

# Quindos Measuring Report



3D-Application Center

Description	CHAMBER, DIFF PUMP	Customer	R. ATKINSON
Drawing Number	SC-391-210-20 R0	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24397-8	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	10-MAR-2009, 13:02:33
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9005-R-
User Name	kcaban	WKP Name	SC39121020

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DIST_3P21(1)</b>		<b>AXI</b>					
DX		3.16142	3.21000	0.02000	-0.02000	-0.04858	-0.02858 ◀
<b>DIST_13P00</b>		<b>AXI</b>					
DZ		-12.91666	12.95000			-0.03334	
<b>THRD_632_NRT</b>		<b>CIR</b>					
XY		0.81997	0.84400			-0.02403	
PP_PXPY		179.47231	180.00000			-0.52769	
X		-0.81993					
Y		0.00755					
<b>POS_632_NRT</b>		<b>POI</b>					
POSITN		0.05045	0.00000	0.01500	0.00000	0.05045	0.03545 ◀
<b>DIST_2P750</b>		<b>CIR</b>					
Y		0.01055	0.00000			0.01055	
Z		-2.74410	2.75000			-0.00590	
<b>DIST_3P21(2)</b>		<b>PLA</b>					
Y		3.17174	3.21000	0.02000	-0.02000	-0.03826	-0.01826 ◀
<b>DIST_2P750(2)</b>		<b>CIR</b>					
X		1.38967	1.37500	0.00500	-0.00500	0.01467	0.00967 ◀
Z		-2.74270	2.75000	0.00500	-0.00500	-0.00730	-0.00230 ◀
<b>DIST_3P38(1)</b>		<b>PLA</b>					
X		3.31891	3.33000	0.02000	-0.02000	-0.01109	
<b>DIST_2P750(3)</b>		<b>CIR</b>					
Y		-0.00637	0.00000			0.00637	
Z		-2.74074	2.75000	0.00500	-0.00500	-0.00926	-0.00426 ◀
<b>DIST_3P38(2)</b>		<b>PLA</b>					
X		-3.28414	3.33000	0.02000	-0.02000	-0.04586	-0.02586 ◀
<b>DIST_8P375</b>		<b>CIR</b>					
Y		0.01987	0.00000			0.01987	
Z		-8.34308	8.37500	0.00500	-0.00500	-0.03192	-0.02692 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIST_1P375</b>		<b>PLA</b>					
Y		-3.16849	3.21000	0.02000	-0.02000	-0.04151	-0.02151 ◀
<b>DIST_1P375</b>		<b>CIR</b>					
X		-1.34656	1.37500	0.00500	-0.00500	-0.02844	-0.02344 ◀
Z		-8.35367	8.37500	0.00500	-0.00500	-0.02133	-0.01633 ◀
<b>DIST_3P21(3)</b>		<b>PLA</b>					
Y		-3.16849	3.21000	0.02000	-0.02000	-0.04151	-0.02151 ◀
<b>THRD_632_RT(1)</b>		<b>CIR</b>					
XY		0.83610	0.84400			-0.00790	
PP_PXPY		179.32291	180.00000			-0.67709	
X		-0.83604					
Y		0.00988					
<b>POS_632_RT(1)</b>		<b>POI</b>					
POSITN		0.02537	0.00000	0.01500	0.00000	0.02537	0.01037 ◀
<b>THRD_632_RT(2)</b>		<b>CIR</b>					
XY		0.85282	0.84400			0.00882	
PP_PXPY		0.33797	0.00000			0.33797	
X		0.85281					
Y		0.00503					
<b>POS_632_RT(2)</b>		<b>POI</b>					
POSITN		0.02028	0.00000	0.01500	0.00000	0.02028	0.00528 ◀

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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