

Quindos Measuring Report



3D-Application Center

Description	(MOUNT PLATE TYPE A	Customer	R. ATKINSON
Drawing Number	PF-391-255-48 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24242-18	Department	
Inspector	kcaban	Inspection Date	08-DEC-2008, 12:49:50
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.01.8086-
User Name	kcaban	WKP Name	NO\$NAME(1)

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00175	0.00000	0.00500	0.00000	0.00175	
DIST_5P15		POI					
Y		5.14955	5.15000	0.02000	-0.02000	-0.00045	
DIST_17P32		POI					
X		17.31999	17.32000	0.02000	-0.02000	-0.00001	
AXI(1)		AXI					
PA_PXPY		-45.01513	45.00000	0.50000	-0.50000	0.01513	
PT(1)		POI					
X		1.49959	1.50000	0.02000	-0.02000	-0.00041	
PT(2)		POI					
Y		1.50092	1.50000	0.02000	-0.02000	0.00092	
DIA_P228(1)		CIR					
DM		0.23560	0.22800	0.01500	-0.00200	0.00760	
X		5.21741	5.21700			0.00041	
Y		1.34314	1.34300			0.00014	
POS_P228(1)		POI					
POSITN		0.00087	0.00000	0.01300	0.00000	0.00087	
POSMC		0.00087	0.00000	0.02259	0.00000	0.00087	
DIA_P228(2)		CIR					
DM		0.23556	0.22800	0.01500	-0.00200	0.00756	
X		6.20134	6.20100			0.00034	
Y		0.65442	0.65400			0.00041	
POS_P228(2)		POI					
POSITN		0.00108	0.00000	0.01300	0.00000	0.00108	
POSMC		0.00108	0.00000	0.02249	0.00000	0.00108	
DIA_P228(3)		CIR					
DM		0.23570	0.23500	0.01500	-0.00200	0.00070	
X		6.20200	6.20100			0.00100	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P228(3)			CIR				
Y		1.83424	1.83500			-0.00076	◀
POS_P228(3)			POI				
POSITN		0.00251	0.00000	0.01300	0.00000	0.00251	
POSMMC		0.00251	0.00000	0.01567	0.00000	0.00251	
DIA_P228(4)			CIR				
DM		0.23580	0.22800	0.01500	-0.00200	0.00780	
X		11.12249	11.12200			0.00049	
Y		2.81767	2.81900			-0.00133	
POS_P228(4)			POI				
POSITN		0.00284	0.00000	0.01300	0.00000	0.00284	
POSMMC		0.00284	0.00000	0.02255	0.00000	0.00284	
DIA_P228(5)			CIR				
DM		0.23522	0.22800	0.01500	-0.00200	0.00722	
X		11.12267	11.12200			0.00067	
Y		3.99864	4.00000			-0.00136	
POS_P228(5)			POI				
POSITN		0.00303	0.00000	0.01300	0.00000	0.00303	
POSMMC		0.00303	0.00000	0.02200	0.00000	0.00303	
DIA_P228(6)			CIR				
DM		0.23535	0.22800	0.01500	-0.00200	0.00735	
X		12.10615	12.10600			0.00015	
Y		3.30942	3.31100			-0.00158	
POS_P228(6)			POI				
POSITN		0.00317	0.00000	0.01300	0.00000	0.00317	
POSMMC		0.00317	0.00000	0.02206	0.00000	0.00317	
THRD(1)			CYL				
X		2.75698	2.75600			0.00098	
Y		1.42064	1.42100			-0.00036	
POS\$THRD(1)			AXI				
POSITN		0.00209	0.00000	0.01500	0.00000	0.00209	
POSMMC		0.00209	0.00000	0.01894	0.00000	0.00209	
THRD(2)			CYL				
X		6.69454	6.69300			0.00154	
Y		3.23328	3.23300			0.00028	
POS\$THRD(2)			AXI				
POSITN		0.00315	0.00000	0.01500	0.00000	0.00315	
POSMMC		0.00315	0.00000	0.01894	0.00000	0.00315	
THRD(3)			CYL				
X		10.63051	10.63000			0.00051	
Y		1.42038	1.42100			-0.00062	
POS\$THRD(3)			AXI				
POSITN		0.00163	0.00000	0.01500	0.00000	0.00163	
POSMMC		0.00163	0.00000	0.01894	0.00000	0.00163	
THRD(4)			CYL				
X		14.56617	14.56700			-0.00083	▶

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
THRD(4)			CYL				◀
	Y	3.23210	3.23300			-0.00090	
POS\$THRD(4)			AXI				
	POSITN	0.00314	0.00000	0.01500	0.00000	0.00314	
	POSMMC	0.00314	0.00000	0.01894	0.00000	0.00314	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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