

Quindos Measuring Report



3D-Application Center

| | | | |
|--------------------|-------------|-------------------|------------------------|
| Description | FLANGE | Customer | |
| Drawing Number | | Serial Number | A |
| Remarks | | Article Number | |
| Supplier | | Delivery Date | |
| Delivery Note | | Delivery Volume | |
| Lot Number | | Lot Size | |
| Test Schedule | | Sample Size | |
| Production Machine | | Production Tool | |
| Production Date | | Production Time | |
| Order | | Department | |
| Inspector | KCABAN | Inspection Date | 03-JUL-2007, 08:08:00 |
| Measuring Device | PMM 12 10 6 | Measuring Program | Quindos7 - V 7.00.7174 |
| User Name | kcaban | WKP Name | PF38050556 |

| Text | Eval. | Actual | Nominal | Up.To1. | Low.To1. | Act-Nom | Graphic |
|--------------------|-------|------------|---------|---------|----------|----------|---------|
| DIA_2P300 | | CIR | | | | | |
| FORM | | 0.00037 | 0.00000 | 0.00197 | 0.00000 | 0.00037 | |
| DM | | 2.30334 | 2.30000 | 0.00500 | -0.00500 | 0.00334 | |
| X | | -0.56021 | 0.56000 | 0.00500 | -0.00500 | 0.00021 | |
| Y | | -0.00082 | 0.00000 | | | 0.00082 | |
| DIA_2P405 | | CIR | | | | | |
| FORM | | 0.00031 | 0.00000 | 0.00197 | 0.00000 | 0.00031 | |
| DM | | 2.40763 | 2.40500 | 0.00200 | 0.00000 | 0.00263 | |
| X | | -0.56013 | 0.56000 | 0.00500 | -0.00500 | 0.00013 | |
| Y | | -0.00080 | 0.00000 | | | 0.00080 | |
| POS_2P405 | | POI | | | | | |
| POSITN | | 0.00162 | 0.00000 | 0.00500 | 0.00000 | 0.00162 | |
| DIST_P04 | | CIR | | | | | |
| RA | | 1.24699 | 1.20250 | | | 0.04449 | |
| POI(1) | | POI | | | | | |
| Z | | -0.07560 | 0.07600 | 0.00500 | -0.00500 | -0.00040 | |
| POI(2) | | POI | | | | | |
| Z | | -0.15305 | 0.15100 | 0.00500 | -0.00500 | 0.00205 | |
| DISTANCE | | AXI | | | | | |
| DZ | | 0.09808 | 0.09500 | 0.00500 | -0.00500 | 0.00308 | |
| DISTANCE(1) | | AXI | | | | | |
| DZ | | -0.02063 | 0.02000 | 0.00500 | -0.00500 | 0.00063 | |