

Quindos Measuring Report



3D-Application Center

Description	TARGET HOLDER	Customer	G. DIAZ
Drawing Number	PF-238-036-05 REV 3	Serial Number	3
Remarks		Article Number	
Supplier	MFD CENTRAL LAB	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	23259-3	Department	METROLOGY
Inspector	KCABAN	Inspection Date	06-AUG-2007, 10:44:45
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.00.7174
User Name	kcaban	WKP Name	PF23803605

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PLA_3P21			PLA				
	Z	3.21155	3.21000	0.01000	-0.01000	0.00155	
PLA_5P13			PLA				
	X	-5.13057	5.13000	0.01000	-0.01000	0.00057	
DIST_1P50			AXI				
	DY	1.50126	1.50000			0.00126	
DIST_4P58			AXI				
	X	-4.58045	4.58000	0.01000	-0.01000	0.00045	
DIA_P312			CYL				
	DM	0.31185	0.31200	0.00500	-0.00500	-0.00015	
DIST_4P094			POI				
	X	-4.09218	4.09400	0.00500	-0.00500	-0.00182	
DIST_3P61			POI				
	X	-3.60025	3.61000	0.01000	-0.01000	-0.00975	
	Z	2.98923	2.99000	0.01000	-0.01000	-0.00077	
DIST_P88			POI				
	X	-0.88025	0.88000	0.01000	-0.01000	0.00025	
PLA_2P00			PLA				
	Z	2.00003	2.00000	0.01000	-0.01000	0.00003	
PLA_P00			PLA				
	Z	3.00151	3.00000	0.01000	-0.01000	0.00151	
RAD_P25			CIR				
	RA	0.24940	0.25000	0.01000	-0.01000	-0.00060	
DIST_P63			AXI				
	X	-0.63064	0.63000	0.01000	-0.01000	0.00064	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIST_1P175		AXI					
DY	-1.17565	1.17500	0.02000	-0.02000	0.00065		
DIA_P109		CYL					
DM	0.11012	0.10900	0.00500	-0.00500	0.00112		
DIST_4P52		POI					
X	-4.50756	4.52000	0.01000	-0.01000	-0.01244	-0.00244 ◀	
DIA_1P750		CIR					
DM	1.74976	1.75000	0.00500	-0.00500	-0.00024		
X	-2.06291	2.06300	0.00500	-0.00500	-0.00009		
Z	1.25205	1.25000	0.01000	-0.01000	0.00205		
DIA_P250		CIR					
DM	0.25050	0.25000	0.00500	-0.00500	0.00050		
X	-0.37390	0.37500	0.00500	-0.00500	-0.00110		
DISTANCE		AXI					
DZ	1.49886	1.50000	0.00500	-0.00500	-0.00114		
DIST_2P00(1)		POI					
Z	2.00083	2.00000	0.01000	-0.01000	0.00083		
DIST_3P31		POI					
X	-3.31027	3.31000	0.01000	-0.01000	0.00027		
DIA_P052		CIR					
DM	0.04992	0.05200	0.00500	-0.00500	-0.00208		
X	-0.05896	0.06000	0.01000	-0.01000	-0.00104		
Z	2.43998	2.44000	0.01000	-0.01000	-0.00002		
RAD_P13		CIR					
RA	0.12811	0.13000	0.01000	-0.01000	-0.00189		

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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