

Quindos Measuring Report



3D-Application Center

Description	(MOUNT PLT TY H, THK	Customer	R. ATKINSON
Drawing Number	PF-391-255-78 R0	Serial Number	1
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24241-16	Department	
Inspector	kcaban	Inspection Date	03-DEC-2008, 12:50:23
Measuring Device	PMM 12 10 6	Measuring Program	Quindos7 - V 7.01.8086-
User Name	kcaban	WKP Name	PF39125578

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00208	0.00000	0.00500	0.00000	0.00208	
DIST_10P25		PLA					
Y		-10.25871	10.25000	0.02000	-0.02000	0.00871	
DIST_7P50		PLA					
X		7.50645	7.50000	0.02000	-0.02000	0.00645	
DIST_P50		PLA					
Z		-0.49812	0.50000	0.00000	-0.04000	-0.00188	
DIA_P266(1)		CIR					
DM		0.27593	0.26600	0.01500	-0.00200	0.00993	
X		0.68164	0.67900			0.00264	
Y		-4.22244	4.21900			0.00344	
POS_P266(1)		POI					
POSITN		0.00866	0.00000	0.01400	0.00000	0.00866	
POSMMC		0.00866	0.00000	0.02582	0.00000	0.00866	
DIA_P266(2)		CIR					
DM		0.27574	0.26600	0.01500	-0.00200	0.00974	
X		2.49196	2.49000			0.00196	
Y		-4.22230	4.21900			0.00330	
POS_P266(2)		POI					
POSITN		0.00767	0.00000	0.01400	0.00000	0.00767	
POSMMC		0.00767	0.00000	0.02546	0.00000	0.00767	
DIA_P266(3)		CIR					
DM		0.27578	0.26600	0.01500	-0.00200	0.00978	
X		5.01285	5.01000			0.00285	
Y		-6.03574	6.03100			0.00474	
POS_P266(3)		POI					
POSITN		0.01106	0.00000	0.01400	0.00000	0.01106	
POSMMC		0.01106	0.00000	0.02565	0.00000	0.01106	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P266(4)		CIR					
DM		0.27583	0.26600	0.01500	-0.00200	0.00983	
X		6.82370	6.82100			0.00270	
Y		-6.03622	6.03100			0.00522	
POS_P266(4)		POI					
POSITN		0.01174	0.00000	0.01400	0.00000	0.01174	
POSMC		0.01174	0.00000	0.02582	0.00000	0.01174	
CBORE_P472		CIR					
DM		0.47280	0.47200	0.01600	-0.01600	0.00080	
DEPTH_P256		POI					
Z		-0.25572	0.25600	0.03000	-0.03000	-0.00028	
PROJ\$PT(1)		POI					
X		5.75220	5.75000			0.00220	
Y		-8.28096	8.27500			0.00596	
Z		0.58100	0.58100			0.00000	
POS_PROJ\$PT(1)		POI					
POSITN		0.01271	0.00000	0.01400	0.00000	0.01271	
PROJ\$PT(2)		POI					
X		1.75204	1.75000			0.00204	
Y		-5.13052	5.12500			0.00552	
Z		0.58100	0.58100			0.00000	
POS_PROJ\$PT(2)		POI					
POSITN		0.01177	0.00000	0.01400	0.00000	0.01177	
PROJ\$PT(3)		POI					
X		1.75239	1.75000			0.00239	
Y		-1.97907	1.97500			0.00407	
Z		0.58100	0.58100			0.00000	
POS_PROJ\$PT(3)		POI					
POSITN		0.00944	0.00000	0.01400	0.00000	0.00944	
PLA\$OPP		PLA					
FORM		0.00227	0.00000	0.00500	0.00000	0.00227	