

Quindos Measuring Report



3D-Application Center

Description	(SLEEVE, 6M MASK)	Customer	J. POST
Drawing Number	PF-451-066-90 rev 0	Serial Number	1
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	94-8402-2	Department	METROLOGY
Inspector	KCABAN	Inspection Date	19-APR-2007, 07:15:46
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.00.7087
User Name	kcaban	WKP Name	PF45106690


Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_B			PLA				
"B" Plane	FORM	0.00016					
DAT\$DIA_B			CIR				
"B" Dia	DM	1.83141	1.83000	0.00300	0.00000	0.00141	
PLA_P12			PLA				
"B" -.120	Z	-0.11991	0.12000	0.00500	-0.00500	-0.00009	
DAT\$PLA_A			PLA				
	Z	-11.71812	11.71600	0.00500	-0.00500	0.00212	
DAT\$DIA_A			CIR				
	DM	1.20233	1.20000	0.00300	0.00000	0.00233	
PLA_P120A			PLA				
	Z	-0.11990	0.12000	0.00500	-0.00500	-0.00010	
PLA_P82			PLA				
	X	-0.81627	0.82000	0.01000	-0.01000	-0.00373	
DIST_P15A			AXI				
	DX	0.14984	0.15000	0.01000	-0.01000	-0.00016	
DIA_P377A			CIR				
	DM	0.37800	0.37700	0.00500	-0.00500	0.00100	
	Y	-0.00187					
	Z	-0.35917	0.36000	0.00500	-0.00500	-0.00083	
SLO_A1			CIR				
	DM	0.15749	0.15600	0.00500	-0.00500	0.00149	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
SLO_A2			CIR				
	DM	0.15840	0.15600	0.00500	-0.00500	0.00240	
ANG_4A			AXI				
	PA_PYPZ	-3.98426	4.00000			-0.01574	
PLA_1P15			PLA				
	X	1.14482	1.15000	0.01000	-0.01000	-0.00518	
DIST_P15B			AXI				
	DX	-0.15014	0.15000	0.01000	-0.01000	0.00014	
DIA_P377B			CIR				
	DM	0.37793	0.37700	0.00500	-0.00500	0.00093	
	Y	0.00130					
	Z	-11.25668	11.26000			-0.00332	
DIST_10P900			AXI				
	DY	0.00317					
	DZ	-10.89750	10.90000	0.00500	-0.00500	-0.00250	
SLO_B1			CIR				
	DM	0.15716	0.15600	0.00500	-0.00500	0.00116	
SLO_B2			CIR				
	DM	0.15633	0.15600	0.00500	-0.00500	0.00033	
OD_CONE(1)			CON				
	X	-0.00068					
	Y	-0.00260					
	CONANG	3.41080	3.40000			0.01080	
DIA_1P71			CIR				
	DM	1.71385	1.71000	0.01000	-0.01000	0.00385	
DIA_2P409			CIR				
	DM	2.41163	2.40900	0.00500	-0.00500	0.00263	
ID_CON(1)			CIR				
	FORM	0.00070					
	DM	1.03675					
	X	-0.00007					
	Y	-0.00028					
	Z	-1.37023					
ID_RUNOUT(1)			AXI				
	RADRUN	0.00098	0.00000	0.00200	0.00000	0.00098	
ID_CON(2)			CIR				
	FORM	0.00116					
	DM	1.18082					
	X	-0.00002					
	Y	-0.00038					
	Z	-3.76362					
ID_RUNOUT(2)			AXI				
	RADRUN	0.00131	0.00000	0.00200	0.00000	0.00131	
ID_CON(3)			CIR				
	FORM	0.00144					


Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic


ID_CON(3)		CIR						◀
	DM	1.30358						
	X	0.00001						
	Y	-0.00034						
	Z	-5.82509						

ID_RUNOUT(3)		AXI						
	RADRUN	0.00156	0.00000	0.00200	0.00000	0.00156		

ID_CON(4)		CIR					
	FORM	0.00140					
	DM	1.42593					
	X	0.00002					
	Y	-0.00025					
	Z	-7.89776					

ID_RUNOUT(4)		AXI						
	RADRUN	0.00148	0.00000	0.00200	0.00000	0.00148		


ID_CON(5)		CIR					
	FORM	0.00088					
	DM	1.63494					
	X	-0.00005					
	Y	0.00001					
	Z	-11.49023					


ID_RUNOUT(5)		AXI						
	RADRUN	0.00082	0.00000	0.00200	0.00000	0.00082		

ID\$CON_AXI		AXI					
	FORM	0.00024					

ID\$CONE		CON					
	CONANG	3.38001					

DAT\$PLA_B		PLA					
	FORM	0.00016					

DAT\$DIA_B		CIR						
	FORM	0.00015						
	DM	1.83141	1.83000	0.00300	0.00000	0.00141		

PLA_P12		PLA						
	FORM	0.00004						
	Z	-0.11991	0.12000	0.00500	-0.00500	-0.00009		

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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