

Quindos Measuring Report



3D-Application Center

Description	VACUUM CHAMBER AS	Customer	R. ATKINSON
Drawing Number	SC-391-211-10	Serial Number	8840420-1
Remarks		Article Number	
Supplier	OSV (NOR-CAL)	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24420-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	16-MAR-2009, 07:57:47
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	sc39121110

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIST_8P25(1)			CIR				
Z		8.23325	8.25000	0.02000	-0.02000	-0.01675	
DIST_8P25(2)			CIR				
Z		8.23566	8.25000	0.02000	-0.02000	-0.01434	
DIST_8P25(2)			CIR				
Z		8.23566	8.25000	0.02000	-0.02000	-0.01434	
DIST_13P50			PLA				
X		13.50350	13.50000	0.02000	-0.02000	0.00350	
DIST_27			AXI				
DX		27.02286	27.00000			0.02286	
DIST_13P50(1)			PLA				
X		-13.51937	13.50000	0.02000	-0.02000	0.01937	
PAR_A			PLA				
PARALL		0.01419	0.00000	0.01000	0.00000	0.01419	0.00419
DIST_21P75			PLA				
Z		21.73026	21.75000	0.02000	-0.02000	-0.01974	
ANG_25			PLA				
PA_MYMX		25.16180	25.00000	0.50000	-0.50000	0.16180	
DISTANCE			AXI				
DZ		6.21095	6.21000	0.02000	-0.02000	0.00095	
CIR_42			CIR				
XY		11.24568					
PP_PYMX		41.94688	42.00000	0.50000	-0.50000	-0.05313	
DIST_3P63			CYL				
Z		3.62312	3.63000	0.02000	-0.02000	-0.00688	
PP_PXPY		44.93171	45.00000	0.50000	-0.50000	-0.06829	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_3P63(1)		CYL					
Z		3.36712	3.37000	0.02000	-0.02000	-0.00288	
PP_MYPX		41.96674	42.00000	0.50000	-0.50000	-0.03326	
PT(1)		POI					
XY		12.41362	12.40000	0.02000	-0.02000	0.01362	
CYL(1)		CYL					
PA_PXMY		44.79629	45.00000	0.50000	-0.50000	-0.20371	
PT(3)		POI					
X		0.07579	0.00000			0.07579	
Z		8.23447	8.25000			-0.01553	
DISTANCE(1)		AXI					
DXYZ		12.44951	12.45000	0.02000	-0.02000	-0.00049	
CYL(2)		CYL					
PA_PXPY		270.08880	270.00000			0.08880	
PA_PZMY		28.99083	29.51000	0.50000	-0.50000	-0.51917	-0.01917 ◀

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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