

Quindos Measuring Report



3D-Application Center

| | | | |
|--------------------|---------------------|-------------------|------------------------|
| Description | TARGET HOLDER | Customer | G. DIAZ |
| Drawing Number | PF-238-036-05 REV 3 | Serial Number | 2 |
| Remarks | | Article Number | |
| Supplier | MFD CENTRAL LAB | Delivery Date | |
| Delivery Note | | Delivery Volume | |
| Lot Number | | Lot Size | |
| Test Schedule | | Sample Size | |
| Production Machine | | Production Tool | |
| Production Date | | Production Time | |
| Order | 23259-3 | Department | METROLOGY |
| Inspector | KCABAN | Inspection Date | 06-AUG-2007, 10:27:59 |
| Measuring Device | PMM 12 10 6 | Measuring Program | Quindos7 - V 7.00.7174 |
| User Name | kcaban | WKP Name | PF23803605 |

| Text | Eval. | Actual | Nominal | Up.To1. | Low.To1. | Act-Nom | Graphic |
|------------|-------|----------|---------|---------|----------|----------|---------|
| PLA_3P21 | | | PLA | | | | |
| | Z | 3.21120 | 3.21000 | 0.01000 | -0.01000 | 0.00120 | |
| PLA_5P13 | | | PLA | | | | |
| | X | -5.13035 | 5.13000 | 0.01000 | -0.01000 | 0.00035 | |
| DIST_1P50 | | | AXI | | | | |
| | DY | 1.50130 | 1.50000 | | | 0.00130 | |
| DIST_4P58 | | | AXI | | | | |
| | X | -4.58023 | 4.58000 | 0.01000 | -0.01000 | 0.00023 | |
| DIA_P312 | | | CYL | | | | |
| | DM | 0.31183 | 0.31200 | 0.00500 | -0.00500 | -0.00017 | |
| DIST_4P094 | | | POI | | | | |
| | X | -4.09257 | 4.09400 | 0.00500 | -0.00500 | -0.00143 | |
| DIST_3P61 | | | POI | | | | |
| | X | -3.60032 | 3.61000 | 0.01000 | -0.01000 | -0.00968 | |
| | Z | 2.98899 | 2.99000 | 0.01000 | -0.01000 | -0.00101 | |
| DIST_P88 | | | POI | | | | |
| | X | -0.88050 | 0.88000 | 0.01000 | -0.01000 | 0.00050 | |
| PLA_2P00 | | | PLA | | | | |
| | Z | 1.99987 | 2.00000 | 0.01000 | -0.01000 | -0.00013 | |
| PLA_P00 | | | PLA | | | | |
| | Z | 3.00092 | 3.00000 | 0.01000 | -0.01000 | 0.00092 | |
| RAD_P25 | | | CIR | | | | |
| | RA | 0.24809 | 0.25000 | 0.01000 | -0.01000 | -0.00191 | |
| DIST_P63 | | | AXI | | | | |
| | X | -0.63084 | 0.63000 | 0.01000 | -0.01000 | 0.00084 | |

| Text | Eval. | Actual | Nominal | Up.To1. | Low.To1. | Act-Nom | Graphic |
|---------------------------|-------|------------|---------|---------|----------|-------------|---------|
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|---------------------------|-------|----------|------------|---------|----------|-------------|----------|
| Text | Eval. | Actual | Nominal | Up.To1. | Low.To1. | Act-Nom | Graphic |
| DIST_1P175 | | | AXI | | | | |
| | DY | -1.17523 | 1.17500 | 0.02000 | -0.02000 | 0.00023 | |
| DIA_P109 | | | CYL | | | | |
| | DM | 0.10983 | 0.10900 | 0.00500 | -0.00500 | 0.00083 | |
| DIST_4P52 | | | POI | | | | |
| | X | -4.50845 | 4.52000 | 0.01000 | -0.01000 | -0.01155 | -0.00155 |
| DIA_1P750 | | | CIR | | | | |
| | DM | 1.74994 | 1.75000 | 0.00500 | -0.00500 | -0.00006 | |
| | X | -2.06314 | 2.06300 | 0.00500 | -0.00500 | 0.00014 | |
| | Z | 1.25129 | 1.25000 | 0.01000 | -0.01000 | 0.00129 | |
| DIA_P250 | | | CIR | | | | |
| | DM | 0.25038 | 0.25000 | 0.00500 | -0.00500 | 0.00038 | |
| | X | -0.37417 | 0.37500 | 0.00500 | -0.00500 | -0.00083 | |
| DISTANCE | | | AXI | | | | |
| | DZ | 1.49988 | 1.50000 | 0.00500 | -0.00500 | -0.00012 | |
| DIST_2P00(1) | | | POI | | | | |
| | Z | 2.00070 | 2.00000 | 0.01000 | -0.01000 | 0.00070 | |
| DIST_3P31 | | | POI | | | | |
| | X | -3.30991 | 3.31000 | 0.01000 | -0.01000 | -0.00009 | |
| DIA_P052 | | | CIR | | | | |
| | DM | 0.05006 | 0.05200 | 0.00500 | -0.00500 | -0.00194 | |
| | X | -0.05978 | 0.06000 | 0.01000 | -0.01000 | -0.00022 | |
| | Z | 2.44166 | 2.44000 | 0.01000 | -0.01000 | 0.00166 | |
| RAD_P13 | | | CIR | | | | |
| | RA | 0.12744 | 0.13000 | 0.01000 | -0.01000 | -0.00256 | |

| Text | Eval. | Actual | Nominal | Up.To1. | Low.To1. | Act-Nom | Graphic |
|---------------------------|-------|--------|------------|---------|----------|-------------|---------|
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