

Quindos Measuring Report



3D-Application Center

Description	STUB FLANGE (KNIFE E	Customer	D. KHARAKH
Drawing Number	PF-341-410-57	Serial Number	4
Remarks	KNIFE EDGE SIDE DOW	Article Number	
Supplier	MFD LIGHTMS	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	22987-4	Department	METROLOGY
Inspector	KCABAN	Inspection Date	27-JUN-2007, 10:15:50
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.00.7174
User Name	kcaban	WKP Name	pf34141057

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DAT\$CIR_B		CIR					
DM		7.97091	7.97000			0.00091	
DAT\$CIR_ALIGN		CIR					
DM		0.25082	0.25000	0.00060	0.00000	0.00082	0.00022 ◀
DIA_P2500		CIR					
DM		0.25085	0.25000	0.00060	0.00000	0.00085	0.00025 ◀
POS_P2500(1)		POI					
POSITN		0.00387	0.00000	0.00197	0.00000	0.00387	0.00190 ◀
MMCADD		0.00060					
POS_P2500		POI					
POSITN		0.00527	0.00000	0.00400	0.00000	0.00527	0.00127 ◀
MMCADD		0.00060					
DIA_P250(1)		CIR					
DM		0.25023	0.25000	0.00100	0.00000	0.00023	
XY		3.18423	3.18500			-0.00077	
PP_PYMX		17.97053	18.00000			-0.02947	
POS_P250(1)		POI					
POSITN		0.00362	0.00000	0.01000	0.00000	0.00362	
DIA_P250(2)		CIR					
DM		0.25018	0.25000	0.00100	0.00000	0.00018	
XY		3.18409	3.18500			-0.00091	
PP_MXMY		36.03723	36.00000			0.03723	
POS_P250(2)		POI					
POSITN		0.00452	0.00000	0.01000	0.00000	0.00452	
DIA_P250(3)		CIR					
DM		0.25180	0.25000	0.00100	0.00000	0.00180	0.00080 ◀
XY		3.18734	3.18500			0.00234	
PP_PXMY		17.98984	18.00000			-0.01016	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_P250(3)			POI				
	POSITN	0.00481	0.00000	0.01000	0.00000	0.00481	
DIA_4P750			CIR				
	DM	4.75091	4.75000	0.00200	-0.00200	0.00091	
RUN_4P750			AXI				
	RADRUN	0.00466	0.00000	0.00200	0.00000	0.00466	0.00266 ◀
DIA_P315			CIR				
	RA	2.69026	2.37500			0.31526	
DIST_P040			POI				
	Z	0.04107	0.04000	0.00500	-0.00500	0.00107	
DISTANCE			AXI				
	DZ	-0.05692	0.06000	0.00500	-0.00500	-0.00308	
ANGLE			ANG				
	C_ANG180	95.36150	95.34000			0.02150	
ANG\$PLA(1)			PLA				
	PA_MYMZ	-7.64605	7.61000			0.03605	
ANG\$PLA(2)			PLA				
	PA_PZMX	64.23542	65.18000			-0.94458	
ANG\$PLA(3)			PLA				
	PA_PYPZ	7.69804	7.61000			0.08804	
ANGLE(2)			ANG				
	C_ANG180	15.34485	15.21000			0.13485	
DIA_4P63			CIR				
	DM	4.62981	4.63000	0.02000	-0.02000	-0.00019	
DIST_P130			POI				
	Z	-0.13198	0.13000	0.00500	-0.00500	0.00198	
PLA_P2110			PLA				
	Z	-0.21207	0.21100	0.00100	-0.00100	0.00107	0.00007 ◀
THRD(1)			CIR				
	X	0.00236	0.00000			0.00236	
	Y	1.72329	1.72300			0.00029	
THRD(2)			CIR				
	X	0.00008	0.00000			0.00008	
	Y	-1.72083	1.72300			-0.00217	
RAD_P127			CIR				
	RA	0.12697	0.12700	0.00500	0.00000	-0.00003	-0.00003 ◀
	Z	-0.44438	0.44000	0.02000	-0.02000	0.00438	