

# Quindos Measuring Report



3D-Application Center

Description	TARGET HOLDER	Customer	G. DIAZ
Drawing Number	PF-238-036-05 REV 3	Serial Number	1
Remarks		Article Number	
Supplier	MFD CENTRAL LAB	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	23259-3	Department	METROLOGY
Inspector	KCABAN	Inspection Date	06-AUG-2007, 08:49:05
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.00.7174
User Name	kcaban	WKP Name	PF23803605

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
PLA_3P21			PLA				
	Z	3.21167	3.21000	0.01000	-0.01000	0.00167	
PLA_5P13			PLA				
	X	-5.13113	5.13000	0.01000	-0.01000	0.00113	
DIST_1P50			AXI				
	DY	1.50127	1.50000			0.00127	
DIST_4P58			AXI				
	X	-4.57746	4.58000	0.01000	-0.01000	-0.00254	
DIA_P312			CYL				
	DM	0.31205	0.31200	0.00500	-0.00500	0.00005	
DIST_4P094			POI				
	X	-4.09372	4.09400	0.00500	-0.00500	-0.00028	
DIST_3P61			POI				
	X	-3.59953	3.61000	0.01000	-0.01000	-0.01047	
	Z	2.98982	2.99000	0.01000	-0.01000	-0.00018	
DIST_P88			POI				
	X	-0.88085	0.88000	0.01000	-0.01000	0.00085	
PLA_2P00			PLA				
	Z	2.00160	2.00000	0.01000	-0.01000	0.00160	
PLA_P00			PLA				
	Z	3.00211	3.00000	0.01000	-0.01000	0.00211	
RAD_P25			CIR				
	RA	0.24852	0.25000	0.01000	-0.01000	-0.00148	
DIST_P63			AXI				
	X	-0.63118	0.63000	0.01000	-0.01000	0.00118	

Date: 06-Aug-07, 08:49:05			PF23803605			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DIST_1P175</b>			<b>AXI</b>				
	DY	-1.17556	1.17500	0.02000	-0.02000	0.00056	
<b>DIA_P109</b>			<b>CYL</b>				
	DM	0.10992	0.10900	0.00500	-0.00500	0.00092	
<b>DIST_4P52</b>			<b>POI</b>				
	X	-4.50880	4.52000	0.01000	-0.01000	-0.01120	
<b>DIA_1P750</b>			<b>CIR</b>				
	DM	1.74986	1.75000	0.00500	-0.00500	-0.00014	
	X	-2.06266	2.06300	0.00500	-0.00500	-0.00034	
	Z	1.25278	1.25000	0.01000	-0.01000	0.00278	
<b>DIA_P250</b>			<b>CIR</b>				
	DM	0.25048	0.25000	0.00500	-0.00500	0.00048	
	X	-0.37474	0.37500	0.00500	-0.00500	-0.00026	
<b>DISTANCE</b>			<b>AXI</b>				
	DZ	1.49897	1.50000	0.00500	-0.00500	-0.00103	
<b>DIST_2P00(1)</b>			<b>POI</b>				
	Z	2.00096	2.00000	0.01000	-0.01000	0.00096	
<b>DIST_3P31</b>			<b>POI</b>				
	X	-3.31066	3.31000	0.01000	-0.01000	0.00066	
<b>DIA_P052</b>			<b>CIR</b>				
	DM	0.04979	0.05200	0.00500	-0.00500	-0.00221	
	X	-0.05917	0.06000	0.01000	-0.01000	-0.00083	
	Z	2.44182	2.44000	0.01000	-0.01000	0.00182	
<b>RAD_P13</b>			<b>CIR</b>				
	RA	0.12763	0.13000	0.01000	-0.01000	-0.00237	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 06-Aug-07, 08:49:05			PF23803605			Page 2 of 2	