

Quindos Measuring Report



3D-Application Center

Description	GEARBOX BRACKET	Customer	R. ATKINSON
Drawing Number	PF-391-255-83 R0	Serial Number	004
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24242-7	Department	
Inspector	kcaban	Inspection Date	05-DEC-2008, 09:21:18
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.01.8086-
User Name	kcaban	WKP Name	PF39125583

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
SQRNS_AB		PLA					
	SQRNES	0.00125	0.00000	0.00500	0.00000	0.00125	
SQRNS_AC		PLA					
	SQRNES	0.00125	0.00000	0.00500	0.00000	0.00125	
DIST_6P06		POI					
	X	-6.06168	6.06000	0.02000	-0.02000	0.00168	
DIST_3P82		POI					
	Z	3.82055	3.82000	0.02000	-0.02000	0.00055	
DIA_P188(1)		CIR					
	DM	0.19439	0.18800	0.01000	-0.00200	0.00639	
	X	-3.42095	3.42200			-0.00105	
	Z	0.80911	0.80900			0.00011	
POS_P188(1)		POI					
	POSITN	0.00212	0.00000	0.01400	0.00000	0.00212	
	POSMMC	0.00212	0.00000	0.02233	0.00000	0.00212	
DIA_P188(2)		CIR					
	DM	0.19449	0.18800	0.01000	-0.00200	0.00649	
	X	-3.42158	3.42200			-0.00042	
	Z	2.59136	2.59100			0.00036	
POS_P188(2)		POI					
	POSITN	0.00111	0.00000	0.01400	0.00000	0.00111	
	POSMMC	0.00111	0.00000	0.02235	0.00000	0.00111	
DIA_P188(3)		CIR					
	DM	0.19449	0.18800	0.01000	-0.00200	0.00649	
	X	-5.20294	5.20400			-0.00106	
	Z	2.59082	2.59100			-0.00018	
POS_P188(3)		POI					
	POSITN	0.00214	0.00000	0.01400	0.00000	0.00214	
	POSMMC	0.00214	0.00000	0.02236	0.00000	0.00214	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P188(4)		CIR					
DM		0.19435	0.18800	0.01000	-0.00200	0.00635	
X		-5.20276	5.20400			-0.00124	
Z		0.80875	0.80900			-0.00025	

POS_P188(4)		POI					
POSITN		0.00253	0.00000	0.01400	0.00000	0.00253	
POSMC		0.00253	0.00000	0.02223	0.00000	0.00253	

DIA_1P73		CIR					
DM		1.73259	1.73000	0.02000	-0.02000	0.00259	
X		-4.31213	4.31300			-0.00087	
Z		1.69961	1.70000			-0.00039	

POS_1P73		POI					
POSITN		0.00192	0.00000	0.08000	0.00000	0.00192	
POSMC		0.00192	0.00000	0.10170	0.00000	0.00192	

DAT\$CIR_D		CIR					
DM		1.50579	1.50600	0.00200	-0.00200	-0.00021	
Y		2.21947	2.21800			0.00147	
Z		2.68772	2.68800			-0.00028	

POS\$CIR_D		POI					
POSITN		0.00300	0.00000	0.01000	0.00000	0.00300	
POSMC		0.00300	0.00000	0.01154	0.00000	0.00300	

POS\$THRD(1)		AXI					
POSITN		0.00396	0.00000	0.01400	0.00000	0.00396	

POS\$THRD(2)		AXI					
POSITN		0.00584	0.00000	0.01400	0.00000	0.00584	

POS\$THRD(3)		AXI					
POSITN		0.00242	0.00000	0.01400	0.00000	0.00242	

POS\$THRD(4)		AXI					
POSITN		0.00357	0.00000	0.01400	0.00000	0.00357	

DIST_1P856		AXI					
DY		1.85618	1.85600			0.00018	
DZ		1.85515	1.85600			-0.00085	

DIST_1P856(1)		AXI					
DY		1.85447	1.85600			-0.00153	
DZ		-1.85679	1.85600			0.00079	

DIST_P38(1)		POI					
X		-0.38233	0.38000	0.02000	-0.02000	0.00233	

DIST_P38(2)		POI					
Y		0.38378	0.38000	0.02000	-0.02000	0.00378	

CBORE_P321		CIR					
DM		0.32263	0.32100	0.01100	-0.01100	0.00163	

DEPTH_P230		AXI					
DY		-0.23210	0.23000	0.03000	-0.03000	0.00210	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PLA_P38		PLA					
	FORM	0.00110					
	Z	0.38024	0.38000	0.02000	-0.02000	0.00024	
PAR_A		PLA					
	PARALL	0.00367	0.00000	0.00500	0.00000	0.00367	
DIA_P281(1)		CIR					
	DM	0.28165	0.28100	0.01500	-0.00200	0.00065	
	X	-3.00134	3.00000			0.00134	
	Y	1.37532	1.37500			0.00032	
POS_P281(1)		POI					
	POSITN	0.00276	0.00000	0.01400	0.00000	0.00276	
	POSMC	0.00276	0.00000	0.01657	0.00000	0.00276	
DIA_P281(2)		CIR					
	DM	0.28162	0.28100	0.01500	-0.00200	0.00062	
	X	-3.00097	3.00000			0.00097	
	Y	3.06351	3.06300			0.00051	
POS_P281(2)		POI					
	POSITN	0.00219	0.00000	0.01400	0.00000	0.00219	
	POSMC	0.00219	0.00000	0.01651	0.00000	0.00219	
DIA_P281(3)		CIR					
	DM	0.28158	0.28100	0.01500	-0.00200	0.00058	
	X	-5.62584	5.62500			0.00084	
	Y	3.06352	3.06300			0.00052	
POS_P281(3)		POI					
	POSITN	0.00198	0.00000	0.01400	0.00000	0.00198	
	POSMC	0.00198	0.00000	0.01651	0.00000	0.00198	
DIA_P281(4)		CIR					
	DM	0.28165	0.28100	0.01500	-0.00200	0.00065	
	X	-5.62642	5.62500			0.00142	
	Y	1.37504	1.37500			0.00004	
POS_P281(4)		POI					
	POSITN	0.00284	0.00000	0.01400	0.00000	0.00284	
	POSMC	0.00284	0.00000	0.01652	0.00000	0.00284	
RAD_P75		CIR					
	RA	0.74535	0.75000	0.00000	-0.75000	-0.00465	
CHAM\$AX(3)		AXI					
	Y	3.50176	3.50000	0.02000	-0.02000	0.00176	
CHAM\$DIST_P25		AXI					
	DX	0.24831	0.25000	0.02000	-0.02000	-0.00169	
	DY	0.24798	0.25000	0.02000	-0.02000	-0.00202	
	PA_PXPY	44.96154	45.00000	0.50000	-0.50000	-0.03846	
PLA_A		PLA					
	FORM	0.00019	0.00000	0.00500	0.00000	0.00019	