

Quindos Measuring Report



3D-Application Center

Description	(FM II, FIRST MACHININ	Customer	J. POST
Drawing Number	PF-451-063-68	Serial Number	1
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	94-8402-2	Department	Metrology
Inspector	kcaban	Inspection Date	24-APR-2007, 10:15:53
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.00.7087
User Name	kcaban	WKP Name	PF45106368

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A			PLA				
	FORM	0.00003					
DAT\$DIA_A			CIR				
	FORM	0.00014					
	DM	1.25207	1.25000	0.00300	0.00000	0.00207	
DIA_P889			CIR				
	FORM	0.00024					
	DM	0.89055	0.88900	0.00500	-0.00500	0.00155	
DIA_P97			CIR				
	FORM	0.00021					
	DM	0.97380	0.97000			0.00380	
DIA_1P190			CIR				
	FORM	0.00050					
	DM	1.19175	1.19000	0.00500	-0.00500	0.00175	
DIA_1P426			CIR				
	FORM	0.00021					
	DM	1.42627	1.42600	0.00500	-0.00500	0.00027	
DIA_1P666			CIR				
	FORM	0.00065					
	DM	1.66255	1.66600	0.00500	-0.00500	-0.00345	
PLA_P100A			PLA				
	FORM	0.00004					
	Z	-0.09994	0.10000			-0.00006	
PLA_P130A			PLA				
	Z	-0.12946	0.13000	0.00500	-0.00500	-0.00054	
DIST_P302			POI				
	Y	-0.44431	0.44450			-0.00019	
	Z	-0.30532	0.30200	0.00500	-0.00500	0.00332	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

ANG_28		ANG					
ANG		27.75474					
DAT\$PLA_B		PLA					
FORM		0.00008					
Z		-18.51216	18.51400	0.00500	-0.00500	-0.00184	
DAT\$DIA_B		CIR					
FORM		0.00011					
DM		0.67367	0.68000	0.00000	-0.00300	-0.00633	-0.00333 ◀
DIA_P276		CIR					
FORM		0.00036					
DM		0.27668	0.27600	0.00500	-0.00500	0.00068	
Z		-0.65035					
DIA_P41		CIR					
FORM		0.00015					
DM		0.41269	0.41000	0.01000	-0.01000	0.00269	
DIA_P480		CIR					
FORM		0.00019					
DM		0.47275	0.48000	0.00500	-0.00500	-0.00725	-0.00225 ◀
DIA_P810		CIR					
FORM		0.00009					
DM		0.80425	0.81000	0.00500	-0.00500	-0.00575	-0.00075 ◀
DIA_1P032		CIR					
FORM		0.00033					
DM		1.02896	1.03200	0.00500	-0.00500	-0.00304	
PLA_P030		PLA					
FORM		0.00003					
Z		-0.03003	0.03000	0.00500	-0.00500	0.00003	
SQRNS_P030		AXI					
SQRNES		0.00332	0.00000	0.00200	0.00000	0.00332	0.00132 ◀
SQRNS_P100		AXI					
SQRNES		0.00216	0.00000	0.00200	0.00000	0.00216	0.00016 ◀
PLA_P150		PLA					
FORM		0.00003					
Z		-0.15000	0.15000	0.00500	-0.00500	0.00000	
SQRNS_P150		AXI					
SQRNES		0.00341	0.00000	0.00200	0.00000	0.00341	0.00141 ◀
DIST_P250		POI					
Z		-0.24983	0.25000	0.00500	-0.00500	-0.00017	
ANG_20		ANG					
ANG		11.91700					
ID_CON(1)		CIR					
FORM		0.00063					
DM		0.27656					
X		0.00011					
Y		-0.00002					

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

ID_CON(1) CIR ◀
 Z -0.65147

RUNOUT(1) AXI
 RADRUN 0.00061 0.00000 0.00200 0.00000 0.00061

RAD_P06B CIR
 RA 0.06422 0.06000 0.01000 -0.01000 0.00422

DIST_P249 AXI
 DZ -0.24895 0.25000 0.00500 -0.00500 -0.00105

RAD_P06A CIR
 RA 0.06441 0.06000 0.01000 -0.01000 0.00441

DIST_17P619 AXI
 DZ 17.62181 17.61900 0.00500 -0.00500 0.00281

DIST_18P164 AXI
 DZ 18.16240 18.16400 0.00500 -0.00500 -0.00160

OD_CON(1) CON
 CONANG 2.00505

DIST_P260 AXI
 DY -0.25970 0.26000 0.00500 -0.00500 -0.00030

DIST_P AXI
 DZ 0.13031 0.12500 0.00500 -0.00500 0.00531 0.00031 ◀

DIST_P075 AXI
 DZ 0.06979 0.07500 0.00500 -0.00500 -0.00521 -0.00021 ◀

DIST_P200 AXI
 DZ 0.20034 0.20000 0.00500 -0.00500 0.00034

ID_CON(2) CIR
 FORM 0.00646
 DM 0.77864
 X 0.00023
 Y -0.00007
 Z -14.99992

RUNOUT(2) AXI
 RADRUN 0.00640 0.00000 0.00200 0.00000 0.00640 0.00440 ◀

ID_CON(3) CIR
 FORM 0.00427
 DM 0.83147
 X 0.00022
 Y -0.00001
 Z -16.50538

RUNOUT(3) AXI
 RADRUN 0.00435 0.00000 0.00200 0.00000 0.00435 0.00235 ◀

ID_CON(4) CIR ▶
 FORM 0.00350
 DM 0.84872
 X 0.00022

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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ID_CON(4) **CIR** ◀

Y		0.00010					
Z		-17.00013					

RUNOUT(4) **AXI**

RADRUN		0.00353	0.00000	0.00200	0.00000	0.00353	0.00153 ◀
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RUNOUT(5) **AXI**

RADRUN		0.00070	0.00000	0.00200	0.00000	0.00070	
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ID_CON(4) **CIR**

FORM		0.00140					
DM		0.88321					
X		0.00018					
Y		0.00033					
Z		-18.00004					

RUNOUT(4) **AXI**

RADRUN		0.00140	0.00000	0.00200	0.00000	0.00140	
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IDCON_ANG **ANG**

ANG		2.01501					
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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