

Quindos Measuring Report




3D-Application Center

Description	VAC CHAM ASSY, LOW	Customer	R. ATKINSON
Drawing Number	SC-391-211-20 R0	Serial Number	8840480-1
Remarks		Article Number	
Supplier	OSV (NOR-CAL)	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24420-3	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	17-MAR-2009, 07:59:47
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	sc39121120

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_10P56(1)		CIR					
Z		10.54299	10.56000	0.02000	-0.02000	-0.01701	
CYL(2)		CYL					
PA_PXPY		44.69194	45.00000	0.50000	-0.50000	-0.30806	
Z		8.54806	8.56000	0.02000	-0.02000	-0.01194	
IZ		8.54257	8.56000	0.02000	-0.02000	-0.01743	
CYL(1)		CYL					
PA_PXMY		45.30082	45.00000	0.50000	-0.50000	0.30082	
Z		10.58289	10.56000	0.02000	-0.02000	0.02289	
IZ		10.57091	10.56000	0.02000	-0.02000	0.01091	
DIST_10P00(1)		PLA					
Y		10.00302	10.00000	0.02000	-0.02000	0.00302	
PRO_6P63(2)		PLA					
Z		6.69335	6.63000			0.06335	
PRO_6P63(3)		PLA					
Z		6.63630	6.63000			0.00630	
PT(1)		POI					
XY		11.82548	11.80000	0.02000	-0.02000	0.02548	
PT(2)		POI					
XY		10.52093	10.50000	0.02000	-0.02000	0.02093	
PLA(1)		PLA					
PA_PXMY		45.15312	45.00000	0.50000	-0.50000	0.15312	
PLA(2)		PLA					
PA_PXPY		44.65355	45.00000	0.50000	-0.50000	-0.34645	
POI(1)		POI					
Z		15.20125	15.19000	0.02000	-0.02000	0.01125	
CIR(1)		CIR					
XY		13.48274	13.50000			-0.01726	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
CIR(1)			CIR				◀
	PP_PXPY	0.11462	0.00000			0.11462	
POS(1)			POI				
	POSITN	0.06407	0.00000	0.08000	0.00000	0.06407	
CIR(2)			CIR				
	XY	13.44382	13.50000			-0.05618	
	PP_MYMX	24.98371	25.00000			-0.01629	
CIR(3)			CIR				
	XY	13.45478	13.50000			-0.04522	
	PP_PYMX	24.75627	25.00000			-0.24373	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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