

Quindos Measuring Report













3D-Application Center

Description	TANK FINAL ASSY	Customer	E. BONG
Drawing Number	SA-391-740-04	Serial Number	1002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24462-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-JUN-2009, 12:33:57
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9166-B
User Name	kcaban	WKP Name	SA39174004

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
THRD_51618(1)		CIR					
X		2.15157	2.15000			0.00157	
Y		2.19406	2.20000			-0.00594	
POS_51618(1)		POI					
POSITN		0.01228	0.00000	0.01500	0.00000	0.01228	
THRD_51618(2)		CIR					
X		2.15152	2.15000			0.00152	
Y		-2.19187	2.20000			-0.00813	
POS_51618(2)		POI					
POSITN		0.01653	0.00000	0.01500	0.00000	0.01653	0.00153 ◀
THRD_51618(3)		CIR					
X		-7.16046	7.15000			0.01046	
Y		-2.19301	2.20000			-0.00699	
POS_51618(3)		POI					
POSITN		0.02515	0.00000	0.01500	0.00000	0.02515	0.01015 ◀
THRD_51618(4)		CIR					
X		-7.16158	7.15000			0.01158	
Y		2.19216	2.20000			-0.00784	
POS_51618(4)		POI					
POSITN		0.02797	0.00000	0.01500	0.00000	0.02797	0.01297 ◀
DX_9P300(1)		AXI					
DX		-9.31315	9.30000			0.01315	
DX_9P300(2)		AXI					
DX		-9.31197	9.30000			0.01197	
DY_4P400(1)		AXI					
DY		-4.38594	4.40000			-0.01406	
DY_4P400(2)		AXI					
DY		-4.38518	4.40000			-0.01482	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
PROF(1)			PLA				
Z		0.00815	0.00000	0.00500	-0.00500	0.00815	0.00315 ◀
PROF(2)			PLA				
Z		0.01211	0.00000	0.00500	-0.00500	0.01211	0.00711 ◀
PROF(3)			PLA				
Z		0.00991	0.00000	0.00500	-0.00500	0.00991	0.00491 ◀
PROF(4)			PLA				
Z		0.00669	0.00000	0.00500	-0.00500	0.00669	0.00169 ◀
DAT\$CIR_C			CIR				
FORM		0.00057					
DM		10.48884					
X		-2.47935	2.50000			-0.02065	
Z		-6.86138	6.88000			-0.01862	
DZ_10P60(1)			PLA				
Z		-10.59078	10.60000	0.01000	-0.01000	-0.00922	
PAR_10P60(1)			PLA				
PARALL		0.00738	0.00000	0.03000	0.00000	0.00738	
DZ_10P60(2)			PLA				
Z		-10.60410	10.60000	0.01000	-0.01000	0.00410	
PAR_10P60(2)			PLA				
PARALL		0.01137	0.00000	0.03000	0.00000	0.01137	
DX_1P750(1)			PLA				
X		-1.73824	1.75000	0.00500	-0.00500	-0.01176	-0.00676 ◀
DX_1P750(2)			PLA				
X		1.77701	1.75000	0.00500	-0.00500	0.02701	0.02201 ◀
DX_3P500			AXI				
DX		3.51525	3.50000	0.01000	-0.01000	0.01525	0.00525 ◀
DZ_P375(1)			POI				
Z		-0.37521	0.37500	0.00500	-0.00500	0.00021	
DZ_P375(2)			POI				
Z		-0.38155	0.37500	0.00500	-0.00500	0.00655	0.00155 ◀
DZ_5P15(1)			POI				
Z		-5.14788	5.15000	0.01000	-0.01000	-0.00212	
DZ_5P15(2)			POI				
Z		-5.14282	5.15000	0.01000	-0.01000	-0.00718	
DZ_6P88(1)			AXI				
DZ		6.86953	6.88000	0.02000	-0.02000	-0.01047	
DZ_6P88(2)			AXI				
DZ		6.87349	6.88000	0.02000	-0.02000	-0.00651	
DZ_6P88(3)			AXI				
DZ		6.87129	6.88000	0.02000	-0.02000	-0.00871	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DZ_6P88(4)			AXI				
	DZ	6.86806	6.88000	0.02000	-0.02000	-0.01194	
DZ_5P52(1)			CIR				
	Z	-5.51675	5.52000	0.01000	-0.01000	-0.00325	
FLG_L			CIR				
	Z	-8.36423	8.38000	0.02000	-0.02000	-0.01577	
FLG_L			CIR				
	Y	0.00263	0.00000			0.00263	
	Z	-8.36858	8.38000	0.02000	-0.02000	-0.01142	
DZ_5P52(2)			CIR				
	Z	-5.52238	5.52000	0.01000	-0.01000	0.00238	
FLG_R			CIR				
	Y	-0.02643	0.00000			0.02643	
	Z	-8.36633	8.38000	0.02000	-0.02000	-0.01367	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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