

Quindos Measuring Report



3D-Application Center

Description	(SLEEVE, 6M MASK)	Customer	J. POST
Drawing Number	PF-451-066-90 rev 0	Serial Number	1
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	94-8402-2	Department	METROLOGY
Inspector	KCABAN	Inspection Date	19-APR-2007, 08:31:49
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.00.7087
User Name	kcaban	WKP Name	PF45106690

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_B			PLA				
	FORM	0.00013					
DAT\$DIA_B			CIR				
	FORM	0.00014					
	DM	1.83142	1.83000	0.00300	0.00000	0.00142	
PLA_P12			PLA				
	FORM	0.00004					
	Z	-0.11991	0.12000	0.00500	-0.00500	-0.00009	
DIA_1P641			CIR				
	FORM	0.00049					
	DM	1.64121	1.64100	0.00500	-0.00500	0.00021	
DAT\$PLA_A			PLA				
	FORM	0.00029					
	Z	-11.71813	11.71600	0.00500	-0.00500	0.00213	
DAT\$DIA_A			CIR				
	FORM	0.00009					
	DM	1.20231	1.20000	0.00300	0.00000	0.00231	
PLA_P120A			PLA				
	FORM	0.00002					
	Z	-0.11989	0.12000	0.00500	-0.00500	-0.00011	
DIA_P960			CIR				
	FORM	0.00040					
	DM	0.96181	0.96000	0.00500	-0.00500	0.00181	
PLA_P82			PLA				
	X	-0.81620	0.82000	0.01000	-0.01000	-0.00380	
DIST_P15A			AXI				
	DX	0.14983	0.15000	0.01000	-0.01000	-0.00017	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIA_P377A			CIR				
	DM	0.37801	0.37700	0.00500	-0.00500	0.00101	
	Y	-0.00186					
	Z	-0.35916	0.36000	0.00500	-0.00500	-0.00084	
SLO_A1			CIR				
	DM	0.15751	0.15600	0.00500	-0.00500	0.00151	
SLO_A2			CIR				
	DM	0.15832	0.15600	0.00500	-0.00500	0.00232	
ANG_4A			AXI				
	PA_PYPZ	-3.98303	4.00000			-0.01697	
PLA_1P15			PLA				
	X	1.14474	1.15000	0.01000	-0.01000	-0.00526	
DIST_P15B			AXI				
	DX	-0.15014	0.15000	0.01000	-0.01000	0.00014	
DIA_P377B			CIR				
	DM	0.37794	0.37700	0.00500	-0.00500	0.00094	
	Y	0.00127					
	Z	-11.25669	11.26000			-0.00331	
DIST_10P900			AXI				
	DY	0.00313					
	DZ	-10.89753	10.90000	0.00500	-0.00500	-0.00247	
SLO_B1			CIR				
	DM	0.15717	0.15600	0.00500	-0.00500	0.00117	
SLO_B2			CIR				
	DM	0.15635	0.15600	0.00500	-0.00500	0.00035	
OD_CONE(1)			CON				
	X	-0.00030					
	Y	-0.00246					
	CONANG	3.41076	3.40000			0.01076	
DIA_1P71			CIR				
	DM	1.71385	1.71000	0.01000	-0.01000	0.00385	
DIA_2P409			CIR				
	DM	2.41162	2.40900	0.00500	-0.00500	0.00262	
ID_CON(1)			CIR				
	FORM	0.00073					
	DM	1.03676					
	X	-0.00004					
	Y	-0.00027					
	Z	-1.37023					
ID_RUNOUT(1)			AXI				
	RADRUN	0.00110	0.00000	0.00200	0.00000	0.00110	
ID_CON(2)			CIR				
	FORM	0.00127					
	DM	1.18083					
	X	-0.00002					

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

ID_CON(2) **CIR** ◀

Y	-0.00039						
Z	-3.76362						

ID_RUNOUT(2) **AXI**

RADRUN	0.00144	0.00000	0.00200	0.00000	0.00144	
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ID_CON(3) **CIR**

FORM	0.00157						
DM	1.30358						
X	-0.00002						
Y	-0.00035						
Z	-5.82510						

ID_RUNOUT(3) **AXI**

RADRUN	0.00171	0.00000	0.00200	0.00000	0.00171	
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ID_CON(4) **CIR**

FORM	0.00158						
DM	1.42596						
X	-0.00003						
Y	-0.00027						
Z	-7.89776						

ID_RUNOUT(4) **AXI**

RADRUN	0.00156	0.00000	0.00200	0.00000	0.00156	
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ID_CON(5) **CIR**

FORM	0.00060						
DM	1.63494						
X	-0.00015						
Y	-0.00003						
Z	-11.49023						

ID_RUNOUT(5) **AXI**

RADRUN	0.00084	0.00000	0.00200	0.00000	0.00084	
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ID\$CON_AXI **AXI**

FORM	0.00024						
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ID\$CONE **CON**

CONANG	3.38005						
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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