

# Quindos Measuring Report



3D-Application Center

Description	(MOUNT PLT TY F, THK)	Customer	R. ATKINSON
Drawing Number	PF-391-255-72 R0	Serial Number	1
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24241-18	Department	
Inspector	kcaban	Inspection Date	02-DEC-2008, 10:11:32
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.01.8086-
User Name	kcaban	WKP Name	NO\$NAME(1)

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00105	0.00000	0.00500	0.00000	0.00105	
<b>DIST_17P322</b>		<b>PLA</b>					
X		17.32155	17.32200	0.00500	-0.00500	-0.00045	
<b>PLA_45</b>		<b>PLA</b>					
PA_MXPY		-44.99017	45.00000	0.50000	-0.50000	-0.00983	
<b>DIST_5P15</b>		<b>PLA</b>					
Y		5.15184	5.15000	0.02000	-0.02000	0.00184	
<b>CHAM_1P50</b>		<b>AXI</b>					
X		1.50044	1.50000	0.02000	-0.02000	0.00044	
<b>DIA_P228(1)</b>		<b>CIR</b>					
DM		0.23555	0.22800	0.01500	-0.00200	0.00755	
X		2.42097	2.42100			-0.00003	
Y		1.34392	1.34300			0.00092	
<b>POS_P228(1)</b>		<b>POI</b>					
POSITN		0.00185	0.00000	0.01300	0.00000	0.00185	
POSMC		0.04688	0.00000	0.56379	0.00000	0.04688	
<b>DIA_P228(2)</b>		<b>CIR</b>					
DM		0.23562	0.22800	0.01500	-0.00200	0.00762	
X		3.40733	3.40600			0.00133	
Y		0.65468	0.65400			0.00068	
<b>POS_P228(2)</b>		<b>POI</b>					
POSITN		0.00298	0.00000	0.01300	0.00000	0.00298	
POSMC		0.07562	0.00000	0.57149	0.00000	0.07562	
<b>DIA_P228(3)</b>		<b>CIR</b>					
DM		0.23531	0.22800	0.01500	-0.00200	0.00731	
X		3.40769	3.40600			0.00169	
Y		1.83509	1.83500			0.00009	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>POS_P228(3)</b>		<b>POI</b>					
POSITN		0.00338	0.00000	0.01300	0.00000	0.00338	
POSMC		0.08577	0.00000	0.56248	0.00000	0.08577	
<b>DIA_P228(4)</b>		<b>CIR</b>					
DM		0.23545	0.22800	0.01500	-0.00200	0.00745	
X		8.32824	8.32700			0.00124	
Y		2.81909	2.81900			0.00009	
<b>POS_P228(4)</b>		<b>POI</b>					
POSITN		0.00249	0.00000	0.01300	0.00000	0.00249	
POSMC		0.06315	0.00000	0.56598	0.00000	0.06315	
<b>DIA_P228(5)</b>		<b>CIR</b>					
DM		0.23476	0.22800	0.01500	-0.00200	0.00676	
X		8.32744	8.32700			0.00044	
Y		4.00071	4.00000			0.00071	
<b>POS_P228(5)</b>		<b>POI</b>					
POSITN		0.00167	0.00000	0.01300	0.00000	0.00167	
POSMC		0.04236	0.00000	0.54992	0.00000	0.04236	
<b>DIA_P228(6)</b>		<b>CIR</b>					
DM		0.23474	0.22800	0.01500	-0.00200	0.00674	
X		9.31115	9.31100			0.00015	
Y		3.31173	3.31100			0.00073	
<b>POS_P228(6)</b>		<b>POI</b>					
POSITN		0.00149	0.00000	0.01300	0.00000	0.00149	
POSMC		0.03784	0.00000	0.54962	0.00000	0.03784	
<b>CBORE_P394</b>		<b>CIR</b>					
DM		0.39204	0.39400	0.01100	-0.01100	-0.00196	
<b>DEPTH_P269</b>		<b>POI</b>					
Z		-0.27531	0.26900	0.03000	-0.03000	0.00631	
<b>PROJ\$M6(1)</b>		<b>POI</b>					
X		2.75825	2.75600			0.00225	
Y		1.42271	1.42200			0.00071	
Z		0.62500	0.62500			0.00000	
<b>PROJ_POS\$M6(1)</b>		<b>POI</b>					
POSITN		0.00565	0.00000	0.01500	0.00000	0.00565	
<b>PROJ\$M6(2)</b>		<b>POI</b>					
X		6.69419	6.69300			0.00119	
Y		3.23221	3.23300			-0.00079	
Z		0.62500	0.62500			0.00000	
<b>PROJ_POS\$M6(2)</b>		<b>POI</b>					
POSITN		0.00286	0.00000	0.01500	0.00000	0.00286	
<b>PROJ\$M6(3)</b>		<b>POI</b>					
X		10.63058	10.63000			0.00058	
Y		1.42190	1.42100			0.00090	
Z		0.62500	0.62500			0.00000	
<b>PROJ_POS\$M6(3)</b>		<b>POI</b>					
POSITN		0.00215	0.00000	0.01500	0.00000	0.00215	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

**PROJ\$M6(4)**

**POI**

X		14.56905	14.56700			0.00205	
Y		3.23353	3.23300			0.00053	
Z		0.62500	0.62500			0.00000	

**PROJ\_POS\$M6(4)**

**POI**

POSITN		0.00423	0.00000	0.01500	0.00000	0.00423	
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**DIST\_1P00**

**POI**

Z		-0.99634	1.00000	0.00000	-0.04000	-0.00366	
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**PLA\$BOT**

**PLA**

FORM		0.00129	0.00000	0.00500	0.00000	0.00129	
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