
	Y	-13.76231	13.76600	0.00500	-0.00500	-0.00369	

<b>POS(3)</b>			<b>POI</b>				
	POSITN	0.00505	0.00000	0.01500	0.00000	0.00505	

<b>POS(4)</b>			<b>POI</b>				
	POSITN	0.00649	0.00000	0.01500	0.00000	0.00649	

<b>POS(5)</b>			<b>POI</b>				
	POSITN	0.00967	0.00000	0.01500	0.00000	0.00967	

<b>POS(6)</b>			<b>POI</b>				
	POSITN	0.00837	0.00000	0.01500	0.00000	0.00837	

<b>DIST_1P000</b>			<b>AXI</b>				
	DZ	-1.00227	1.00000	0.00500	-0.00500	0.00227	

<b>POS_P531(1)</b>			<b>POI</b>				
	POSITN	0.00306	0.00000	0.01500	0.00000	0.00306	

<b>POS_P531(2)</b>			<b>POI</b>				
	POSITN	0.00327	0.00000	0.01500	0.00000	0.00327	

<b>PLA_45(1)</b>			<b>PLA</b>				
	PA_MYMX	44.99585					

<b>DIST_7P75(1)</b>			<b>AXI</b>				
	Y	-7.74951	7.75000	0.02000	-0.02000	-0.00049	

<b>DIST_7P41</b>			<b>AXI</b>				
	X	7.41154	7.41000	0.02000	-0.02000	0.00154	

<b>PLA_30(1)</b>			<b>PLA</b>				
	PA_MXMY	30.00065					

<b>DIST_14P00</b>			<b>AXI</b>				
	X	13.99997	14.00000	0.02000	-0.02000	-0.00003	

<b>PLA_30(2)</b>			<b>PLA</b>				
	PA_PXMY	29.99210					

<b>DIST_3P00(1)</b>			<b>AXI</b>				
	DX	3.00133	3.00000	0.02000	-0.02000	0.00133	

<b>PLA_45(2)</b>			<b>PLA</b>				
	PA_PXMY	44.99418					

<b>DIST_19P59</b>			<b>AXI</b>				
	X	19.59087	19.59000	0.02000	-0.02000	0.00087	

<b>DIST_7P75(2)</b>			<b>AXI</b>				
	Y	-7.74874	7.75000	0.02000	-0.02000	-0.00126	