

Quindos Measuring Report



3D-Application Center

Description	6M FM FIRST MACHINI	Customer	J. POST
Drawing Number	PF-451-066-83 Rev 0	Serial Number	1
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	94-8402-2	Department	Metrology
Inspector	KCABAN	Inspection Date	20-APR-2007, 09:26:14
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.00.7087
User Name	kcaban	WKP Name	PF45106683

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A			PLA				
	FORM	0.00004					
DAT\$DIA_A			CIR				
	FORM	0.00013					
	DM	1.18118	1.18000	0.00300	0.00000	0.00118	
DIA_P882			CIR				
	FORM	0.00022					
	DM	0.88308	0.88200	0.00500	-0.00500	0.00108	
DIA_P977			CIR				
	FORM	0.00007					
	DM	0.97575	0.97700	0.00500	-0.00500	-0.00125	
DIA_1P120			CIR				
	FORM	0.00009					
	DM	1.12044	1.12000	0.00500	-0.00500	0.00044	
DIA_1P450			CIR				
	FORM	0.00007					
	DM	1.44966	1.45000	0.00500	-0.00500	-0.00034	
DIA_1P666			CIR				
	FORM	0.00083					
	DM	1.66263	1.66600	0.00500	-0.00500	-0.00337	
PLA_P100A			PLA				
	FORM	0.00005					
	Z	-0.10039	0.10000			0.00039	
PLA_P150A			PLA				
	Z	-0.14996	0.15000	0.00500	-0.00500	-0.00004	
DIST_P341			POI				
	Y	-0.44135	0.44100			0.00035	
	Z	-0.34075	0.34100	0.00500	-0.00500	-0.00025	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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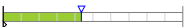
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic


AXI(1) AXI
PA_PZMY 9.96515


AXI(2) AXI
PA_PZMY -9.96289


ANG_20 ANG
ANG 19.92802

ID_CON(1) CIR
FORM 0.00045
DM 0.23904
X 0.00003
Y 0.00031
Z -0.65180


RUNOUT(1) AXI
RADRUN 0.00087 0.00000 0.00200 0.00000 0.00087 


RAD_P06B CIR
RA 0.06261 0.06000 0.01000 -0.01000 0.00261 


DIST_P249 AXI
DZ -0.24800 0.24900 0.00500 -0.00500 -0.00100 


DIST_10P918 AXI
DZ 10.92032 10.91800 0.00500 -0.00500 0.00232 

OD_CON(1) CON
CONANG 3.38843

DIST_P260 AXI
DY -0.26308 0.26000 0.00500 -0.00500 0.00308 

DIST_P AXI
DZ 0.12643 0.12500 0.00500 -0.00500 0.00143 

DIST_P075 AXI
DZ 0.07375 0.07500 0.00500 -0.00500 -0.00125 

DIST_P200 AXI
DZ 0.19948 0.20000 0.00500 -0.00500 -0.00052 

ID_CON(2) CIR
FORM 0.00110
DM 0.50095
X -0.00052
Y 0.00108
Z -4.99988

RUNOUT(2) AXI
RADRUN 0.00279 0.00000 0.00200 0.00000 0.00279 0.00079 ◀

ID_CON(3) CIR
FORM 0.00107
DM 0.59011
X -0.00051
Y 0.00094
Z -6.50523

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

RUNOUT(3) **AXI**

RADRUN	0.00310	0.00000	0.00200	0.00000	0.00310	0.00110	
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ID_CON(4) **CIR**

FORM	0.00068
DM	0.79444
X	-0.00019
Y	0.00042
Z	-9.99984

RUNOUT(4) **AXI**

RADRUN	0.00140	0.00000	0.00200	0.00000	0.00140	
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RUNOUT(5) **AXI**

RADRUN	0.00071	0.00000	0.00200	0.00000	0.00071	
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IDCON_ANG **ANG**

ANG	3.36171
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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