

Quindos Measuring Report



3D-Application Center

Description	GEARBOX BRACKET	Customer	R. ATKINSON
Drawing Number	PF-391-255-83 R0	Serial Number	006
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24241-7	Department	
Inspector	kcaban	Inspection Date	05-DEC-2008, 10:12:39
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.01.8086-
User Name	kcaban	WKP Name	PF39125583

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
SQRNS_AB		PLA					
	SQRNES	0.00268	0.00000	0.00500	0.00000	0.00268	
SQRNS_AC		PLA					
	SQRNES	0.00080	0.00000	0.00500	0.00000	0.00080	
DIST_6P06		POI					
	X	-6.06135	6.06000	0.02000	-0.02000	0.00135	
DIST_3P82		POI					
	Z	3.82104	3.82000	0.02000	-0.02000	0.00104	
DIA_P188(1)		CIR					
	DM	0.19440	0.18800	0.01000	-0.00200	0.00640	
	X	-3.42062	3.42200			-0.00138	
	Z	0.80799	0.80900			-0.00101	
POS_P188(1)		POI					
	POSITN	0.00342	0.00000	0.01400	0.00000	0.00342	
	POSMMC	0.00342	0.00000	0.02231	0.00000	0.00342	
DIA_P188(2)		CIR					
	DM	0.19431	0.18800	0.01000	-0.00200	0.00631	
	X	-3.42141	3.42200			-0.00059	
	Z	2.59064	2.59100			-0.00036	
POS_P188(2)		POI					
	POSITN	0.00139	0.00000	0.01400	0.00000	0.00139	
	POSMMC	0.00139	0.00000	0.02229	0.00000	0.00139	
DIA_P188(3)		CIR					
	DM	0.19428	0.18800	0.01000	-0.00200	0.00628	
	X	-5.20287	5.20400			-0.00113	
	Z	2.58977	2.59100			-0.00123	
POS_P188(3)		POI					
	POSITN	0.00335	0.00000	0.01400	0.00000	0.00335	
	POSMMC	0.00335	0.00000	0.02215	0.00000	0.00335	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P188(4)		CIR					
DM		0.19429	0.18800	0.01000	-0.00200	0.00629	
X		-5.20237	5.20400			-0.00163	
Z		0.80725	0.80900			-0.00175	

POS_P188(4)		POI					
POSITN		0.00478	0.00000	0.01400	0.00000	0.00478	
POSMC		0.00478	0.00000	0.02225	0.00000	0.00478	

DIA_1P73		CIR					
DM		1.73293	1.73000	0.02000	-0.02000	0.00293	
X		-4.31198	4.31300			-0.00102	
Z		1.69940	1.70000			-0.00060	

POS_1P73		POI					
POSITN		0.00238	0.00000	0.08000	0.00000	0.00238	
POSMC		0.00238	0.00000	0.10209	0.00000	0.00238	

DAT\$CIR_D		CIR					
DM		1.50577	1.50600	0.00200	-0.00200	-0.00023	
Y		2.21993	2.21800			0.00193	
Z		2.68787	2.68800			-0.00013	

POS\$CIR_D		POI					
POSITN		0.00387	0.00000	0.01000	0.00000	0.00387	
POSMC		0.00387	0.00000	0.01152	0.00000	0.00387	

POS\$THRD(1)		AXI					
POSITN		0.00440	0.00000	0.01400	0.00000	0.00440	

POS\$THRD(2)		AXI					
POSITN		0.00538	0.00000	0.01400	0.00000	0.00538	

POS\$THRD(3)		AXI					
POSITN		0.00380	0.00000	0.01400	0.00000	0.00380	

POS\$THRD(4)		AXI					
POSITN		0.00211	0.00000	0.01400	0.00000	0.00211	

DIST_1P856		AXI					
DY		1.85859	1.85600			0.00259	
DZ		1.85443	1.85600			-0.00157	

DIST_1P856(1)		AXI					
DY		1.85391	1.85600			-0.00209	
DZ		-1.85817	1.85600			0.00217	

DIST_P38(1)		POI					
X		-0.38092	0.38000	0.02000	-0.02000	0.00092	

DIST_P38(2)		POI					
Y		0.38275	0.38000	0.02000	-0.02000	0.00275	

CBORE_P321		CIR					
DM		0.32268	0.32100	0.01100	-0.01100	0.00168	

DEPTH_P230		AXI					
DY		-0.23036	0.23000	0.03000	-0.03000	0.00036	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PLA_P38		PLA					
	FORM	0.00130					
	Z	0.37897	0.38000	0.02000	-0.02000	-0.00103	
PAR_A		PLA					
	PARALL	0.00373	0.00000	0.00500	0.00000	0.00373	
DIA_P281(1)		CIR					
	DM	0.28179	0.28100	0.01500	-0.00200	0.00079	
	X	-2.99943	3.00000			-0.00057	
	Y	1.37566	1.37500			0.00066	
POS_P281(1)		POI					
	POSITN	0.00174	0.00000	0.01400	0.00000	0.00174	
	POSMC	0.00174	0.00000	0.01667	0.00000	0.00174	
DIA_P281(2)		CIR					
	DM	0.28180	0.28100	0.01500	-0.00200	0.00080	
	X	-3.00034	3.00000			0.00034	
	Y	3.06331	3.06300			0.00031	
POS_P281(2)		POI					
	POSITN	0.00091	0.00000	0.01400	0.00000	0.00091	
	POSMC	0.00091	0.00000	0.01667	0.00000	0.00091	
DIA_P281(3)		CIR					
	DM	0.28184	0.28100	0.01500	-0.00200	0.00084	
	X	-5.62471	5.62500			-0.00029	
	Y	3.06323	3.06300			0.00023	
POS_P281(3)		POI					
	POSITN	0.00074	0.00000	0.01400	0.00000	0.00074	
	POSMC	0.00074	0.00000	0.01675	0.00000	0.00074	
DIA_P281(4)		CIR					
	DM	0.28176	0.28100	0.01500	-0.00200	0.00076	
	X	-5.62466	5.62500			-0.00034	
	Y	1.37523	1.37500			0.00023	
POS_P281(4)		POI					
	POSITN	0.00082	0.00000	0.01400	0.00000	0.00082	
	POSMC	0.00082	0.00000	0.01651	0.00000	0.00082	
RAD_P75		CIR					
	RA	0.74978	0.75000	0.00000	-0.75000	-0.00022	
CHAM\$AX(3)		AXI					
	Y	3.50048	3.50000	0.02000	-0.02000	0.00047	
CHAM\$DIST_P25		AXI					
	DX	0.24956	0.25000	0.02000	-0.02000	-0.00044	
	DY	0.24924	0.25000	0.02000	-0.02000	-0.00076	
	PA_PXPY	44.96294	45.00000	0.50000	-0.50000	-0.03706	
PLA_A		PLA					
	FORM	0.00066	0.00000	0.00500	0.00000	0.00066	