

Quindos Measuring Report



3D-Application Center

Description	CHAMBER ASSY, GAS J	Customer	R. ATKINSON
Drawing Number	SC-391-240-70 R0	Serial Number	8833960-1
Remarks		Article Number	
Supplier	OSV (NOR-CAL)	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24421-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	11-MAR-2009, 11:42:19
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	SC39124070

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
SQRNS_A(1)		AXI					
	SQRNES	0.01550	0.00000	0.01000	0.00000	0.01550	0.00550 ◀
SQRNS_A(2)		AXI					
	SQRNES	0.02591	0.00000	0.01000	0.00000	0.02591	0.01591 ◀
DIST_15P74		AXI					
	DZ	-15.74046	15.74000	0.02000	-0.02000	0.00046	
DIST_9P54		AXI					
	DX	9.54454	9.54000	0.02000	-0.02000	0.00454	
DIST_10P91		PLA					
	Y	-10.95225	10.91000	0.02000	-0.02000	0.04225	0.02225 ◀
PAR_A		PLA					
	PARALL	0.00051	0.00000	0.01000	0.00000	0.00051	
DIST_9P54(1)		PLA					
	Y	9.50963	9.54000	0.02000	-0.02000	-0.03037	-0.01037 ◀
DIST_7P22		CIR					
	X	-0.00089	0.00000			0.00089	
	Z	-7.21465	7.22000			-0.00535	
CYL(1)		CYL					
	PA_PXPY	44.97843	45.00000	0.50000	-0.50000	-0.02157	
PLA(1)		PLA					
	PA_PXPY	44.90357	45.00000	0.50000	-0.50000	-0.09643	
CYL(2)		CYL					
	PA_MXPY	44.97746	45.00000	0.50000	-0.50000	-0.02254	
PLA(2)		PLA					
	PA_MXPY	45.37107	45.00000	0.50000	-0.50000	0.37107	
DIST_7P22(1)		CIR					
	Y	-0.01641	0.00000			0.01641	▷

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 12-Mar-09, 07:56:30				SC39124070			Page 1 of 2

Date: 12-Mar-09, 07:56:30			SC39124070			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_7P22(1)			CIR				
Z		-7.22173	7.22000	0.02000	-0.02000	0.00173	
MAN\$SYMPLA			PLA				
Z		-7.87023	7.87000			0.00023	
DIST_17P00			AXI				
DXYZ		17.08170	17.00000	0.02000	-0.02000	0.08170	0.06170 ◀
PA_PZMX		30.43858	30.00000	0.50000	-0.50000	0.43858	
DIST_17P00(2)			AXI				
DXYZ		17.07353	17.00000	0.02000	-0.02000	0.07353	0.05353 ◀
PA_PZPX		30.32186	30.00000	0.50000	-0.50000	0.32186	
DIST_2P30			CIR				
Z		-2.30293	2.30000	0.02000	-0.02000	0.00293	
POS(1)			POI				
X		-0.01385	0.00000	0.03000	-0.03000	0.01385	
PLA_45(1)			PLA				
PA_PYMX		44.95049	45.00000	0.50000	-0.50000	-0.04951	
DIST_2P86(1)			CYL				
Z		2.85926	2.86000	0.02000	-0.02000	-0.00074	
PLA_45(2)			PLA				
PA_PXPY		44.12590	45.00000	0.50000	-0.50000	-0.87411	-0.37411 ◀
DIST_2P86(2)			CYL				
Z		2.85383	2.86000	0.02000	-0.02000	-0.00617	
DIST_2P67(1)			POI				
Z		2.69022	2.67000	0.02000	-0.02000	0.02022	0.00022 ◀
DIST_2P67(2)			POI				
Z		2.68455	2.67000	0.02000	-0.02000	0.01455	
THRD(1)			CIR				
Y		-0.00682	0.00000	0.03000	-0.03000	0.00682	
THRD(1)			CIR				
Y		-0.00682	0.00000	0.03000	-0.03000	0.00682	
X		-7.04754					
PP_PXMY		179.94455					
THRD(2)			CIR				
X		10.78521					
Y		-0.06425	0.00000	0.03000	-0.03000	0.06425	0.03425 ◀
PP_PXPY		-0.34130					