

# Quindos Measuring Report



3D-Application Center

Description	STUB FLANGE (KNIFE E	Customer	D. KHARAKH
Drawing Number	PF-341-410-57	Serial Number	1
Remarks	KNIFE EDGE SIDE DOW	Article Number	
Supplier	MFD LIGHTMS	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	22987-4	Department	METROLOGY
Inspector	KCABAN	Inspection Date	27-JUN-2007, 09:21:32
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.00.7174
User Name	kcaban	WKP Name	pf34141057

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$CIR_B</b>		<b>CIR</b>					
DM		7.97102	7.97000			0.00102	
<b>DAT\$CIR_ALIGN</b>		<b>CIR</b>					
DM		0.25073	0.25000	0.00060	0.00000	0.00073	0.00013 ◀
<b>DIA_P2500</b>		<b>CIR</b>					
DM		0.25076	0.25000	0.00060	0.00000	0.00076	0.00016 ◀
<b>POS_P2500(1)</b>		<b>POI</b>					
POSITN		0.00310	0.00000	0.00197	0.00000	0.00310	0.00113 ◀
MMCADD		0.00060					
<b>POS_P2500</b>		<b>POI</b>					
POSITN		0.00599	0.00000	0.00400	0.00000	0.00599	0.00199 ◀
MMCADD		0.00060					
<b>DIA_P250(1)</b>		<b>CIR</b>					
DM		0.25060	0.25000	0.00100	0.00000	0.00060	
XY		3.18394	3.18500			-0.00106	
PP_PYMX		17.98041	18.00000			-0.01959	
<b>POS_P250(1)</b>		<b>POI</b>					
POSITN		0.00303	0.00000	0.01000	0.00000	0.00303	
<b>DIA_P250(2)</b>		<b>CIR</b>					
DM		0.25056	0.25000	0.00100	0.00000	0.00056	
XY		3.18493	3.18500			-0.00007	
PP_MXMY		36.04534	36.00000			0.04534	
<b>POS_P250(2)</b>		<b>POI</b>					
POSITN		0.00504	0.00000	0.01000	0.00000	0.00504	
<b>DIA_P250(3)</b>		<b>CIR</b>					
DM		0.25055	0.25000	0.00100	0.00000	0.00055	
XY		3.18687	3.18500			0.00187	
PP_PXMY		18.02000	18.00000			0.02000	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

<b>POS_P250(3)</b>		<b>POI</b>					
	POSITN	0.00435	0.00000	0.01000	0.00000	0.00435	
<b>DIA_4P750</b>		<b>CIR</b>					
	DM	4.75078	4.75000	0.00200	-0.00200	0.00078	
<b>RUN_4P750</b>		<b>AXI</b>					
	RADRUN	0.00400	0.00000	0.00200	0.00000	0.00400	0.00200 ◀
<b>DIA_P315</b>		<b>CIR</b>					
	RA	2.68957	2.37500			0.31457	
<b>DIST_P040</b>		<b>POI</b>					
	Z	0.04303	0.04000	0.00500	-0.00500	0.00303	
<b>DISTANCE</b>		<b>AXI</b>					
	DZ	-0.06186	0.06000	0.00500	-0.00500	0.00186	
<b>ANGLE</b>		<b>ANG</b>					
	C_ANG180	95.36670	95.34000			0.02670	
<b>ANG\$PLA(1)</b>		<b>PLA</b>					
	PA_MYMZ	-7.65304	7.61000			0.04304	
<b>ANG\$PLA(2)</b>		<b>PLA</b>					
	PA_PZMX	64.66012	65.18000			-0.51988	
<b>ANG\$PLA(3)</b>		<b>PLA</b>					
	PA_PYPZ	7.68083	7.61000			0.07083	
<b>ANGLE(2)</b>		<b>ANG</b>					
	C_ANG180	15.33387	15.21000			0.12387	
<b>DIA_4P63</b>		<b>CIR</b>					
	DM	4.62963	4.63000	0.02000	-0.02000	-0.00037	
<b>DIST_P130</b>		<b>POI</b>					
	Z	-0.13131	0.13000	0.00500	-0.00500	0.00131	
<b>PLA_P2110</b>		<b>PLA</b>					
	Z	-0.21267	0.21100	0.00100	-0.00100	0.00167	0.00067 ◀
<b>THRD(1)</b>		<b>CIR</b>					
	X	0.00086	0.00000			0.00086	
	Y	1.72265	1.72300			-0.00035	
<b>THRD(2)</b>		<b>CIR</b>					
	X	0.00230	0.00000			0.00230	
	Y	-1.72392	1.72300			0.00092	
<b>RAD_P127</b>		<b>CIR</b>					
	RA	0.13789	0.12700	0.00500	0.00000	0.01089	0.00589 ◀
	Z	-0.44798	0.44000	0.02000	-0.02000	0.00798	

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