

Quindos Measuring Report



3D-Application Center

Description	SAMPLE HOLDER	Customer	C.L. CARR
Drawing Number	WI-CLC-09-10-09	Serial Number	002
Remarks		Article Number	
Supplier	C.L. CARR	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	96-8240-5	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	11-SEP-2009, 09:51:11
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9246-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DAT\$PLA **PLA**
 FORM 0.00015

DAT\$CIR_OD **CIR**
 FORM 0.00007
 DM 1.49830

! ---- 3x Hole Locations

CIR(1) **CIR**
 DM 0.12813
 X -0.32384
 Y 0.18789
 XY 0.37440

CIR(2) **CIR**
 DM 0.13127
 X 0.32265
 Y 0.18739
 XY 0.37312

CIR(3) **CIR**
 DM 0.13124
 X -0.00060
 Y -0.37307
 XY 0.37308

BC_DIA **CIR**
 DM 0.74706
 X -0.00074
 Y 0.00046

! ---- LOCATION/ANGLE OF CENTER HOLE

CYL(1) **CYL**
 FORM 0.00052
 DM 0.12649
 PA_PXPY 88.37208
 PA_PXPZ 88.68392



Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 11-Sep-09, 09:51:11						NO\$NAME	Page 1 of 2

Date: 11-Sep-09, 09:51:11			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

CYL(1) CYL ◀
 PA_PYPZ 51.04902

CYL\$PT POI
 X 0.01289
 Y 0.05936
 Z 0.00000

ELLIPSE ELL
 SM_DM 0.12893
 LA_DM 0.17286
 X 0.01297
 Y 0.06222

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 11-Sep-09, 09:51:11			NO\$NAME			Page 2 of 2	