

Quindos Measuring Report



3D-Application Center

Description	(SLEEVE, FIXED MASK I	Customer	J. POST
Drawing Number	PF-451-063-73 Rev 0	Serial Number	1
Remarks		Article Number	
Supplier		Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	94-8402-2	Department	METROLOGY
Inspector	kcaban	Inspection Date	09-MAY-2007, 07:21:53
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.00.7113
User Name	kcaban	WKP Name	NO\$NAME(1)

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_B			PLA				
	FORM	0.00028					
DAT\$CIR_B			CIR				
	FORM	0.00031					
	DM	1.94566	1.94300	0.00300	0.00000	0.00266	
DAT\$PLA_A			PLA				
	FORM	0.00027					
	Z	-18.36556	18.36400	0.00500	-0.00500	0.00156	
DAT\$CIR_A			CIR				
	FORM	0.00020					
	DM	1.20147	1.20000	0.00300	0.00000	0.00147	
CIR_1P010			CIR				
	FORM	0.00023					
	DM	1.01001	1.01000	0.00500	-0.00500	0.00001	
CIR_1P766			CIR				
	FORM	0.00120					
	DM	1.76757	1.76600	0.00500	-0.00500	0.00157	
PLA_P120A			PLA				
	FORM	0.00003					
	Z	-0.11989	0.12000	0.00500	-0.00500	-0.00011	
SCAN(1)			CIR				
	FORM	0.00031					
	DM	1.00968					
	X	-0.00018					
	Y	-0.00078					
	Z	-0.16020					
RUNOUT(1)			AXI				
	RADRUN	0.00174	0.00000	0.00200	0.00000	0.00174	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PLA_P68			PLA				
X		-0.67894	0.68000	0.01000	-0.01000	-0.00106	
PLA_P83			PLA				
X		-0.82889	0.83000	0.01000	-0.01000	-0.00111	
CIR_P377(1)			CIR				
DM		0.37765	0.37700	0.00300	0.00000	0.00065	
Y		0.00106	0.00000			0.00106	
Z		-0.36241	0.36000	0.00500	-0.00500	0.00241	
SLOT_P156			CIR				
DM		0.15567	0.15600	0.00500	-0.00500	-0.00033	
SLOT\$ANG_4			AXI				
PA_PYPZ		-3.99072	4.00000			-0.00928	
PLA_P77			PLA				
X		0.76859	0.77000	0.01000	-0.01000	-0.00141	
PLA_P			PLA				
X		0.94851	0.95000	0.00500	-0.00500	-0.00149	
CIR_P377(2)			CIR				
DM		0.76207	0.76000	0.00300	0.00000	0.00207	
Y		0.00050	0.00000			0.00050	
Z		-9.26447	9.26400	0.00500	-0.00500	0.00047	
SLOT_P156(2)			CIR				
DM		0.15663	0.15600	0.00500	-0.00500	0.00063	
SLOT\$ANG_3M			AXI				
PA_PYPZ		3.01589	3.00000			0.01589	
PLA_1P01			PLA				
X		-1.00990	1.01000	0.01000	-0.01000	-0.00010	
PLA_1P16			PLA				
X		-1.15973	1.16000	0.01000	-0.01000	-0.00027	
CIR_P377(3)			CIR				
DM		0.37747	0.37700	0.00300	0.00000	0.00047	
Y		0.00026	0.00000			0.00026	
Z		-17.96408	17.96000			0.00408	
SLOT_P156(3)			CIR				
FORM		0.00008	0.00000	0.00197	0.00000	0.00008	
DM		0.15705	0.00000	0.00197	-0.00197	0.15705	
RA		0.07852	0.00000	0.00197	-0.00197	0.07852	
X		-0.97565	0.00000	0.00197	-0.00197	0.97565	
Y		-0.07136	0.00000	0.00197	-0.00197	0.07136	
Z		-17.96023	0.00000	0.00197	-0.00197	17.96023	
SLOT\$ANG_3			AXI				
PA_PYPZ		-2.97778	3.00000			-0.02222	
DIST_17P600			AXI				
DZ		-17.60167	17.60000	0.00500	-0.00500	0.00167	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

CIR_1P643

CIR

FORM		0.00026					
DM		1.64565	1.64300	0.00500	-0.00500	0.00265	

CIR_2P407

CIR

FORM		0.00043					
DM		2.40269	2.40700	0.00500	-0.00500	-0.00431	

DIST_P120B

AXI

DZ		0.11998	0.12000	0.00500	-0.00500	-0.00002	
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OD_CONE

CON

CONANG		2.08253					
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SCAN(2)

CIR

FORM		0.00169					
DM		1.50727					
X		-0.00058					
Y		-0.00102					
Z		-14.17994					

RUNOUT(2)

AXI

RADRUN		0.00277	0.00000	0.00200	0.00000	0.00277	
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SCAN(3)

CIR

FORM		0.00091					
DM		1.58890					
X		-0.00074					
Y		-0.00068					
Z		-16.61049					

RUNOUT(3)

AXI

RADRUN		0.00213	0.00000	0.00200	0.00000	0.00213	
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SCAN(4)

CIR

FORM		0.00083					
DM		1.63707					
X		-0.00078					
Y		-0.00046					
Z		-18.08471					

RUNOUT(4)

AXI

RADRUN		0.00193	0.00000	0.00200	0.00000	0.00193	
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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