

Quindos Measuring Report



3D-Application Center

Description	(LAMINATION, STANDA	Customer	STANGENES INDUSTRI
Drawing Number	PF-380-328-30 REV 1	Serial Number	1ST ARTICLE
Remarks		Article Number	
Supplier	STANGENES INDUSTRI	Delivery Date	02/15/08
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	92-4261-2	Department	MET/QC
Inspector	KCABAN	Inspection Date	19-FEB-2008, 08:24:18
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.01.7330-
User Name	kcaban	WKP Name	PF38032830

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A			PLA				
	FORM	0.00563					
DAT\$PLA_C			PLA				
	FORM	0.00045					
DAT\$PLA_B			PLA				
	FORM	0.00021					
RAD_P375(1)			CIR				
	RA	0.38167	0.37500	0.00500	-0.00500	0.00667	0.00167 ◀
RAD_P375(2)			CIR				
	RA	0.38083	0.37500	0.00500	-0.00500	0.00583	0.00083 ◀
PLA(11)			PLA				
	FORM	0.00008					
	X	-0.84582	0.84600	0.00150	-0.00150	-0.00018	
PLA(12)			PLA				
	FORM	0.00081					
	X	-0.86652	0.86600	0.00150	-0.00150	0.00052	
PLA(13)			PLA				
	FORM	0.00012					
	X	-0.84654	0.84600	0.00150	-0.00150	0.00054	
RAD_P375(3)			CIR				
	RA	0.38654	0.37500	0.00500	-0.00500	0.01154	0.00654 ◀
PLA(16)			PLA				
	FORM	0.00026					
	X	-6.26363	6.26400	0.00500	-0.00500	-0.00037	
RAD_P375(4)			CIR				
	RA	0.38298	0.37500	0.00500	-0.00500	0.00798	0.00298 ◀
DIST_4P699			AXI				
	Y	4.69895	4.69900	0.00500	-0.00500	-0.00005	

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic	
DIST_1P240(1)			AXI					
X		-1.23923	1.24000	0.00150	-0.00150	-0.00077		
DIST_1P240(2)			AXI					
X		-1.23910	1.24000	0.00150	-0.00150	-0.00090		
DIST_7P902			AXI					
DY		7.90163	7.90200	0.00500	-0.00500	-0.00037		
DIST_P020			AXI					
DX		-0.02069	0.02000	0.00300	-0.00300	0.00069		
DIST_4P28			AXI					
DX		4.27896	4.28000	0.01000	-0.01000	-0.00104		
DIST_19P88			AXI					
DY		19.87907	19.88000	0.01000	-0.01000	-0.00093		
DIST_17P77			AXI					
DY		-17.76986	17.77000	0.01000	-0.01000	-0.00014		
DIST_6P01			AXI					
DY		6.00949	6.01000	0.01000	-0.01000	-0.00051		
DIST_1P30			AXI					
DX		1.30499	1.30000	0.01000	0.00000	0.00499		
DIST_5P61			AXI					
DY		-5.60965	5.61000	0.01000	-0.01000	-0.00035		
DIST_12P64			AXI					
DX		12.63938	12.64000	0.01000	-0.01000	-0.00062		
DIST_7P03			AXI					
DX		7.03035	7.03000	0.01000	-0.01000	0.00035		
DIA_P375(1)			CIR					
FORM		0.00011						
DM		0.37672	0.37500	0.00100	0.00000	0.00172	0.00072 ◀	
DIA_P375(2)			CIR					
DM		0.37690	0.37500	0.00100	0.00000	0.00190	0.00090 ◀	
DIST_4P240			AXI					
DX		4.24053	4.24000	0.00500	-0.00500	0.00053		
DIST_3P760			AXI					
DY		-3.76060	3.76000	0.00500	-0.00500	0.00060		
DIST_P500			AXI					
DY		0.49986	0.50000	0.00500	-0.00500	-0.00014		