

Quindos Measuring Report



3D-Application Center

Description	STUB FLANGE (KNIFE E	Customer	D. KHARAKH
Drawing Number	PF-341-410-57	Serial Number	3
Remarks	KNIFE EDGE SIDE DOW	Article Number	
Supplier	MFD LIGHTMS	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	22987-4	Department	METROLOGY
Inspector	KCABAN	Inspection Date	27-JUN-2007, 08:27:09
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.00.7174
User Name	kcaban	WKP Name	pf34141057

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DAT\$CIR_B		CIR					
DM		7.97092	7.97000			0.00092	
DAT\$CIR_ALIGN		CIR					
DM		0.25072	0.25000	0.00060	0.00000	0.00072	0.00012 ◀
DIA_P2500		CIR					
DM		0.25070	0.25000	0.00060	0.00000	0.00070	0.00010 ◀
POS_P2500(1)		POI					
POSITN		0.00089	0.00000	0.00197	0.00000	0.00089	
MMCADD		0.00060					
POS_P2500		POI					
POSITN		0.00238	0.00000	0.00400	0.00000	0.00238	
MMCADD		0.00060					
DIA_P250(1)		CIR					
DM		0.25050	0.25000	0.00100	0.00000	0.00050	
XY		3.18519	3.18500			0.00019	
PP_PYMX		18.00790	18.00000			0.00790	
POS_P250(1)		POI					
POSITN		0.00096	0.00000	0.01000	0.00000	0.00096	
DIA_P250(2)		CIR					
DM		0.25048	0.25000	0.00100	0.00000	0.00048	
XY		3.18567	3.18500			0.00067	
PP_MXMY		36.00608	36.00000			0.00608	
POS_P250(2)		POI					
POSITN		0.00150	0.00000	0.01000	0.00000	0.00150	
DIA_P250(3)		CIR					
DM		0.25052	0.25000	0.00100	0.00000	0.00052	
XY		3.18468	3.18500			-0.00032	
PP_PXMY		18.01269	18.00000			0.01269	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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POS_P250(3)		POI					
	POSITN	0.00155	0.00000	0.01000	0.00000	0.00155	
DIA_4P750		CIR					
	DM	4.75228	4.75000	0.00200	-0.00200	0.00228	0.00028 ◀
RUN_4P750		AXI					
	RADRUN	0.00190	0.00000	0.00200	0.00000	0.00190	
DIA_P315		CIR					
	RA	2.68930	2.37500			0.31430	
DIST_P040		POI					
	Z	0.04252	0.04000	0.00500	-0.00500	0.00252	
DISTANCE		AXI					
	DZ	-0.05894	0.06000	0.00500	-0.00500	-0.00106	
ANGLE		ANG					
	C_ANG180	95.38727	95.34000			0.04727	
ANG\$PLA(1)		PLA					
	PA_MYMZ	-7.63267	7.61000			0.02267	
ANG\$PLA(2)		PLA					
	PA_PZMX	64.57917	65.18000			-0.60083	
ANG\$PLA(3)		PLA					
	PA_PYPZ	7.69688	7.61000			0.08688	
ANGLE(2)		ANG					
	C_ANG180	15.33029	15.21000			0.12029	
DIA_4P63		CIR					
	DM	4.62974	4.63000	0.02000	-0.02000	-0.00026	
DIST_P130		POI					
	Z	-0.13219	0.13000	0.00500	-0.00500	0.00219	
PLA_P2110		PLA					
	Z	-0.21269	0.21100	0.00100	-0.00100	0.00169	0.00069 ◀
THRD(1)		CIR					
	X	-0.00261	0.00000			0.00261	
	Y	1.72333	1.72300			0.00033	
THRD(2)		CIR					
	X	0.00242	0.00000			0.00242	
	Y	-1.72365	1.72300			0.00065	
RAD_P127		CIR					
	RA	0.12686	0.12700	0.00500	0.00000	-0.00014	-0.00014 ◀
	Z	-0.44461	0.44000	0.02000	-0.02000	0.00461	