

Quindos Measuring Report



3D-Application Center

Description	GEARBOX BRACKET	Customer	R. ATKINSON
Drawing Number	PF-391-255-83 R0	Serial Number	1
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24242-7	Department	
Inspector	kcaban	Inspection Date	04-DEC-2008, 13:08:10
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.01.8086-
User Name	kcaban	WKP Name	PF39125583

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
SQRNS_AB		PLA					
	SQRNES	0.00059	0.00000	0.00500	0.00000	0.00059	
SQRNS_AC		PLA					
	SQRNES	0.00236	0.00000	0.00500	0.00000	0.00236	
DIST_6P06		POI					
	X	-6.06204	6.06000	0.02000	-0.02000	0.00204	
DIA_P188(1)		CIR					
	DM	0.19435	0.18800	0.01000	-0.00200	0.00635	
	X	-3.42032	3.42200			-0.00168	
	Z	0.80902	0.80900			0.00002	
POS_P188(1)		POI					
	POSITN	0.00336	0.00000	0.01400	0.00000	0.00336	
	POSMMC	0.00336	0.00000	0.02221	0.00000	0.00336	
DIA_P188(2)		CIR					
	DM	0.19448	0.18800	0.01000	-0.00200	0.00648	
	X	-3.42052	3.42200			-0.00148	
	Z	2.59073	2.59100			-0.00027	
POS_P188(2)		POI					
	POSITN	0.00301	0.00000	0.01400	0.00000	0.00301	
	POSMMC	0.00301	0.00000	0.02238	0.00000	0.00301	
DIA_P188(3)		CIR					
	DM	0.19437	0.18800	0.01000	-0.00200	0.00637	
	X	-5.20269	5.20400			-0.00131	
	Z	2.59044	2.59100			-0.00056	
POS_P188(3)		POI					
	POSITN	0.00285	0.00000	0.01400	0.00000	0.00285	
	POSMMC	0.00285	0.00000	0.02231	0.00000	0.00285	
DIA_P188(4)		CIR					
	DM	0.19429	0.18800	0.01000	-0.00200	0.00629	
	X	-5.20198	5.20400			-0.00202	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIA_P188(4)			CIR				◀
Z		0.80791	0.80900			-0.00109	
POS_P188(4)			POI				
POSITN		0.00459	0.00000	0.01400	0.00000	0.00459	
POSMMC		0.00459	0.00000	0.02205	0.00000	0.00459	
DIA_1P73			CIR				
DM		1.73273	1.73000	0.02000	-0.02000	0.00273	
X		-4.31172	4.31300			-0.00128	
Z		1.69899	1.70000			-0.00101	
POS_1P73			POI				
POSITN		0.00327	0.00000	0.08000	0.00000	0.00327	
POSMMC		0.00327	0.00000	0.10198	0.00000	0.00327	
DAT\$CIR_D			CIR				
DM		1.50577	1.50600	0.00200	-0.00200	-0.00023	
Y		2.21976	2.21800			0.00176	
Z		2.68888	2.68800			0.00088	
POS\$CIR_D			POI				
POSITN		0.00393	0.00000	0.01000	0.00000	0.00393	
POSMMC		0.00393	0.00000	0.01153	0.00000	0.00393	
POS\$THRD(1)			AXI				
POSITN		0.00616	0.00000	0.01400	0.00000	0.00616	
POS\$THRD(2)			AXI				
POSITN		0.00512	0.00000	0.01400	0.00000	0.00512	
POS\$THRD(3)			AXI				
POSITN		0.00226	0.00000	0.01400	0.00000	0.00226	
POS\$THRD(4)			AXI				
POSITN		0.00360	0.00000	0.01400	0.00000	0.00360	
DIST_1P856			AXI				
DY		1.85595	1.85600			-0.00005	
DZ		1.85410	1.85600			-0.00190	
DIST_1P856(1)			AXI				
DY		1.85514	1.85600			-0.00086	
DZ		-1.85684	1.85600			0.00084	
DIST_P38(1)			POI				
X		-0.38227	0.38000	0.02000	-0.02000	0.00227	
DIST_P38(2)			POI				
Y		0.38361	0.38000	0.02000	-0.02000	0.00361	
CBORE_P321			CIR				
DM		0.32179	0.32100	0.01100	-0.01100	0.00079	
DEPTH_P230			AXI				
DY		-0.23132	0.23000	0.03000	-0.03000	0.00132	
PLA_P38			PLA				
FORM		0.00136					
Z		0.37918	0.38000	0.02000	-0.02000	-0.00082	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PAR_A		PLA					
PARALL		0.00462	0.00000	0.00500	0.00000	0.00462	
DIA_P281(1)		CIR					
DM		0.28170	0.28100	0.01500	-0.00200	0.00070	
X		-3.00149	3.00000			0.00149	
Y		1.37392	1.37500			-0.00108	
POS_P281(1)		POI					
POSITN		0.00369	0.00000	0.01400	0.00000	0.00369	
POSMMC		0.00369	0.00000	0.01666	0.00000	0.00369	
DIA_P281(2)		CIR					
DM		0.28184	0.28100	0.01500	-0.00200	0.00084	
X		-3.00047	3.00000			0.00047	
Y		3.06358	3.06300			0.00058	
POS_P281(2)		POI					
POSITN		0.00150	0.00000	0.01400	0.00000	0.00150	
POSMMC		0.00150	0.00000	0.01681	0.00000	0.00150	
DIA_P281(3)		CIR					
DM		0.28166	0.28100	0.01500	-0.00200	0.00066	
X		-5.62490	5.62500			-0.00010	
Y		3.06323	3.06300			0.00023	
POS_P281(3)		POI					
POSITN		0.00051	0.00000	0.01400	0.00000	0.00051	
POSMMC		0.00051	0.00000	0.01659	0.00000	0.00051	
DIA_P281(4)		CIR					
DM		0.28167	0.28100	0.01500	-0.00200	0.00067	
X		-5.62609	5.62500			0.00109	
Y		1.37377	1.37500			-0.00123	
POS_P281(4)		POI					
POSITN		0.00329	0.00000	0.01400	0.00000	0.00329	
POSMMC		0.00329	0.00000	0.01661	0.00000	0.00329	
RAD_P75		CIR					
RA		0.75003	0.75000	0.00000	-0.75000	0.00003	
CHAM\$DIST_P25		AXI					
DX		0.24917	0.25000	0.02000	-0.02000	-0.00083	
DY		0.24877	0.25000	0.02000	-0.02000	-0.00123	
PA_PXPY		44.95428	45.00000	0.50000	-0.50000	-0.04572	
PLA_A		PLA					
FORM		0.00041	0.00000	0.00500	0.00000	0.00041	