

Quindos Measuring Report



3D-Application Center

Description	TARGET HOLDER	Customer	G. DIAZ
Drawing Number	PF-238-036-05 REV 3	Serial Number	8
Remarks		Article Number	
Supplier	MFD CENTRAL LAB	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	23259-3	Department	METROLOGY
Inspector	KCABAN	Inspection Date	06-AUG-2007, 12:28:50
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.00.7174
User Name	kcaban	WKP Name	PF23803605

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PLA_3P21			PLA				
	Z	3.21101	3.21000	0.01000	-0.01000	0.00101	
PLA_5P13			PLA				
	X	-5.13076	5.13000	0.01000	-0.01000	0.00076	
DIST_1P50			AXI				
	DY	1.50065	1.50000			0.00065	
DIST_4P58			AXI				
	X	-4.57982	4.58000	0.01000	-0.01000	-0.00018	
DIA_P312			CYL				
	DM	0.31199	0.31200	0.00500	-0.00500	-0.00001	
DIST_4P094			POI				
	X	-4.09269	4.09400	0.00500	-0.00500	-0.00131	
DIST_3P61			POI				
	X	-3.59986	3.61000	0.01000	-0.01000	-0.01014	
	Z	2.98871	2.99000	0.01000	-0.01000	-0.00129	
DIST_P88			POI				
	X	-0.88096	0.88000	0.01000	-0.01000	0.00096	
PLA_2P00			PLA				
	Z	1.99971	2.00000	0.01000	-0.01000	-0.00029	
PLA_P00			PLA				
	Z	3.00114	3.00000	0.01000	-0.01000	0.00114	
RAD_P25			CIR				
	RA	0.24913	0.25000	0.01000	-0.01000	-0.00087	
DIST_P63			AXI				
	X	-0.63065	0.63000	0.01000	-0.01000	0.00065	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 06-Aug-07, 12:28:50			PF23803605			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_1P175			AXI				
	DY	-1.17553	1.17500	0.02000	-0.02000	0.00053	
DIA_P109			CYL				
	DM	0.10974	0.10900	0.00500	-0.00500	0.00074	
DIST_4P52			POI				
	X	-4.50822	4.52000	0.01000	-0.01000	-0.01178	-0.00178 ◀
DIA_1P750			CIR				
	DM	1.74985	1.75000	0.00500	-0.00500	-0.00015	
	X	-2.06324	2.06300	0.00500	-0.00500	0.00024	
	Z	1.25144	1.25000	0.01000	-0.01000	0.00144	
DIA_P250			CIR				
	DM	0.25056	0.25000	0.00500	-0.00500	0.00056	
	X	-0.37429	0.37500	0.00500	-0.00500	-0.00071	
DISTANCE			AXI				
	DZ	1.49971	1.50000	0.00500	-0.00500	-0.00029	
DIST_2P00(1)			POI				
	Z	2.00040	2.00000	0.01000	-0.01000	0.00040	
DIST_3P31			POI				
	X	-3.31016	3.31000	0.01000	-0.01000	0.00016	
DIA_P052			CIR				
	DM	0.05011	0.05200	0.00500	-0.00500	-0.00189	
	X	-0.05992	0.06000	0.01000	-0.01000	-0.00008	
	Z	2.44044	2.44000	0.01000	-0.01000	0.00044	
RAD_P13			CIR				
	RA	0.12750	0.13000	0.01000	-0.01000	-0.00250	