

# Quindos Measuring Report



3D-Application Center

Description	TANK FINAL ASSY	Customer	E. BONG
Drawing Number	SA-391-740-04	Serial Number	1003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24462-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-JUN-2009, 13:33:50
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9166-B
User Name	kcaban	WKP Name	SA39174004

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>THRD_51618(1)</b>		<b>CIR</b>					
	X	2.15097	2.15000			0.00097	
	Y	2.20502	2.20000			0.00502	
<b>POS_51618(1)</b>		<b>POI</b>					
	POSITN	0.01022	0.00000	0.01500	0.00000	0.01022	
<b>THRD_51618(2)</b>		<b>CIR</b>					
	X	2.15463	2.15000			0.00463	
	Y	-2.19498	2.20000			-0.00502	
<b>POS_51618(2)</b>		<b>POI</b>					
	POSITN	0.01366	0.00000	0.01500	0.00000	0.01366	
<b>THRD_51618(3)</b>		<b>CIR</b>					
	X	-7.13443	7.15000			-0.01557	
	Y	-2.22250	2.20000			0.02250	
<b>POS_51618(3)</b>		<b>POI</b>					
	POSITN	0.05473	0.00000	0.01500	0.00000	0.05473	0.03973 ◀
<b>THRD_51618(4)</b>		<b>CIR</b>					
	X	-7.15269	7.15000			0.00269	
	Y	2.16990	2.20000			-0.03010	
<b>POS_51618(4)</b>		<b>POI</b>					
	POSITN	0.06043	0.00000	0.01500	0.00000	0.06043	0.04543 ◀
<b>DX_9P300(1)</b>		<b>AXI</b>					
	DX	-9.30365	9.30000			0.00365	
<b>DX_9P300(2)</b>		<b>AXI</b>					
	DX	-9.28906	9.30000			-0.01094	
<b>DY_4P400(1)</b>		<b>AXI</b>					
	DY	-4.40000	4.40000			0.00000	
<b>DY_4P400(2)</b>		<b>AXI</b>					
	DY	-4.39241	4.40000			-0.00759	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 30-Jun-09, 13:33:50				SA39174004		Page 1 of 3	

Date: 30-Jun-09, 13:33:50			SA39174004			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>PROF(1)</b>			<b>PLA</b>				
Z		0.01630	0.00000	0.00500	-0.00500	0.01630	0.01130 ◀
<b>PROF(2)</b>			<b>PLA</b>				
Z		0.01947	0.00000	0.00500	-0.00500	0.01947	0.01447 ◀
<b>PROF(3)</b>			<b>PLA</b>				
Z		0.01364	0.00000	0.00500	-0.00500	0.01364	0.00864 ◀
<b>PROF(4)</b>			<b>PLA</b>				
Z		0.00955	0.00000	0.00500	-0.00500	0.00955	0.00455 ◀
<b>DAT\$CIR_C</b>			<b>CIR</b>				
FORM		0.00941					
DM		10.48595					
X		-2.50980	2.50000			0.00980	
Z		-6.85802	6.88000			-0.02198	
<b>DZ_10P60(1)</b>			<b>PLA</b>				
Z		-10.58814	10.60000	0.01000	-0.01000	-0.01186	-0.00186 ◀
<b>PAR_10P60(1)</b>			<b>PLA</b>				
PARALL		0.00427	0.00000	0.03000	0.00000	0.00427	
<b>DZ_10P60(2)</b>			<b>PLA</b>				
Z		-10.60158	10.60000	0.01000	-0.01000	0.00158	
<b>PAR_10P60(2)</b>			<b>PLA</b>				
PARALL		0.00613	0.00000	0.03000	0.00000	0.00613	
<b>DX_1P750(1)</b>			<b>PLA</b>				
X		-1.74334	1.75000	0.00500	-0.00500	-0.00666	-0.00166 ◀
<b>DX_1P750(2)</b>			<b>PLA</b>				
X		1.78655	1.75000	0.00500	-0.00500	0.03655	0.03155 ◀
<b>DX_3P500</b>			<b>AXI</b>				
DX		3.52989	3.50000	0.01000	-0.01000	0.02989	0.01989 ◀
<b>DZ_P375(1)</b>			<b>POI</b>				
Z		-0.38016	0.37500	0.00500	-0.00500	0.00516	0.00016 ◀
<b>DZ_P375(2)</b>			<b>POI</b>				
Z		-0.39015	0.37500	0.00500	-0.00500	0.01515	0.01015 ◀
<b>DZ_5P15(1)</b>			<b>POI</b>				
Z		-5.13537	5.15000	0.01000	-0.01000	-0.01463	-0.00463 ◀
<b>DZ_5P15(2)</b>			<b>POI</b>				
Z		-5.14199	5.15000	0.01000	-0.01000	-0.00801	
<b>DZ_6P88(1)</b>			<b>AXI</b>				
DZ		6.87432	6.88000	0.02000	-0.02000	-0.00568	
<b>DZ_6P88(2)</b>			<b>AXI</b>				
DZ		6.87748	6.88000	0.02000	-0.02000	-0.00252	
<b>DZ_6P88(3)</b>			<b>AXI</b>				
DZ		6.87165	6.88000	0.02000	-0.02000	-0.00835	

Date: 30-Jun-09, 13:33:50			SA39174004			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DZ_6P88(4)</b>			<b>AXI</b>				
	DZ	6.86757	6.88000	0.02000	-0.02000	-0.01243	
<b>DZ_5P52(1)</b>			<b>CIR</b>				
	Z	-5.51623	5.52000	0.01000	-0.01000	-0.00377	
<b>FLG_L</b>			<b>CIR</b>				
	Y	-0.00641	0.00000			0.00641	
	Z	-8.36028	8.38000	0.02000	-0.02000	-0.01972	
<b>DZ_5P52(2)</b>			<b>CIR</b>				
	Z	-5.50962	5.52000	0.01000	-0.01000	-0.01038	-0.00038 ◀
<b>FLG_R</b>			<b>CIR</b>				
	Y	0.00853	0.00000			0.00853	
	Z	-8.35190	8.38000	0.02000	-0.02000	-0.02810	-0.00810 ◀

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 30-Jun-09, 13:33:50			SA39174004			Page 3 of 3	