

Quindos Measuring Report



3D-Application Center

Description	(SLEEVE, 6M MASK)	Customer	J. POST
Drawing Number	PF-451-074-05 REV 0	Serial Number	1
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	94-8402-2	Department	METROLOGY
Inspector	KCABAN	Inspection Date	26-APR-2007, 07:17:37
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.00.7087
User Name	kcaban	WKP Name	PF45106690

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_B			PLA				
	FORM	0.00036					
DAT\$DIA_B			CIR				
	FORM	0.00025					
	DM	1.56191	1.56000	0.00300	0.00000	0.00191	
PLA_P12			PLA				
	FORM	0.00003					
	Z	-0.11972	0.12000	0.00500	-0.00500	-0.00028	
DIA_1P325			CIR				
	FORM	0.00036					
	DM	1.32876	1.32500	0.00500	-0.00500	0.00376	
DAT\$PLA_A			PLA				
	FORM	0.00002					
	Z	-5.81970	5.82000	0.00500	-0.00500	-0.00030	
DAT\$DIA_A			CIR				
	FORM	0.00019					
	DM	1.15052	1.15000	0.00300	0.00000	0.00052	
PLA_P120A			PLA				
	FORM	0.00003					
	Z	-0.12007	0.12000	0.00500	-0.00500	0.00007	
DIA_P9155			CIR				
	FORM	0.00011					
	DM	0.91924	0.91550	0.00500	-0.00500	0.00374	
PLA_P80			PLA				
	X	-0.79565	0.80000	0.01000	-0.01000	-0.00435	
DIST_P15A			AXI				
	DX	0.15002	0.15000	0.01000	-0.01000	0.00002	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIA_P377A		CIR					
DM		0.37711	0.37700	0.00500	-0.00500	0.00011	
Y		0.00063					
Z		-0.36041	0.36000	0.00500	-0.00500	0.00041	

SLO_A1		CIR					
DM		0.15787	0.15600	0.00500	-0.00500	0.00187	

SLO_A2		CIR					
DM		0.15835	0.15600	0.00500	-0.00500	0.00235	

ANG_4A		AXI					
PA_PYPZ		-3.84998	4.00000			-0.15002	

PLA_1P00		PLA					
X		0.99580	1.00000	0.01000	-0.01000	-0.00420	

DIST_P15B		AXI					
DX		-0.14989	0.15000	0.01000	-0.01000	-0.00011	

DIA_P377B		CIR					
DM		0.37691	0.37700	0.00500	-0.00500	-0.00009	
Y		0.00034					
Z		-5.45944	5.46000			-0.00056	

DIST_10P900		AXI					
DY		-0.00029					
DZ		-5.09904	5.10000	0.00500	-0.00500	-0.00096	

SLO_B1		CIR					
DM		0.15830	0.15600	0.00500	-0.00500	0.00230	

SLO_B2		CIR					
DM		0.15723	0.15600	0.00500	-0.00500	0.00123	

ANG_4B		AXI					
PA_PYPZ		4.01140					

OD_CONE(1)		CON					
X		0.00002					
Y		0.00233					
CONANG		4.20276	4.20000			0.00276	


ID_CON(1)		CIR					
FORM		0.00051					
DM		1.00995					
X		-0.00048					
Y		0.00065					
Z		-1.37027					

ID_RUNOUT(1)		AXI					
RADRUN		0.00179	0.00000	0.00200	0.00000	0.00179	


ID_CON(2)		CIR					
FORM		0.00070					
DM		1.11241					
X		-0.00023					
Y		0.00049					
Z		-2.76345					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

ID_RUNOUT(2)		AXI					
RADRUN		0.00127	0.00000	0.00200	0.00000	0.00127	

ID_CON(3)		CIR					
FORM		0.00061					
DM		1.19019					
X		-0.00009					
Y		0.00036					
Z		-3.82497					

ID_RUNOUT(3)		AXI					
RADRUN		0.00087	0.00000	0.00200	0.00000	0.00087	

ID_CON(4)		CIR					
FORM		0.00045					
DM		1.32501					
X		-0.00006					
Y		0.00034					
Z		-5.66765					

ID_RUNOUT(4)		AXI					
RADRUN		0.00090	0.00000	0.00200	0.00000	0.00090	

ID\$CON_AXI		AXI					
FORM		0.00042					

ID\$CON_AXI		AXI					
FORM		0.00022					

ID\$CONE		CON					
CONANG		4.19750					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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