

# Quindos Measuring Report



3D-Application Center

Description	(MOUNT PLATE, TYPE	Customer	R. ATKINSON
Drawing Number	PF-391-255-03 R0	Serial Number	1
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24242-19	Department	
Inspector	kcaban	Inspection Date	09-DEC-2008, 07:49:20
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.01.8086-
User Name	kcaban	WKP Name	NO\$NAME(1)

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00409	0.00000	0.00500	0.00000	0.00409	
<b>DIST_4P80</b>		<b>POI</b>					
Y		-4.80093	4.80000	0.02000	-0.02000	0.00093	
<b>DIST_15P75</b>		<b>POI</b>					
X		15.75323	15.75000	0.02000	-0.02000	0.00323	
<b>DIA_P228(1)</b>		<b>CIR</b>					
DM		0.23467	0.22800	0.01500	-0.00200	0.00667	
X		4.42928	4.43000			-0.00072	
Y		-1.41772	1.41700			0.00072	
<b>POS_P228(1)</b>		<b>POI</b>					
POSITN		0.00204	0.00000	0.01300	0.00000	0.00204	
POSMMC		0.00204	0.00000	0.02164	0.00000	0.00204	
<b>DIA_P228(2)</b>		<b>CIR</b>					
DM		0.23447	0.22800	0.01500	-0.00200	0.00647	
X		5.41422	5.41400			0.00022	
Y		-0.72850	0.72800			0.00050	
<b>POS_P228(2)</b>		<b>POI</b>					
POSITN		0.00109	0.00000	0.01300	0.00000	0.00109	
POSMMC		0.00109	0.00000	0.02144	0.00000	0.00109	
<b>DIA_P228(3)</b>		<b>CIR</b>					
DM		0.23460	0.22800	0.01500	-0.00200	0.00660	
X		5.41565	5.41400			0.00165	
Y		-1.90685	1.90900			-0.00215	
<b>POS_P228(3)</b>		<b>POI</b>					
POSITN		0.00543	0.00000	0.01300	0.00000	0.00543	
POSMMC		0.00543	0.00000	0.02141	0.00000	0.00543	
<b>DIA_P228(4)</b>		<b>CIR</b>					
DM		0.23483	0.22800	0.01500	-0.00200	0.00683	
X		10.33477	10.33600			-0.00123	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 09-Dec-08, 07:49:41		NO\$NAME(1)				Page 1 of 2	

Date: 09-Dec-08, 07:49:41			NO\$NAME(1)			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DIA_P228(4)</b>			<b>CIR</b>				◀
Y		-2.89352	2.89400			-0.00048	
<b>POS_P228(4)</b>			<b>POI</b>				
POSITN		0.00265	0.00000	0.01300	0.00000	0.00265	
POSMMC		0.00265	0.00000	0.02152	0.00000	0.00265	
<b>DIA_P228(5)</b>			<b>CIR</b>				
DM		0.23607	0.22800	0.01000	-0.00200	0.00807	
X		10.33806	10.33600			0.00206	
Y		-4.07299	4.07500			-0.00201	
<b>POS_P228(5)</b>			<b>POI</b>				
POSITN		0.00577	0.00000	0.01300	0.00000	0.00577	
POSMMC		0.00577	0.00000	0.02280	0.00000	0.00577	
<b>DIA_P228(1)</b>			<b>CIR</b>				
DM		0.23467	0.22800	0.01000	-0.00200	0.00667	
X		4.42928	4.43000			-0.00072	
Y		-1.41772	1.41700			0.00072	
<b>DIA_P228(2)</b>			<b>CIR</b>				
DM		0.23447	0.22800	0.01000	-0.00200	0.00647	
X		5.41422	5.41400			0.00022	
Y		-0.72850	0.72800			0.00050	
<b>DIA_P228(3)</b>			<b>CIR</b>				
DM		0.23460	0.22800	0.01000	-0.00200	0.00660	
X		5.41565	5.41400			0.00165	
Y		-1.90685	1.90900			-0.00215	
<b>DIA_P228(4)</b>			<b>CIR</b>				
DM		0.23483	0.22800	0.01000	-0.00200	0.00683	
X		10.33477	10.33600			-0.00123	
Y		-2.89352	2.89400			-0.00048	
<b>POS_P228(1)</b>			<b>POI</b>				
POSITN		0.00204	0.00000	0.01300	0.00000	0.00204	
POSMMC		0.00204	0.00000	0.02164	0.00000	0.00204	
<b>POS_P228(2)</b>			<b>POI</b>				
POSITN		0.00109	0.00000	0.01300	0.00000	0.00109	
POSMMC		0.00109	0.00000	0.02144	0.00000	0.00109	
<b>POS_P228(3)</b>			<b>POI</b>				
POSITN		0.00543	0.00000	0.01300	0.00000	0.00543	
POSMMC		0.00543	0.00000	0.02141	0.00000	0.00543	
<b>POS_P228(4)</b>			<b>POI</b>				
POSITN		0.00265	0.00000	0.01300	0.00000	0.00265	
POSMMC		0.00265	0.00000	0.02152	0.00000	0.00265	
<b>DIA_P228(6)</b>			<b>CIR</b>				
DM		0.23519	0.22800	0.01000	-0.00200	0.00719	
X		11.31916	11.32000			-0.00084	
Y		-3.38349	3.38600			-0.00251	
<b>POS_P228(6)</b>			<b>POI</b>				
POSITN		0.00528	0.00000	0.01300	0.00000	0.00528	
POSMMC		0.00528	0.00000	0.02217	0.00000	0.00528	