

Quindos Measuring Report



3D-Application Center

Description	IM TANK	Customer	M. HOLMES
Drawing Number	SA-391-952-61	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25507-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	24-FEB-2010, 10:56:15
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
SQRNS_B		PLA					
	SQRNES	0.00355	0.00000	0.02000	0.00000	0.00355	
SQRNS_CA		PLA					
	SQRNES	0.03033	0.00000	0.02000	0.00000	0.03033	0.01033
SQRNS_CB		PLA					
	SQRNES	0.00465	0.00000	0.02000	0.00000	0.00465	
D_5P44(1)		AXI					
	DY	-5.41480	5.44000			-0.02520	
D_5P94		AXI					
	DX	-5.92589	5.94000			-0.01411	
D_5P44(2)		POI					
	Y	-5.44658	5.44000	0.01000	-0.01000	0.00658	
D_13P46		AXI					
	DZ	-13.43135	13.46000			-0.02865	
D_3P73		CIR					
	Z	-3.72247	3.73000			-0.00753	
	X	0.01289	0.00000			0.01289	
D_6P75		AXI					
	DZ	-6.73314	6.75000			-0.01686	
PLA_1		PLA					
	X	4.20849	4.21000			-0.00151	
PLA_2		PLA					
	X	-5.34775	5.34000			0.00775	
D_6P73		CIR					
	Z	-6.71788	6.73000			-0.01212	
TB(1)		SPH					
	FORM	0.00061					

Text	Eva1.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 24-Feb-10, 10:56:15			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

TB(1)		SPH						◀
	DM	0.49381						
	X	-5.97394						
	Y	0.03278						
	Z	-0.44924						

TB(2)		SPH					
	FORM	0.00155					
	DM	0.49365					
	X	5.51770					
	Y	4.99125					
	Z	-3.74220					

TB(3)		SPH					
	FORM	0.00088					
	DM	0.49509					
	X	-3.54598					
	Y	3.96922					
	Z	-6.73853					

TB(4)		SPH					
	FORM	0.00123					
	DM	0.49220					
	X	-5.97374					
	Y	-0.00086					
	Z	-12.98432					

TB(5)		SPH					
	FORM	0.00078					
	DM	0.49487					
	X	5.97616					
	Y	-0.00807					
	Z	-13.01048					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 24-Feb-10, 10:56:15			NO\$NAME			Page 2 of 2	