

Quindos Measuring Report



3D-Application Center

Description	(MOUNT PLT TY H, THK	Customer	R. ATKINSON
Drawing Number	PF-391-255-78 R0	Serial Number	1
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24242-13	Department	
Inspector	kcaban	Inspection Date	03-DEC-2008, 10:20:06
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.01.8086-
User Name	kcaban	WKP Name	PF39125578

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00172	0.00000	0.00500	0.00000	0.00172	
DIST_10P25		PLA					
Y		-10.26013	10.25000	0.02000	-0.02000	0.01013	
DIST_7P50		PLA					
X		7.50684	7.50000	0.02000	-0.02000	0.00684	
DIST_P50		PLA					
Z		-0.49821	0.50000	0.00000	-0.04000	-0.00179	
DIA_P266(1)		CIR					
DM		0.27550	0.26600	0.01500	-0.00200	0.00950	
X		0.68041	0.67900			0.00141	
Y		-4.22266	4.21900			0.00366	
POS_P266(1)		POI					
POSITN		0.00785	0.00000	0.01400	0.00000	0.00785	
POSMMC		0.00785	0.00000	0.02485	0.00000	0.00785	
DIA_P266(2)		CIR					
DM		0.27601	0.26600	0.01500	-0.00200	0.01001	
X		2.48990	2.49000			-0.00010	
Y		-4.22292	4.21900			0.00392	
POS_P266(2)		POI					
POSITN		0.00784	0.00000	0.01400	0.00000	0.00784	
POSMMC		0.00784	0.00000	0.02598	0.00000	0.00784	
DIA_P266(3)		CIR					
DM		0.27568	0.26600	0.01500	-0.00200	0.00968	
X		5.01117	5.01000			0.00117	
Y		-6.03527	6.03100			0.00427	
POS_P266(3)		POI					
POSITN		0.00885	0.00000	0.01400	0.00000	0.00885	
POSMMC		0.00885	0.00000	0.02519	0.00000	0.00885	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P266(4)		CIR					
DM		0.28255	0.26600	0.01500	-0.00200	0.01655	
X		6.82167	6.82100			0.00067	
Y		-6.03466	6.03100			0.00366	
POS_P266(4)		POI					
POSITN		0.00744	0.00000	0.01400	0.00000	0.00744	
POSMC		0.00744	0.00000	0.03100	0.00000	0.00744	
CBORE_P472		CIR					
DM		0.47297	0.47200	0.01600	-0.01600	0.00097	
DEPTH_P256		POI					
Z		-0.25130	0.25600	0.03000	-0.03000	-0.00470	
PROJ\$PT(1)		POI					
X		5.75035	5.75000			0.00035	
Y		-8.28062	8.27500			0.00562	
Z		0.58100	0.58100			0.00000	
POS_PROJ\$PT(1)		POI					
POSITN		0.01127	0.00000	0.01400	0.00000	0.01127	
PROJ\$PT(2)		POI					
X		1.75039	1.75000			0.00039	
Y		-5.12873	5.12500			0.00373	
Z		0.58100	0.58100			0.00000	
POS_PROJ\$PT(2)		POI					
POSITN		0.00750	0.00000	0.01400	0.00000	0.00750	
PROJ\$PT(3)		POI					
X		1.74987	1.75000			-0.00013	
Y		-1.97675	1.97500			0.00175	
Z		0.58100	0.58100			0.00000	
POS_PROJ\$PT(3)		POI					
POSITN		0.00351	0.00000	0.01400	0.00000	0.00351	
PLA\$OPP		PLA					
FORM		0.00149	0.00000	0.00500	0.00000	0.00149	