

Quindos Measuring Report



3D-Application Center

Description	GEARBOX BRACKET	Customer	R. ATKINSON
Drawing Number	PF-391-255-83 R0	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24242-7	Department	
Inspector	kcaban	Inspection Date	05-DEC-2008, 08:24:22
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.01.8086-
User Name	kcaban	WKP Name	PF39125583

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
SQRNS_AB		PLA					
	SQRNES	0.00087	0.00000	0.00500	0.00000	0.00087	
SQRNS_AC		PLA					
	SQRNES	0.00176	0.00000	0.00500	0.00000	0.00176	
DIST_6P06		POI					
	X	-6.06259	6.06000	0.02000	-0.02000	0.00259	
DIST_3P82		POI					
	Z	3.82022	3.82000	0.02000	-0.02000	0.00022	
DIA_P188(1)		CIR					
	DM	0.19432	0.18800	0.01000	-0.00200	0.00632	
	X	-3.42027	3.42200			-0.00173	
	Z	0.80836	0.80900			-0.00064	
POS_P188(1)		POI					
	POSITN	0.00369	0.00000	0.01400	0.00000	0.00369	
	POSMMC	0.00369	0.00000	0.02224	0.00000	0.00369	
DIA_P188(2)		CIR					
	DM	0.19433	0.18800	0.01000	-0.00200	0.00633	
	X	-3.42121	3.42200			-0.00079	
	Z	2.59093	2.59100			-0.00007	
POS_P188(2)		POI					
	POSITN	0.00158	0.00000	0.01400	0.00000	0.00158	
	POSMMC	0.00158	0.00000	0.02220	0.00000	0.00158	
DIA_P188(3)		CIR					
	DM	0.19439	0.18800	0.01000	-0.00200	0.00639	
	X	-5.20318	5.20400			-0.00082	
	Z	2.58960	2.59100			-0.00140	
POS_P188(3)		POI					
	POSITN	0.00324	0.00000	0.01400	0.00000	0.00324	
	POSMMC	0.00324	0.00000	0.02236	0.00000	0.00324	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P188(4)		CIR					
DM		0.19434	0.18800	0.01000	-0.00200	0.00634	
X		-5.20206	5.20400			-0.00194	
Z		0.80775	0.80900			-0.00125	

POS_P188(4)		POI					
POSITN		0.00462	0.00000	0.01400	0.00000	0.00462	
POSMC		0.00462	0.00000	0.02231	0.00000	0.00462	

DIA_1P73		CIR					
DM		1.73272	1.73000	0.02000	-0.02000	0.00272	
X		-4.31169	4.31300			-0.00131	
Z		1.69865	1.70000			-0.00135	

POS_1P73		POI					
POSITN		0.00376	0.00000	0.08000	0.00000	0.00376	
POSMC		0.00376	0.00000	0.10206	0.00000	0.00376	

DAT\$CIR_D		CIR					
DM		1.50781	1.50600	0.00200	-0.00200	0.00181	
Y		2.21868	2.21800			0.00068	
Z		2.68723	2.68800			-0.00077	

POS\$CIR_D		POI					
POSITN		0.00205	0.00000	0.01000	0.00000	0.00205	
POSMC		0.00205	0.00000	0.01354	0.00000	0.00205	

POS\$THRD(1)		AXI					
POSITN		0.00641	0.00000	0.01400	0.00000	0.00641	

POS\$THRD(2)		AXI					
POSITN		0.00477	0.00000	0.01400	0.00000	0.00477	

POS\$THRD(3)		AXI					
POSITN		0.00220	0.00000	0.01400	0.00000	0.00220	

POS\$THRD(4)		AXI					
POSITN		0.00352	0.00000	0.01400	0.00000	0.00352	

DIST_1P856		AXI					
DY		1.85366	1.85600			-0.00234	
DZ		1.85583	1.85600			-0.00017	

DIST_1P856(1)		AXI					
DY		1.85583	1.85600			-0.00017	
DZ		-1.85667	1.85600			0.00067	

DIST_P38(1)		POI					
X		-0.38192	0.38000	0.02000	-0.02000	0.00192	

DIST_P38(2)		POI					
Y		0.38476	0.38000	0.02000	-0.02000	0.00476	

CBORE_P321		CIR					
DM		0.32316	0.32100	0.01100	-0.01100	0.00216	

DEPTH_P230		AXI					
DY		-0.23195	0.23000	0.03000	-0.03000	0.00195	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PLA_P38		PLA					
	FORM	0.00143					
	Z	0.37879	0.38000	0.02000	-0.02000	-0.00121	
PAR_A		PLA					
	PARALL	0.00461	0.00000	0.00500	0.00000	0.00461	
DIA_P281(1)		CIR					
	DM	0.28177	0.28100	0.01500	-0.00200	0.00077	
	X	-3.00107	3.00000			0.00107	
	Y	1.37501	1.37500			0.00001	
POS_P281(1)		POI					
	POSITN	0.00214	0.00000	0.01400	0.00000	0.00214	
	POSMC	0.00214	0.00000	0.01670	0.00000	0.00214	
DIA_P281(2)		CIR					
	DM	0.28171	0.28100	0.01500	-0.00200	0.00071	
	X	-3.00025	3.00000			0.00025	
	Y	3.06319	3.06300			0.00019	
POS_P281(2)		POI					
	POSITN	0.00064	0.00000	0.01400	0.00000	0.00064	
	POSMC	0.00064	0.00000	0.01665	0.00000	0.00064	
DIA_P281(3)		CIR					
	DM	0.28165	0.28100	0.01500	-0.00200	0.00065	
	X	-5.62546	5.62500			0.00046	
	Y	3.06320	3.06300			0.00020	
POS_P281(3)		POI					
	POSITN	0.00100	0.00000	0.01400	0.00000	0.00100	
	POSMC	0.00100	0.00000	0.01658	0.00000	0.00100	
DIA_P281(4)		CIR					
	DM	0.28168	0.28100	0.01500	-0.00200	0.00068	
	X	-5.62553	5.62500			0.00053	
	Y	1.37467	1.37500			-0.00033	
POS_P281(4)		POI					
	POSITN	0.00125	0.00000	0.01400	0.00000	0.00125	
	POSMC	0.00125	0.00000	0.01652	0.00000	0.00125	
RAD_P75		CIR					
	RA	0.75002	0.75000	0.00000	-0.75000	0.00002	
CHAM\$AX(3)		AXI					
	Y	3.50164	3.50000	0.02000	-0.02000	0.00164	
CHAM\$DIST_P25		AXI					
	DX	0.24889	0.25000	0.02000	-0.02000	-0.00111	
	DY	0.24856	0.25000	0.02000	-0.02000	-0.00144	
	PA_PXPY	44.96173	45.00000	0.50000	-0.50000	-0.03827	
PLA_A		PLA					
	FORM	0.00040	0.00000	0.00500	0.00000	0.00040	